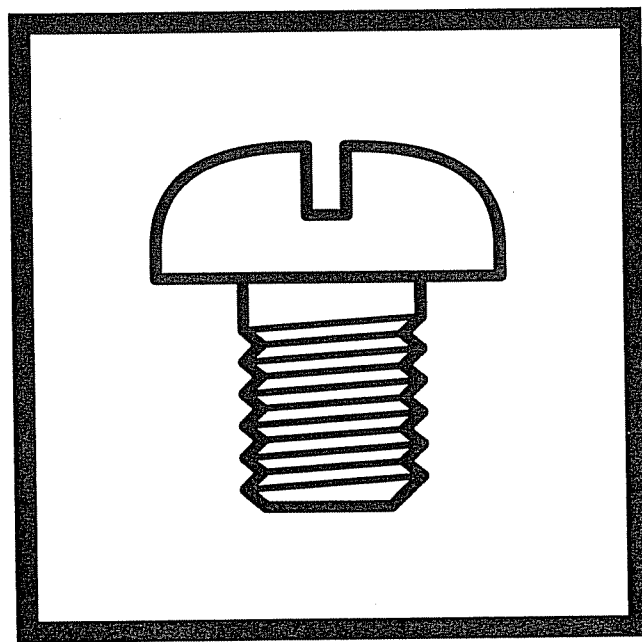


FB-V61A

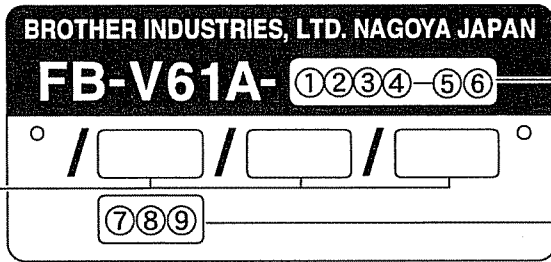
パーツブック
PARTS BOOK

超々高速安全縫ミシン

ULTRA HIGH SPEED SAFETY STITCH SEWING MACHINE



brother®



装置 / Devices

仕様 / Specifications

仕様明細 / Detail of specifications

①

| | 縫い目形式 / Stitch form |
|---|-------------------------------------|
| 4 | 安全縫い・4本糸 / Safety stitch, 4-threads |
| 5 | 安全縫い・5本糸 / Safety stitch, 5-threads |
| 6 | 安全縫い・6本糸 / Safety stitch, 6-threads |

②

| | 用途 / Applications |
|---|-----------------------------------|
| 0 | 地縫い / Plain seaming |
| 4 | ひだ取り / Ruffling |
| 5 | テープ付け / Taping |
| 6 | パイピング付ひだ取り / Ruffling with piping |
| 7 | バイディングテープ付け / Binding with taping |

③

| | 縫製物 / Sewing materials |
|---|--|
| 1 | 極薄物～薄物 / Extra light – light materials |
| 2 | 薄物～中厚物 / Light – medium materials |
| 3 | 中厚物～厚物 / Medium – heavy materials |
| 4 | 厚物～極厚物 / Heavy – Extra heavy materials |
| 5 | 極厚物 / Extra heavy materials |
| S | 新素材 / New synthetic fiber |

④

| | 特殊用途 / Special use |
|---|------------------------------------|
| 0 | 標準 / Standard |
| 1 | 小回り仕様 / Small type |
| 3 | 特殊作動比 / Special differential ratio |

⑤

| | 針幅 / Needle gauge |
|---|-------------------|
| 2 | 2mm |
| 3 | 3mm |
| 5 | 5mm |
| A | 3x2.2mm |
| B | 5x2.2mm |
| C | 5x3mm |

⑥

| | かがり幅 / Stitch width |
|---|---------------------|
| 2 | 2 mm |
| 3 | 3 mm |
| 4 | 4 mm |
| 5 | 5 mm |
| 6 | 6 mm |
| 7 | 7 mm |

⑦

| | 上ループリフト / Over-looper locus |
|---|-----------------------------|
| S | スタンダード / Standard lift |
| H | ハイリフト / High lift |
| E | 超ハイリフト / Extra high lift |

⑧

| | 差動送り歯 / 針板チェーンランド / Differential feed dog |
|---|---|
| 2 | 2列 / チェーンランドあり 2-row / with chain land |
| 3 | 3列 / チェーンランドあり 3-row / with chain land |

⑨

| | 上メス形状 / Upper knife shape |
|---|-----------------------------------|
| F | 平メス / Flat knife |
| A | 角メス / Angle knife |
| B | 角メス幅広 / Angle knife, wide |
| V | 角メス波刃 / Angle knife, wave shape |
| W | 角メス幅広波刃 / Angle knife, wave shape |

パーツブックご利用に際して

1. この本は、この本の表紙(正誤表の挿入されている場合は正誤表)に記載されているものと同じプレートが取り付けられているミシンのためのものです。
2. この本は、1998年11月のデータに基づいて作成されたものです。
3. 部品は予告なしに設計変更される場合があります。
4. 組単位で補給する部品は、[] 破線で示しております。
5. 部品コード欄が※となっている場合は、ゲージ部品一覧表(47-53ページ)でお調べ下さい。

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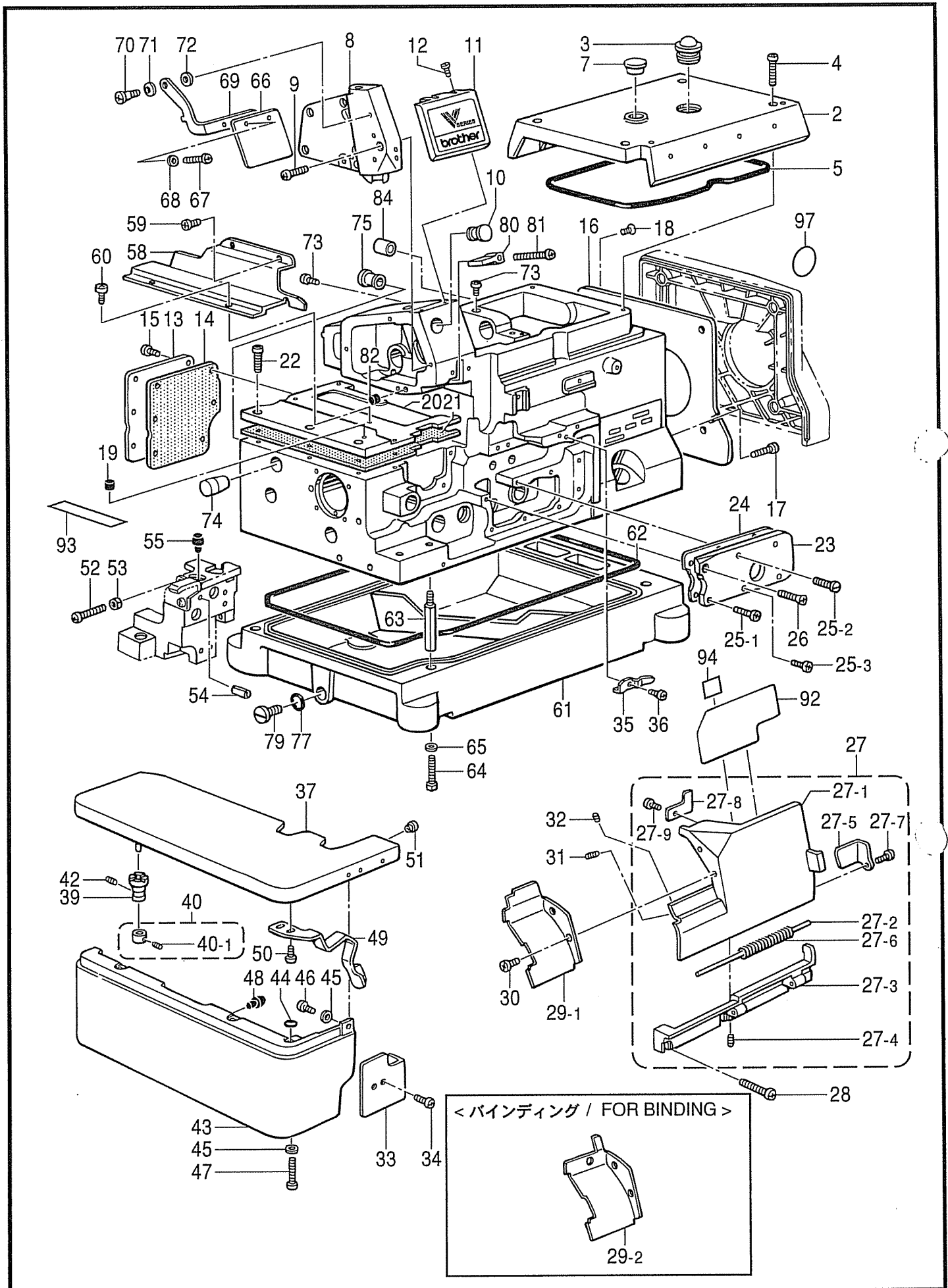
Notes for using this parts book

1. This book is applicable to sewing machines which have the same plate number as shown on the cover of this book (or correction sheet).
2. This book was prepared based on information available in November 1998.
3. Parts are subject to changes in design without prior notice.
4. Parts supplied as complete assemblies are circled by a dotted line [] .
5. If the symbol ※ is found in the "Parts No." column, refer to the different parts list on page 47-53 .

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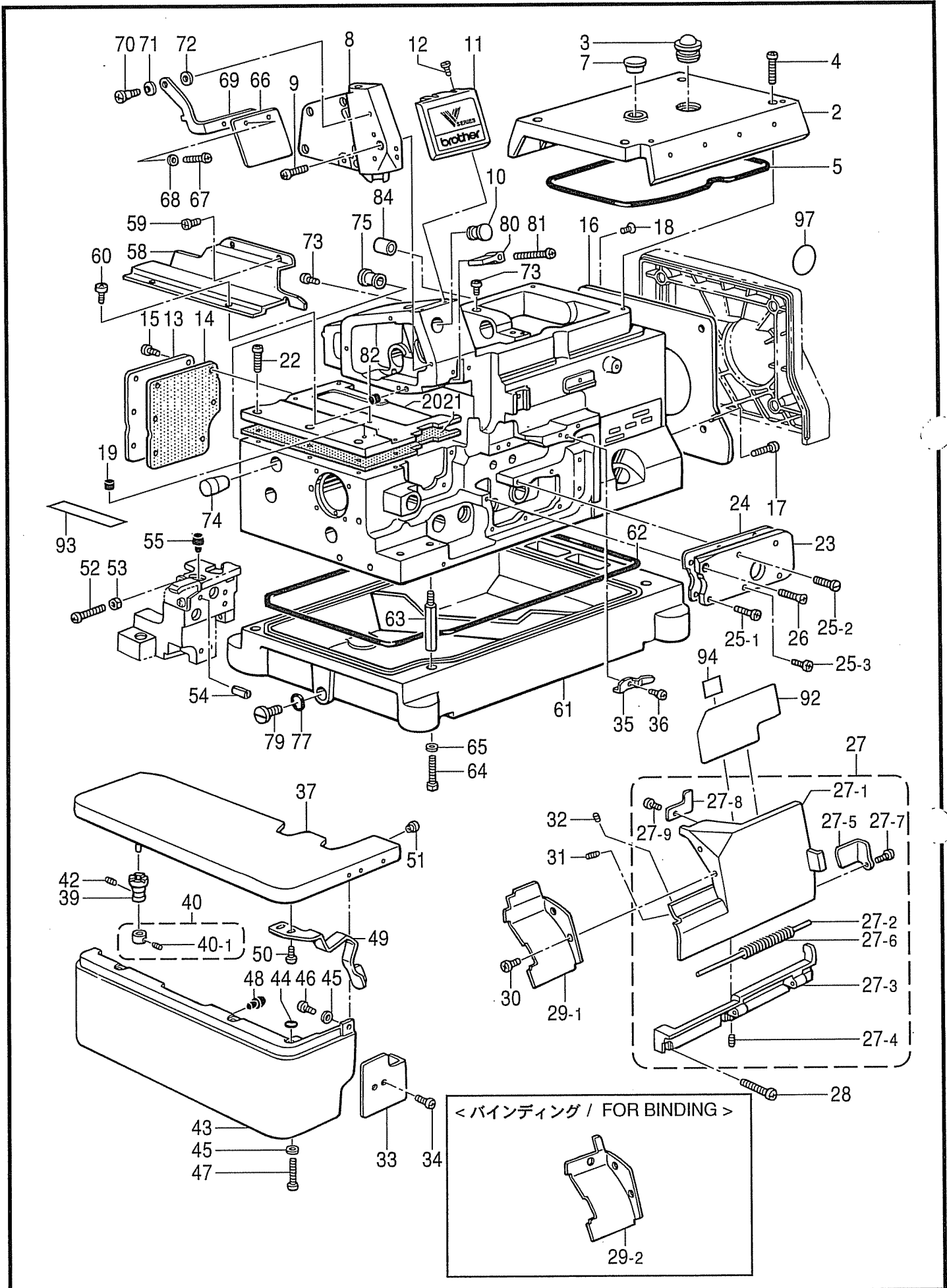
A. 主体関係 / Machine body



A. 主体関係 / Machine body

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|---------|-----------|------|---------------|-----------------------------|----|
| 2 | S20305001 | 1 | ウワカバー | TOP COVER | |
| 3 | S02606000 | 1 | ユリヨウケイマド | OIL GAUGE WINDOW | |
| 4 | 062401212 | 4 | ナベコ4X12 | SCREW, PAN M4X12 | |
| 5 | S20306000 | 1 | ハツキン | PACKING | |
| 7 | S23337009 | 1 | ゴムセン18.5 | RUBBER CAP, 18.5 | |
| 8 | S39607001 | 1 | ソクメンカバー | FRAME SIDE COVER | |
| 9 | 062400812 | 5 | ナベコ4X8 | SCREW, PAN M4X8 | |
| 10 | S20345009 | 1 | ゴムセン14 | RUBBER CAP, 14 | |
| 11 | S20309101 | 1 | メンイタカバー | FACE PLATE COVER | |
| 12 | 060400612 | 2 | バインドM4X6 | SCREW, BIND M4X6 | |
| 13 | S20310001 | 1 | オクリキコウカバー-B | COVER, FEED MECHANISM (B) | |
| 14 | S20311000 | 1 | ハツキン | PACKING | |
| 15 | 060400812 | 6 | バインドM4X8 | SCREW, BIND M4X8 | |
| 16 | S23367001 | 1 | ファンカバー | FAN COVER | |
| 17 | 060400812 | 2 | バインドM4X8 | SCREW, BIND M4X8 | |
| 18 | 061400812 | 1 | サラコM4X8 | SCREW, FLAT M4X8 | |
| 19 | S20878000 | 1 | ゴムセン5.3 | RUBBER CAP, 5.3 | |
| 20 | S20313000 | 1 | オクリダイカバー | FEED BAR COVER | |
| 21 | S20314000 | 1 | ハツキン | PACKING | |
| 22 | 062401012 | 6 | ナベコM4X10 | SCREW, PAN M4X10 | |
| 23 | S39564021 | 1 | ウチカバー | INSIDE COVER | |
| 24 | S44536000 | 1 | ウチカバーハツキン | PACKING, INSIDE COVER | |
| 25-1 | 060401012 | 3 | バインドM4X10 | SCREW, BIND M4X10 | |
| 25-2 | S23616101 | 1 | シメネジ4X10 | SCREW, M4X10 | |
| 25-3 | S44535001 | 1 | バインドM4X8シール | SCREW, BIND M4X8 SEAL | |
| 26 | 061400812 | 1 | サラコM4X8 | SCREW, FLAT M4X8 | |
| 27 | S39611001 | 1 | マエカバーLクミ | FRONT COVER ASSY, L | |
| 27-1 | S39612001 | 1 | マエカバーL | FRONT COVER, L | |
| 27-2 | S39613001 | 1 | マエカバーヒンジジク | HINGE SHAFT, FRONT COVER | |
| 27-3 | S20319001 | 1 | マエカバーヒンジ | HINGE, FRONT COVER | |
| 27-4 | 012400432 | 2 | アナヒラ4X4 | SET SCREW, SOCKET (FT) M4X4 | |
| 27-5 | S20320101 | 1 | マエカバーストツバ | STOPPER, FRONT COVER | |
| 27-6 | S20321001 | 1 | マエカバーバネ | SPRING, FRONT COVER | |
| 27-7 | 060400612 | 1 | バインドM4X6 | SCREW, BIND M4X6 | |
| 27-8 | S20327101 | 1 | マエカバートメイタ | STOPPER PLATE, FRONT COVER | |
| 27-9 | 060400612 | 1 | バインドM4X6 | SCREW, BIND M4X6 | |
| 28 | 060401412 | 3 | バインドM4X14 | SCREW, BIND M4X14 | |
| 29-1 | S38305001 | 1 | マエカバーS | FRONT COVER, S | |
| 29-2 | S42050001 | 1 | <バインディング用> | <FOR BINDING> | |
| 30 | 062400612 | 2 | ナベコM4X6 | SCREW, PAN M4X6 | |
| 31 | 012400832 | 1 | アナヒラ4X8 | SET SCREW, SOCKET (FT) M4X8 | |
| 32 | 012400432 | 1 | アナヒラ4X4 | SET SCREW, SOCKET (FT) M4X4 | |
| 33 | S20324101 | 1 | マエカバーLアンナイ | FRONT COVER GUIDE, L | |
| 34 | 060400612 | 2 | バインドM4X6 | SCREW, BIND M4X6 | |
| 35 | S20325001 | 1 | マエカバートメイタバネ | PLATE SPRING | |
| 36 | 060400612 | 1 | バインドM4X6 | SCREW, BIND M4X6 | |
| 37 | S20328001 | 1 | クロスプレート | CLOTH PLATE | |
| 39 | S20330100 | 1 | クロスプレートササエカラー | SUPPORT COLLAR, CLOTH PLATE | |
| 40 | S20331001 | 1 | セツトカラークミ | SET SCREW COLLAR ASSY | |
| 40-1 | 012400432 | 1 | アナヒラ4X4 | SET SCREW, SOCKET (FT) M4X4 | |
| 42 | 012400632 | 1 | アナヒラ4X6 | SET SCREW, SOCKET (FT) M4X6 | |
| 43 | S20334000 | 1 | クロスプレートシタ | CLOTH PLATE, LOWER | |
| 44 | 118770001 | 3 | ハツキン | PACKING | |
| 45 | 025040132 | 4 | ヒラザガネシヨウ4 | WASHER, PLAIN S 4 | |
| 46 | 060400612 | 1 | バインドM4X6 | SCREW, BIND M4X6 | |
| 47 | 060401012 | 3 | バインドM4X10 | SCREW, BIND M4X10 | |
| 48 | S20412000 | 2 | ゴムセン3.7 | RUBBER CAP, 3.7 | |
| 49 | S39625151 | 1 | クロスプレートトメイタバネ | SPRING, PLATE | |

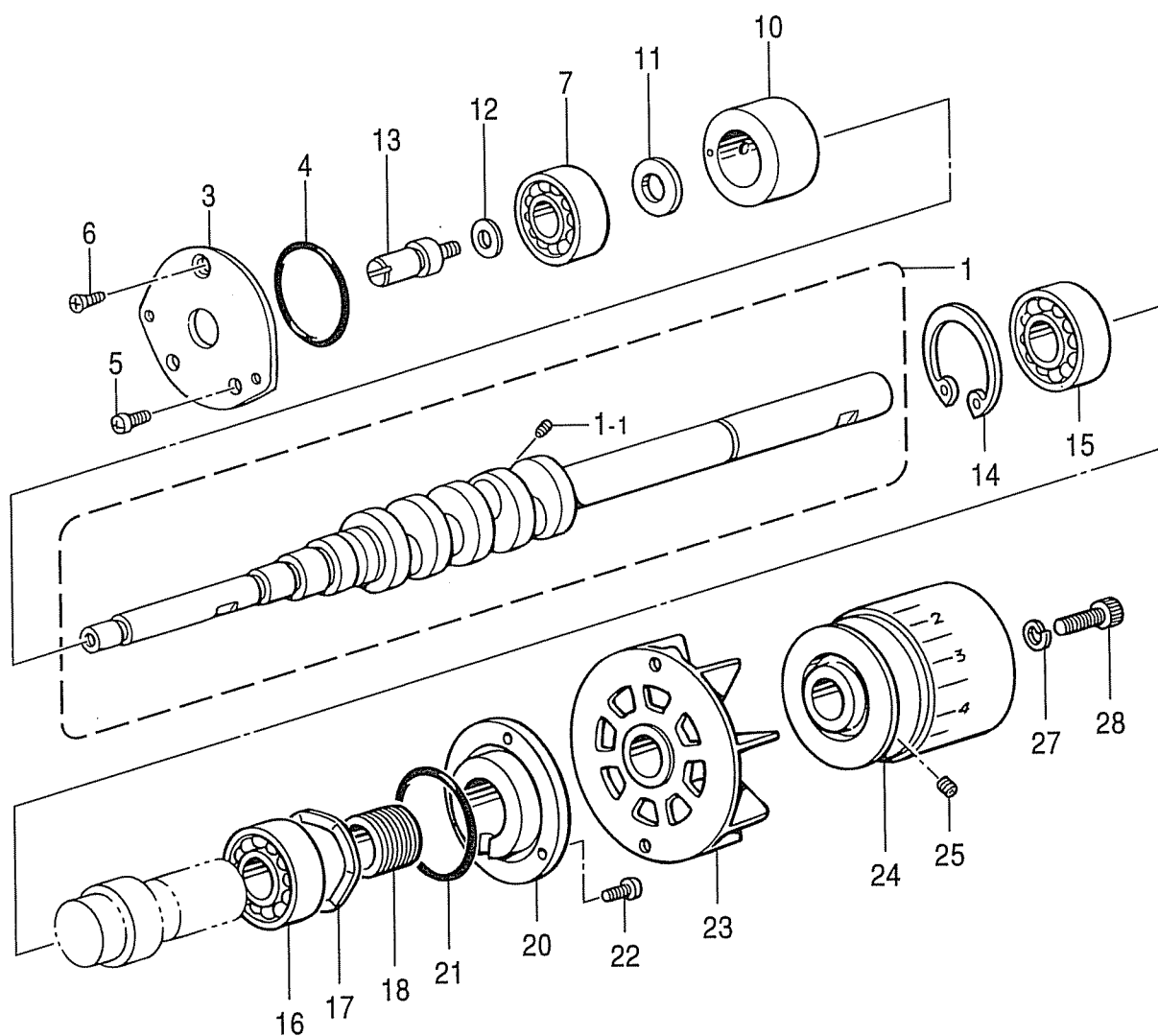
A. 主体関係 / Machine body



A. 主体関係 / Machine body

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|---------|-----------|------|-------------------------|--|----|
| 50 | 060400612 | 2 | バインドM4X6 | SCREW, BIND M4X6 | |
| 51 | 156482000 | 1 | セン4 | CAP, 4 | |
| 52 | 062401212 | 1 | ナベコ4X12 | SCREW, PAN M4X12 | |
| 53 | 021400212 | 1 | 2シユナツト4 | NUT, 2 M4 | |
| 54 | 047602042 | 1 | スプリングピン6X20 | PIN, SPRING ROLL 6X10 | |
| 55 | S20412000 | 1 | ゴムセン3.7 | RUBBER CAP, 3.7 | |
| 58 | S39626021 | 1 | クロスプレートヌノアンナイ | CLOTH GUIDE | |
| 59 | 060400612 | 2 | バインドM4X6 | SCREW, BIND M4X6 | |
| 60 | 060400512 | 1 | バインドM4X5 | SCREW, BIND M4X5 | |
| 61 | S20338200 | 1 | アブラウケ | OIL PAN | |
| 62 | S20339000 | 1 | パツキン | PACKING | |
| 63 | S23350001 | 4 | ホンタイシチユウ | MACHINE BODY LEG | |
| 64 | 017501212 | 4 | ボルト5X12 | BOLT, M5X12 | |
| 65 | S23351001 | 4 | ザガネ | WASHER | |
| 66 | S00075000 | 1 | アイガード | EYE GUARD | |
| 67 | 060350812 | 2 | バインド35X8 | SCREW, BIND M3.5X8 | |
| 68 | 025350332 | 2 | ヒラザガネダイ3.5 | WASHER, PLAIN L 3.5 | |
| 69 | S20340001 | 1 | アイガードササエイタ | EYE GUARD SUPPORT PLATE | |
| 70 | S20342001 | 1 | ダンネジ4 | SHOULDER SCREW, M4 | |
| 71 | 146598001 | 1 | バネザガネ | WASHER, SPRING | |
| 72 | 025050132 | 1 | ヒラザガネシヨウ5 | WASHER, PLAIN S 5 | |
| 73 | S30517101 | 5 | ナベコシール6X10 | SCREW, PAN M6X10 SEAL | |
| 74 | S20344009 | 1 | ゴムセン16 | RUBBER CAP, 16 | |
| 75 | S20345009 | 1 | ゴムセン14 | RUBBER CAP, 14 | |
| 77 | 081009070 | 1 | OリングP9 | O RING, P9 | |
| 79 | S23357001 | 1 | シメネジ10 | SCREW, M10 | |
| 80 | S20346000 | 1 | ハリボウアブラウケ | NEEDLE BAR OIL RESERVOIR | |
| 81 | 062401612 | 1 | ナベコM4X16 | SCREW, PAN M4X16 | |
| 82 | S20878000 | 1 | ゴムセン5.3 | RUBBER CAP, 5.3 | |
| 84 | S07477009 | 1 | ゴムリング | RUBBER RING | |
| 92 | S25182001 | 1 | <5本糸用> イトトオシセツメイラベルD | <FOR "5THREADS"> THREADING DIAGRAM LABEL, D | |
| 92 | S25183001 | 1 | <4本糸用> イトトオシセツメイラベルE | <FOR "4THREADS"> THREADING DIAGRAM LABEL, E | |
| 92 | S31867001 | 1 | <6本糸用> イトトオシセツメイラベルF | <FOR "6THREADS"> THREADING DIAGRAM LABEL, F | |
| 93 | S25184001 | 1 | DLイトトオシセツメイラベル | THREADING DIAGRAM LABEL, DL | |
| 4 | S44821001 | 1 | セイソウシジラベル | LABEL, CLEANING | |
| 97 | S43453001 | 1 | フィルタコウカンシジラベル | LABEL, CLEANING FILTER | |

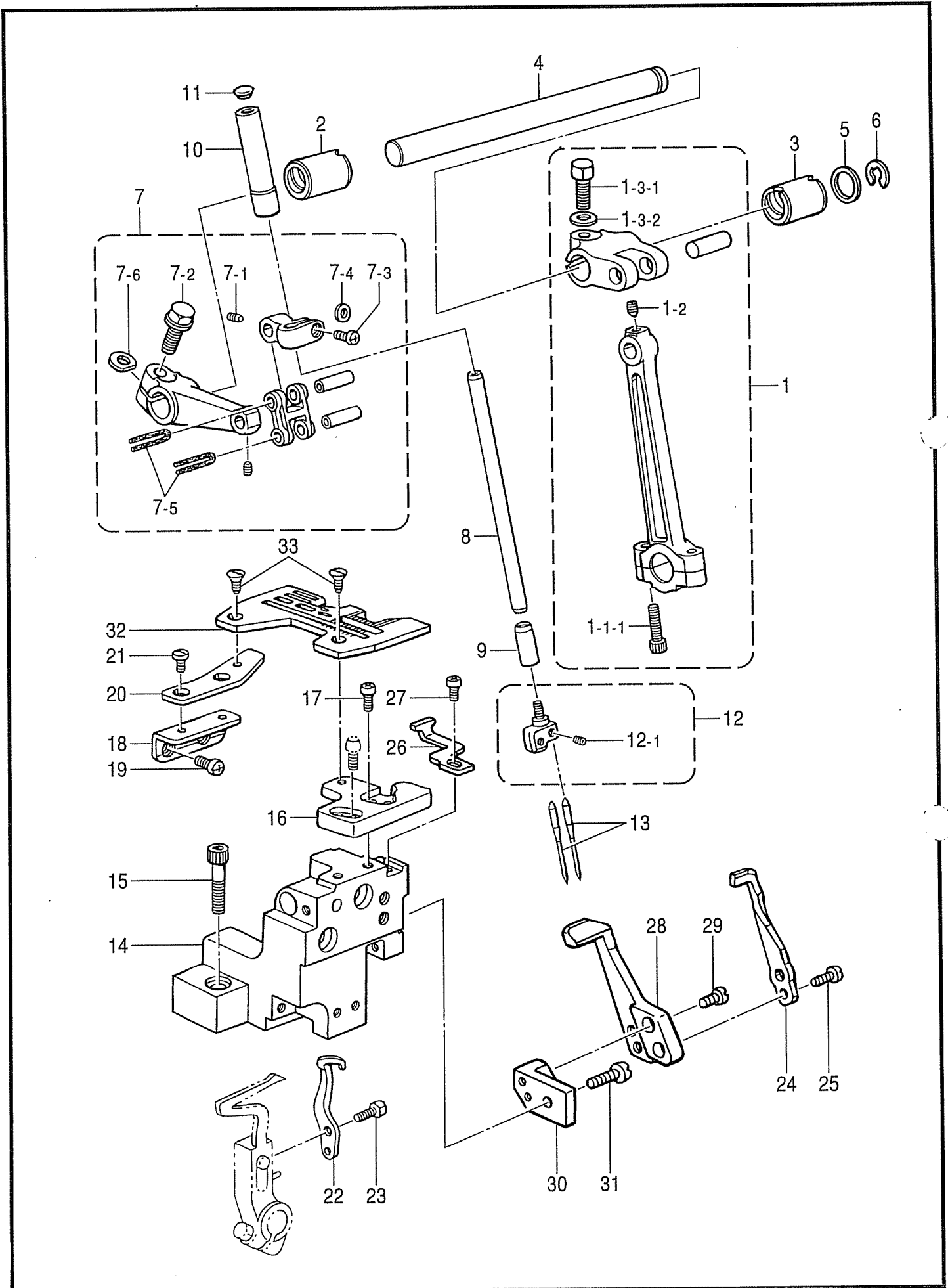
B. 駆動軸関係 / Driving shaft mechanism



B. 駆動軸関係 / Crankshaft mechanism

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|---------|-----------|------|-------------------------------|---|----|
| 1 | S46921001 | 1 | <スタンダード、ハイリフト用> クドウジクOネジツキ | <FOR STANDARD & HIGH-LIFT> CRANKSHAFT, O W/SCREW | |
| 1 | S46922001 | 1 | <超ハイリフト用> クドウジクPネジツキ | <FOR EXTRA HIGH-LIFT> CRANKSHAFT, P W/SCREW | |
| 1-1 | S25530001 | 1 | アナクボミ2.5X4 | SET SCREW, SOCKET M2.5X14 | |
| 3 | S39629021 | 1 | ベアリングフタ | BEARIG CAP | |
| 4 | 081031870 | 1 | Oリング S31.5 | O RING, S31.5 | |
| 5 | 062400812 | 2 | ナベコ4X8 | SCREW, PAN M4X8 | |
| 6 | 061400812 | 1 | サラコM4X8 | SCREW, FLAT M4X8 | |
| 7 | 072600000 | 1 | タマジクウケ6000 | BALL BEARING, 6000 | |
| 10 | S39630000 | 1 | クドウジクメタル | CRANKSHAFT BUSH | |
| 11 | S20356001 | 1 | ヒラザガネ10 | WASHER, PLAIN 10 | |
| 12 | 155559001 | 1 | ヒラザガネ | WASHER, PLAIN | |
| 13 | S46900001 | 1 | ニジュウカンテンビンジク | D-CHAIN STITCH THR. TAKE-UP SHAFT | |
| 14 | 048400242 | 1 | トメワアナヨウC40 | RETAINING RING, C40 | |
| 15 | 076203000 | 1 | タマジクウケ6203 | BALL BEARING, 6203 | |
| 16 | S27868001 | 1 | タマジクウケ6203V | BALL BEARING, 6203V | |
| 17 | S20361001 | 1 | ナミバネ | SPRING, WAVE | |
| 18 | S20362151 | 1 | クドウジクオイルキリ | CRANKSHAFT OIL REJECTOR | |
| 20 | S39631000 | 1 | ベアリングオサエ | BEARING PRESSER | |
| 21 | S20353000 | 1 | Oリング | O RING | |
| 22 | 062401012 | 3 | ナベコM4X10 | SCREW, PAN M4X10 | |
| 23 | S20366000 | 1 | ファン | FAN | |
| 24 | S39565101 | 1 | プーリ | PULLEY | |
| 25 | 012060632 | 2 | アナヒラ6X6 | SET SCREW, SOCKET (FT) M6X6 | |
| 27 | 028060242 | 1 | バネザガネ2-6 | WASHER, SPRING 2-6 | |
| 28 | 018062532 | 1 | アナホルト6X25 | BOLT, SOCKET M6X25 | |

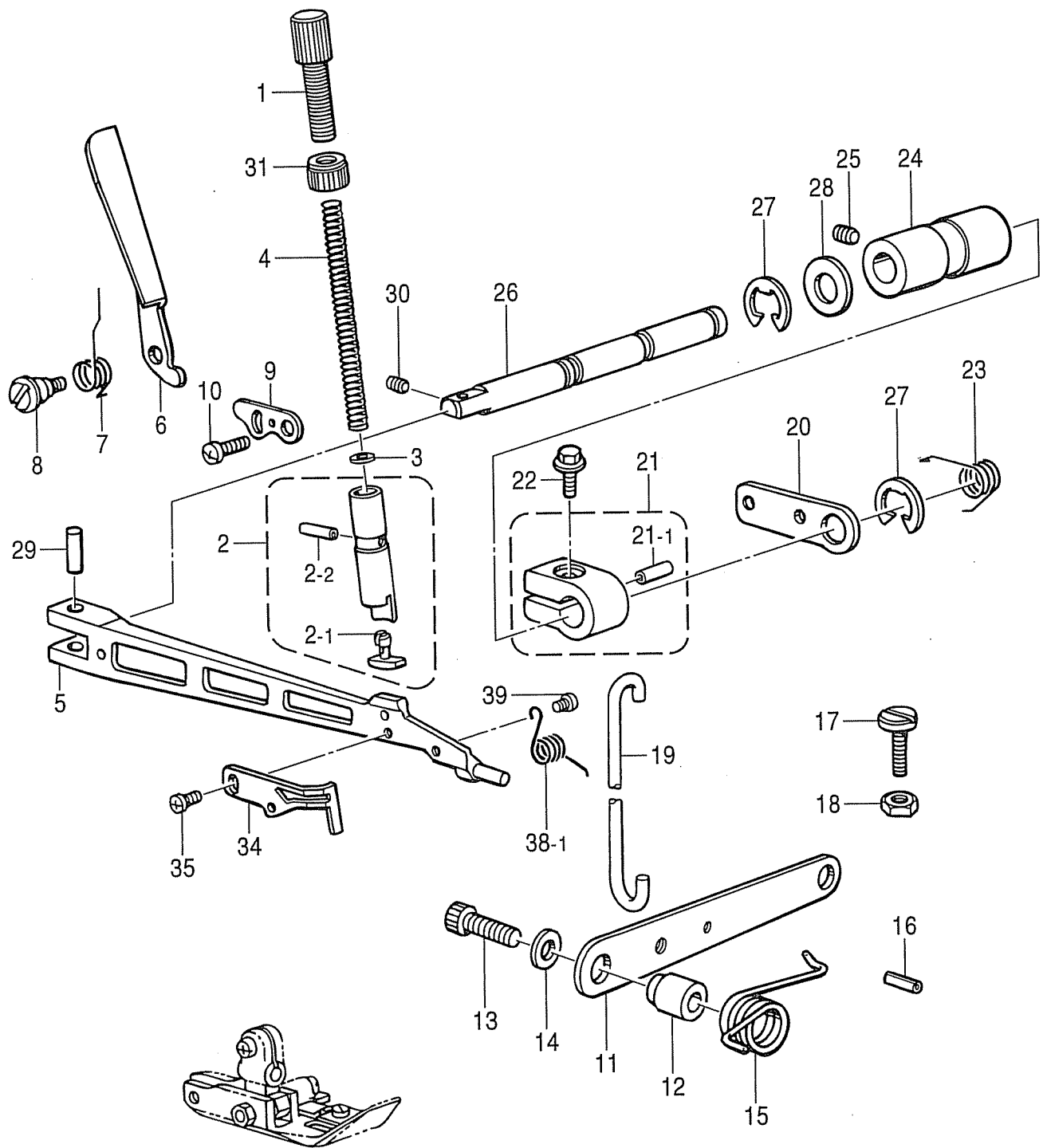
C. 針棒關係 / Needle bar mechanism



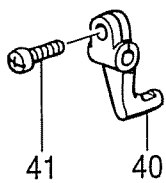
C. 針棒関係 / Needle bar mechanism

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|---------|-----------|------|---------------------------|---|----|
| 1 | S46928001 | 1 | <スタンダード用> ハリクランクロッドクミス | < FOR STANDARD > N-DRIVING CRANK ROD ASSY, S | |
| 1 | S46931001 | 1 | <ハイリフト用> ハリクランクロッドクミH | < FOR HIGH-LIFT > N-DRIVING CRANK ROD ASSY, H | |
| 1 | S46932001 | 1 | <超ハイリフト用> ハリクランクロッドクミE | < FOR EXTRA HIGH-LIFT > N-DRIVING CRNK ROD ASSY, E | |
| 1-1-1 | 018401622 | 2 | アナボルト4X16 | BOLT, SOCKET M4X16 | |
| 1-2 | S23342001 | 1 | アナトガリ4X5 | SET SCREW, SOCKET (CN) M4X5 | |
| 1-3-1 | 017061612 | 1 | ボルト6X16 | BOLT, M6X16 | |
| 1-3-2 | 118735002 | 1 | ザガネ | WASHER | |
| 2 | S39644021 | 1 | ハリジクメタルL | NEEDLE SHAFT BUSH, L | |
| 3 | S39645021 | 1 | ハリジクメタルR | NEEDLE SHAFT BUSH, R | |
| 4 | S39646021 | 1 | ハリジク | NEEDLE SHAFT | |
| 5 | S39647000 | 1 | ザガネ | WASHER | |
| 6 | 146293001 | 1 | トメワE10 | RETAINING RING, E10 | |
| 7 | S20386101 | 1 | ハリボウダクミ | NEEDLE BAR CLAMP ASSY | |
| 7-1 | S23342001 | 2 | アナトガリ4X5 | SET SCREW, SOCKET (CN) M4X5 | |
| 7-2 | S46899001 | 1 | ザガネツキボルト6X16 | BOLT, (S/P WASHER) M6X16 | |
| 7-3 | 062350812 | 1 | ナベコ3.5X8 | SCREW, PAN M3.5X8 | |
| 7-4 | S20391001 | 1 | スパーサ | SPACER | |
| 7-5 | S20392000 | 2 | フェルト | FELT | |
| 7-6 | 155162001 | 1 | スパーサ | SPACER | |
| 8 | S20393101 | 1 | ハリボウ | NEEDLE BAR | |
| 9 | S39648021 | 1 | ハリボウメタルD | NEEDLE BAR BUSH, D | |
| 10 | S39571021 | 1 | ハリボウメタルU | NEEDLE BAR BUSH, U | |
| 11 | 104450101 | 1 | ゴムセン8 | RUBBER CAP, 8 | |
| 12 | ※ | 1 | ハリドメクミ | NEEDLE CLAMP ASSY | |
| 12-1 | 146427001 | 2 | アナトメネジ3.18クボミ | SET SCREW, SOCKET (CP) SM3.18 | |
| 13 | ※ | 2 | ミシンハリ DCX27 | NEEDLE, DCX27 | |
| 14 | S39649021 | 1 | ハリイタササエダイ | NEEDLE PLATE SUPPORT BRACKET | |
| 15 | 018062532 | 2 | アナホルト6X25 | BOLT, SOCKET M6X25 | |
| 16 | S39650051 | 1 | ハリイタササエイタF | NEEDLE PLATE SUPPORT, F | |
| 17 | 062401012 | 2 | ナベコM4X10 | SCREW, PAN M4X10 | |
| 18 | S20413051 | 1 | ハリイタササエイタBササエ | SUPPORT, B N-PLATE SUPPORT | |
| 19 | 062400612 | 2 | ナベコM4X6 | SCREW, PAN M4X6 | |
| 20 | S20414001 | 1 | ハリイタササエイタB | SUPPORT PLATE, B NEEDLE PLATE | |
| 21 | S23418002 | 2 | シメネジ4X5 | SCREW, M4X5 | |
| 22 | S20415101 | 1 | イドウハリウケ | NEEDLE GUARD, MOVABLE | |
| 23 | S20416101 | 1 | ボルト3.5X10 | BOLT, M3.5X10 | |
| 24 | S20418051 | 1 | オーバーハリウケF | NEEDLE GUARD, F | |
| 25 | S23456101 | 2 | ナベコ25X6 | SCREW, PAN M2.5X6 | |
| 26 | S38306051 | 1 | ニジユウカンハリウケF | CHAIN STITCH NEEDLE GUARD, F | |
| 27 | 062350812 | 1 | ナベコ3.5X8 | SCREW, PAN M3.5X8 | |
| 28 | S38307001 | 1 | ニジユウカンハリウケB | CHAIN STITCH NEEDLE GUARD, B | |
| 29 | 062300812 | 2 | ナベコ3X8 | SCREW, PAN M3X8 | |
| 30 | S39654051 | 1 | ハリウケブラケット | NEEDLE GUARD BRACKET | |
| 31 | 062401012 | 1 | ナベコM4X10 | SCREW, PAN M4X10 | |
| 32 | ※ | 1 | ハリイタ | NEEDLE PLATE | |
| 33 | 100032003 | 2 | サラネジ4.37 | SCREW, FLAT SM4.37 | |

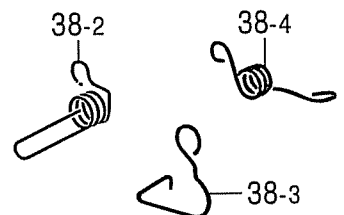
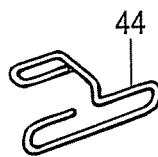
D. 押工関係 / Presser foot mechanism



< 小回り用 / FOR SMALL TYPE >



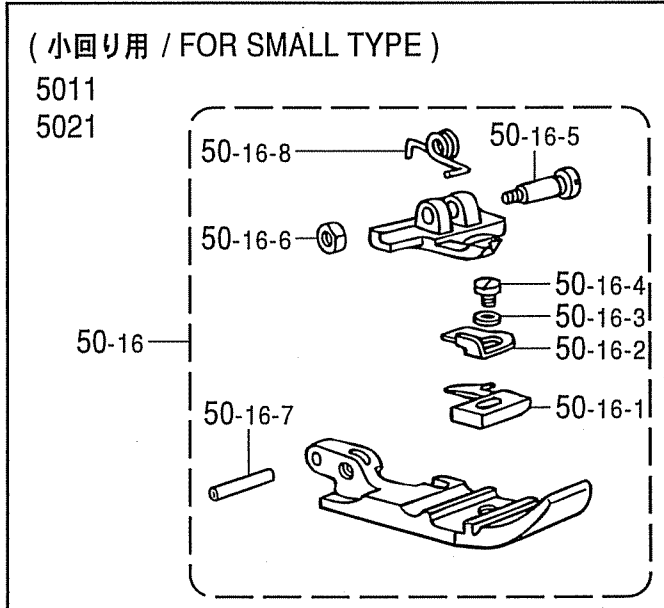
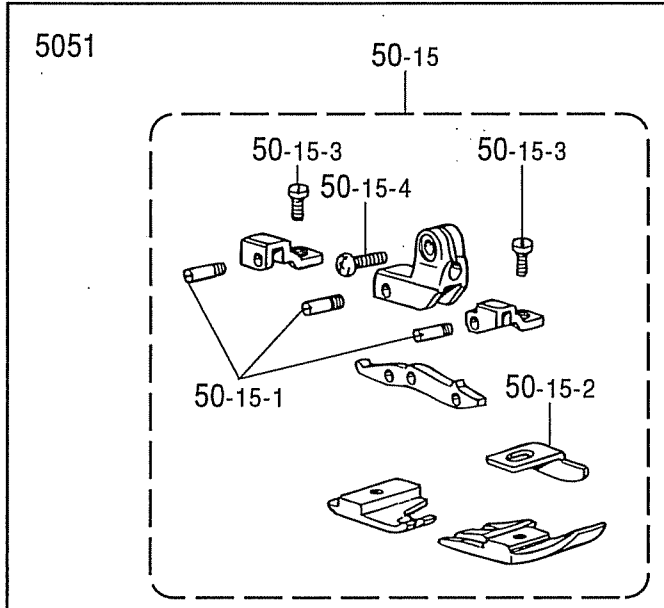
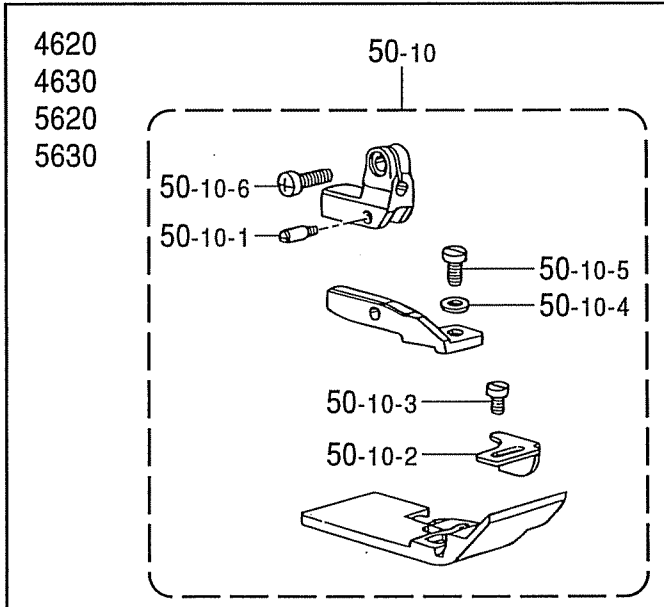
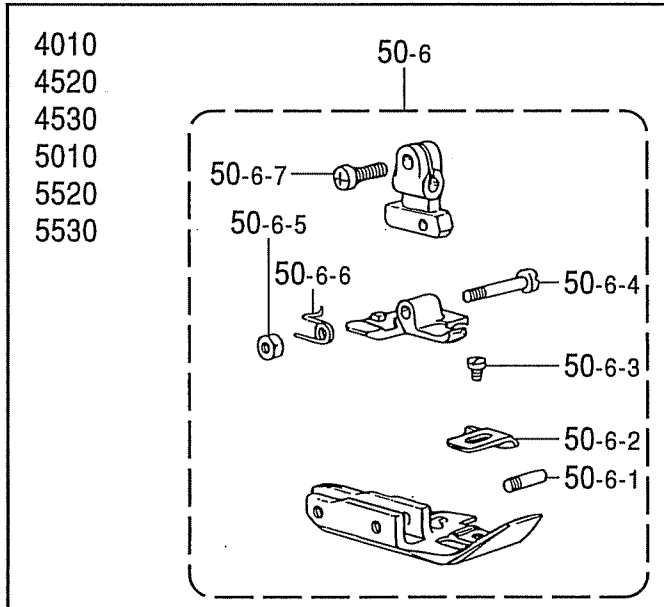
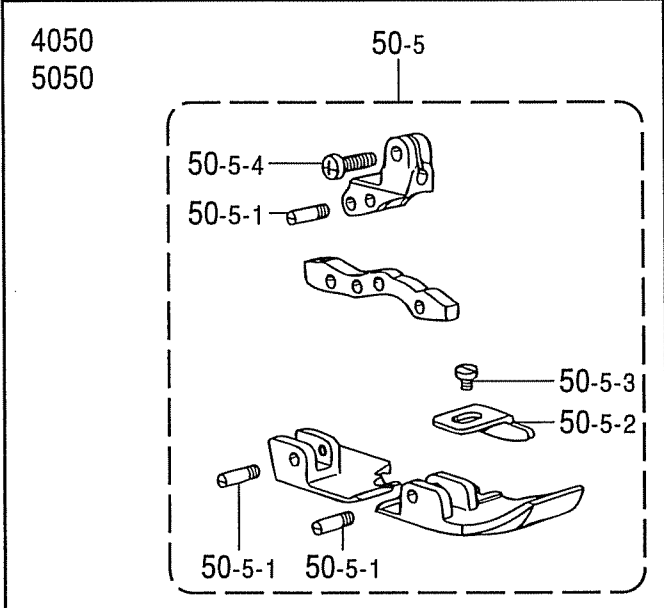
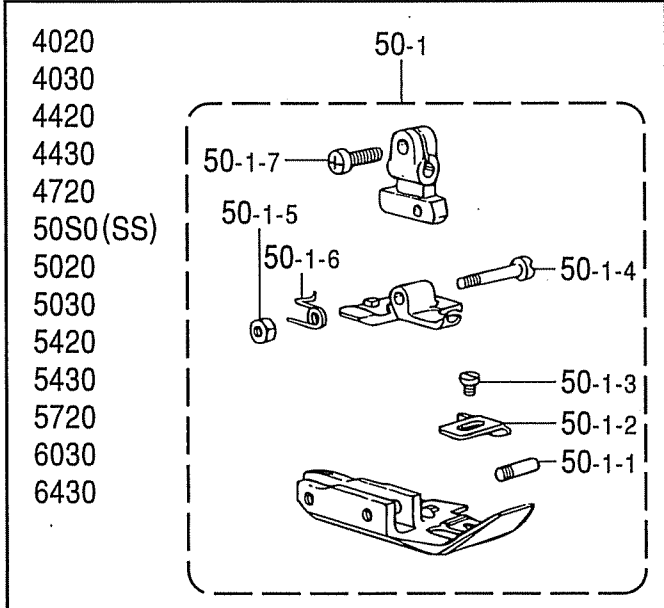
< テープ付用 / FOR TAPING >



D. 押工関係 / Presser foot mechanism

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|---------|-----------|------|--------------------------|---|----|
| 1 | S20472001 | 1 | オサエチヨウセツネジ | ADJUSTING SCREW | |
| 2 | S46887001 | 1 | オサエボウクミ | PRESSER BAR ASSY | |
| 2-1 | S39577000 | 1 | オサエクツシオン | CUSHION | |
| 2-2 | 047301642 | 1 | スプリングヒンAW3 | PIN, SPRING ROLL AW3 | |
| 3 | 105161004 | 1 | ザガネ | WASHER | |
| 4-1 | S20476001 | 1 | オサエバネ | PRESSER SPRING | |
| 4-2 | S20477001 | 1 | <SS用> オサエバネ | <FOR NEW SYNTHETIC FIBER > PRESSER SPRING | |
| 5 | S46889001 | 1 | シユオサエウデ | MAIN PRESSER ARM | |
| 6 | S39659021 | 1 | オサエテアゲ | PRESSER-BAR LIFTER | |
| 7 | S39660001 | 1 | オサエテアゲバネ | SPRING, PRESSER BAR LIFTER | |
| 8 | S39661001 | 1 | ダンネジ4 | SHOULDER SCREW, M4 | |
| 9 | S39662001 | 1 | シユオサエウデストツハ | MAIN PRESSER ARM STOPPER | |
| 10 | 060400612 | 1 | バインドM4X6 | SCREW, BIND M4X6 | |
| 11 | S39663021 | 1 | オサエアジアゲレバー | PRESSER FOOT LIFTER LEVER | |
| 12 | S39664001 | 1 | オサエアジアゲレバーカラー | COLLAR | |
| 13 | 018062532 | 1 | アナホルト6X25 | BOLT, SOCKET M6X25 | |
| 14 | 025060332 | 1 | ヒラザガネダイ6 | WASHER, PLAIN L 6 | |
| 15 | S39665001 | 1 | オサエアジアゲレバーバネ | SPRING | |
| 16 | 047502542 | 1 | スプリングピンAW5 | PIN, SPRING ROLL AW5 | |
| 17 | S39770001 | 1 | シメネジ4 | SCREW, M4 | |
| 18 | 021400212 | 1 | 2シユナツト4 | NUT, 2 M4 | |
| 19 | S20485001 | 1 | オサエアゲリンク | PRESSER BAR LIFTER LINK | |
| 20 | S39666001 | 1 | オサエアゲレバー | PRESSER BAR LIFTER LEVER | |
| 21 | S46849001 | 1 | オサエアゲウデクミ | PRESSER BAR LIFTER ARM ASSY | |
| 21-1 | 047401642 | 1 | スプリングピンAW4 | PIN, SPRING ROLL AW4 | |
| 22 | S46899001 | 1 | ザガネツキボルト6X16 | BOLT, (S/P WASHER) M6X16 | |
| 23 | S39669101 | 1 | オサエアゲレバーバネ | SPRING, PRESSER LIFTER LEVER | |
| 24 | S39670000 | 1 | オサエウデジクメタル | PRESSER ARM SHAFT BUSH | |
| 25 | 012060632 | 1 | アナヒラ6X6 | SET SCREW, SOCKET (FT) M6X6 | |
| 26 | S39671101 | 1 | オサエウデジク | PRESSER ARM SHAFT | |
| 27 | 048090342 | 2 | トメワE9 | RETAINING RING, E9 | |
| 28 | S30562000 | 1 | ザガネ | WASHER | |
| 29 | S39672001 | 1 | オサエウデピン | PRESSER ARM PIN | |
| 30 | 012400432 | 1 | アナヒラ4X4 | SET SCREW, SOCKET (FT) M4X4 | |
| 31 | S23341009 | 1 | チヨウセツネジツマミナツト | NUT | |
| 34 | S37070121 | 1 | フィンガーガードV | FINGER GUARD, V | |
| 5 | 060300412 | 1 | バインドM3X4 | SCREW, BIND M3X4 | |
| 38-1 | S44744001 | 1 | オサエネジリバネ | SPRING, TWIST | |
| 38-2 | S20115001 | 1 | オサエネジリバネ <デニム用> | <FOR HEAVY > SPRING, TWIST | |
| 38-3 | S20117001 | 1 | オサエネジリバネ <デニムタテポケット用> | <FOR HEAVY VERTICAL POCKET > SPRING, TWIST | |
| 38-4 | S30889001 | 1 | オサエネジリバネ <小回り用> | <FOR SMALL TYPE > SPRING, TWIST | |
| 39 | 060300612 | 1 | バインドM3X6 <小回り用> | <FOR SMALL TYPE > SCREW, BIND M3X6 | |
| 40 | S30888001 | 1 | フクオサエウデ | SUB PRESSER ARM | |
| 41 | 062670712 | 1 | ナベコ357-40X7 | SCREW, PAN SM3.57-40X7 | |
| 44 | S23364000 | 1 | <テープ付け用> テープアンナイ | <FOR TAPING > TAPE GUIDE | |

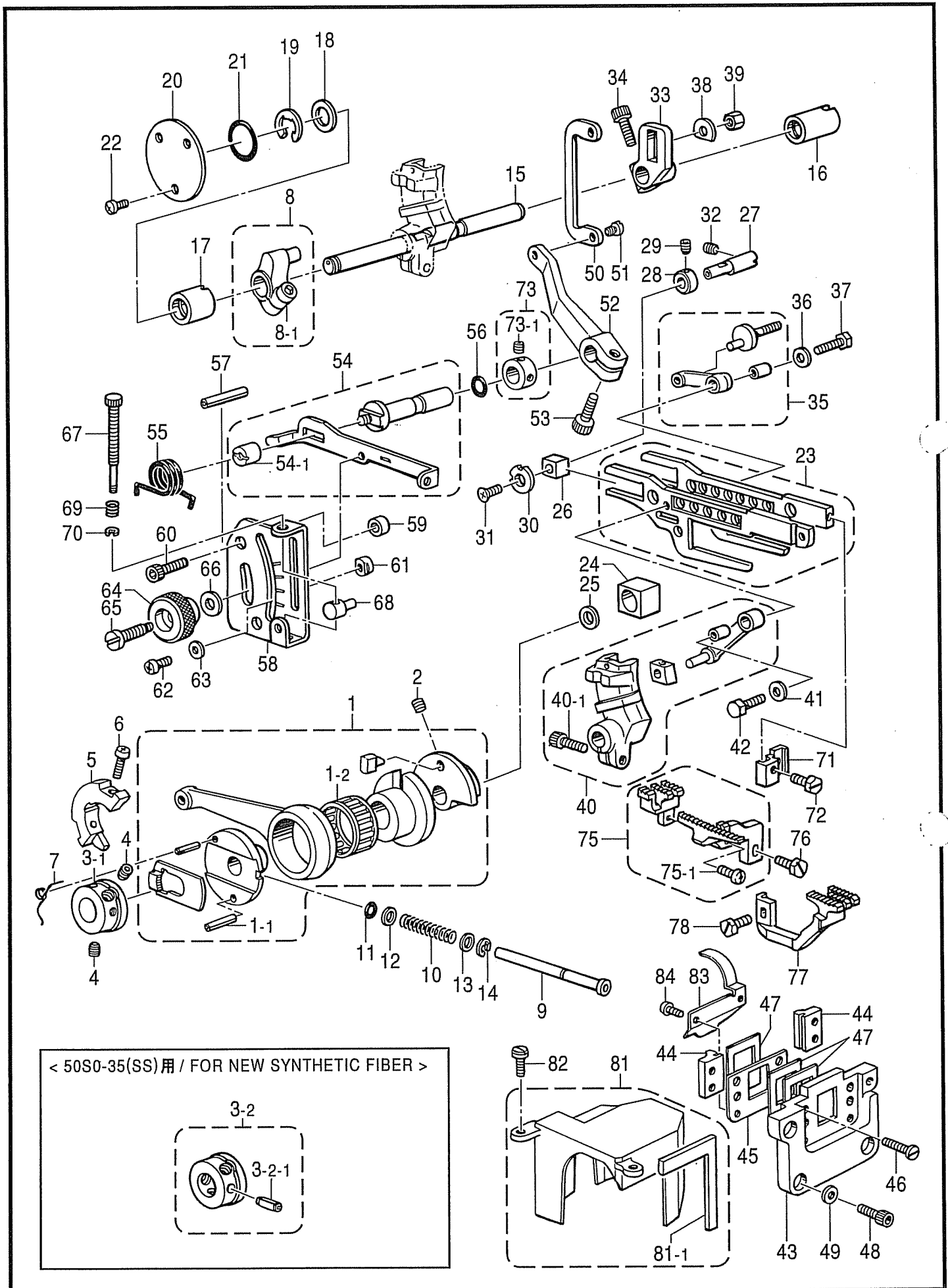
D. 押工関係 / Presser foot mechanism



D. 押工関係 / Presser foot mechanism

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|---------|-----------|------|---|----------------------------|----|
| 50-1 | ※ | 1 | <4020,4030,4420,4430,4720,5050 (SS), 5020,5030,5420,5430,5720,6030,6430> | PRESSER FOOT ASSY | |
| 50-1-1 | S19311101 | 1 | オサエクミ | SCREW | |
| 50-1-2 | ※ | 1 | オサエササエネジ | PRESSER FOOT, F | |
| 50-1-3 | 105288001 | 1 | オサエF | SCREW, SM2.38 | |
| 50-1-4 | S19307001 | 1 | シメネジ2.38 | SCREW | |
| 50-1-5 | S19308001 | 1 | オサエBササエネジ | NUT, 2 SM3.18-44 | |
| 50-1-6 | S19309001 | 1 | 2シユナツト318-44 | SPRING, TWIST | |
| 50-1-7 | 062670712 | 1 | オサエBネジリバネ | SCREW, PAN SM3.57-40X7 | |
| 50-5 | ※ | 1 | <4050,5050> | PRESSER FOOT ASSY | |
| 50-5-1 | S19311101 | 3 | オサエクミ | SCREW | |
| 50-5-2 | ※ | 1 | オサエササエネジ | PRESSER FOOT, F | |
| 50-5-3 | 106640001 | 1 | オサエF | SCREW, SM3.18 | |
| 50-5-4 | 062670712 | 1 | シメネジ3.18 | SCREW, PAN SM3.57-40X7 | |
| 50-6 | ※ | 1 | <4010,4520,4530,5010,5520,5530> | PRESSER FOOT ASSY | |
| 50-6-1 | S19311101 | 1 | オサエクミ | SCREW | |
| 50-6-2 | ※ | 1 | オサエササエネジ | PRESSER FOOT, F | |
| 50-6-3 | 140530002 | 1 | オサエF | SCREW, SM2.38 | |
| 50-6-4 | S19307001 | 1 | シメネジ2.38 | SCREW | |
| 50-6-5 | S19308001 | 1 | オサエBササエネジ | NUT, 2 SM3.18-44 | |
| 50-6-6 | S19309001 | 1 | 2シユナツト318-44 | SPRING, TWIST | |
| 50-6-7 | 062670712 | 1 | オサエBネジリバネ | SCREW, PAN SM3.57-40X7 | |
| 50-10 | ※ | 1 | <4620,4630,5620,5630> | PRESSER FOOT ASSY | |
| 50-10-1 | S19311101 | 1 | オサエクミ | SCREW | |
| 50-10-2 | ※ | 1 | オサエササエネジ | PRESSER FOOT, F | |
| 50-10-3 | 105288001 | 1 | オサエF | SCREW, SM2.38 | |
| 50-10-4 | 025660132 | 1 | シメネジ2.38 | WASHER, PLAIN S 3.18 | |
| 50-10-5 | 106640001 | 1 | ヒラザガネシヨウ3.18 | SCREW, SM3.18 | |
| 50-10-6 | 062670712 | 1 | シメネジ3.18 | SCREW, PAN SM3.57-40X7 | |
| 50-15 | ※ | 1 | <5051> | PRESSER FOOT ASSY | |
| 50-15-1 | S19311101 | 3 | オサエクミ | SCREW | |
| 50-15-2 | ※ | 1 | オサエササエネジ | PRESSER FOOT, F | |
| 50-15-3 | 100080004 | 2 | オサエF | SCREW, SM3.18 | |
| 50-15-4 | 062670712 | 1 | シメネジ3.18 | SCREW, PAN SM3.57-40X7 | |
| 50-16 | ※ | 1 | <5011,5021 小回り用> | <5011,5021 FOR SMALL TYPE> | |
| 50-16-1 | ※ | 1 | オサエクミ | PRESSER FOOT ASSY | |
| 50-16-2 | S19368001 | 1 | ツメ | STITCH TONGUE | |
| 50-16-3 | 025030132 | 1 | オサエトリツケイタ | PRESSER FOOT PLATE | |
| 50-16-4 | 150755001 | 1 | ヒラザガネシヨウ3 | WASHER, PLAIN S 3 | |
| 50-16-5 | S30590001 | 1 | シメネジ3.18 | SCREW, SM3.18 | |
| 50-16-6 | 500296002 | 1 | オサエBササエネジ | SUPPORT SCREW | |
| 50-16-7 | 047161042 | 1 | ナツト | NUT | |
| 50-16-8 | S30591001 | 1 | スプリングピンAW1.6 | PIN, SPRING ROLL AW1.6 | |
| | | 1 | オサエBネジリバネ | TWIST SPRING | |

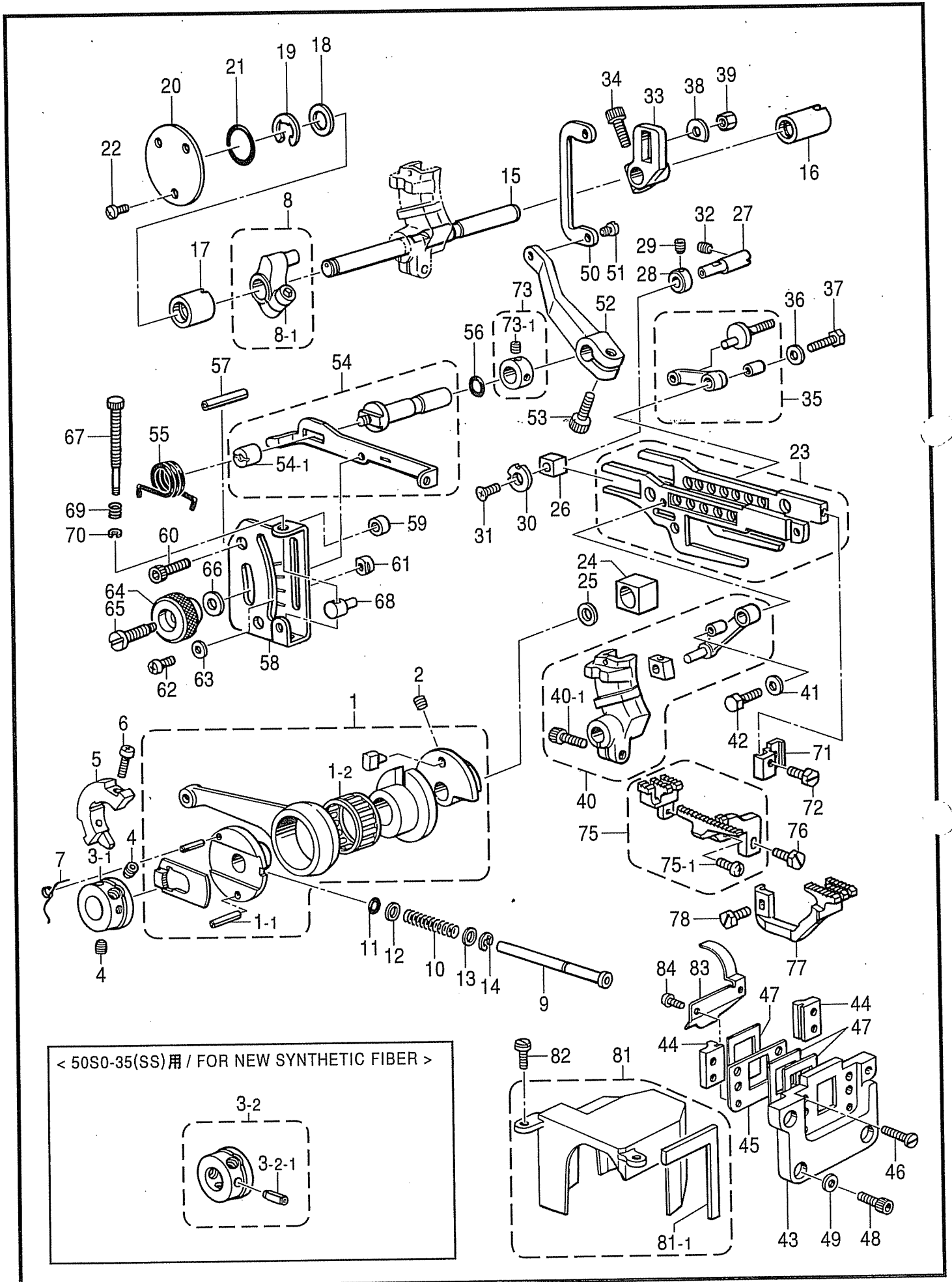
E. 送り関係 / Feed mechanism



E. 送り関係 / Feed mechanism

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|---------|-----------|------|----------------|-----------------------------|----|
| 1 | S20496101 | 1 | ヘンシンリンクミ | ECCENTRIC LINK ASSY | |
| 1-1 | 047250842 | 1 | スプリングピンAW2.5 | PIN, SPRING ROLL AW2.5 | |
| 1-2 | S20500001 | 1 | ニードルジクウケ24 (赤) | NEEDLE BEARING, 24 RED | |
| 1-2 | S20500002 | 1 | ニードルジクウケ24 (青) | NEEDLE BEARING, 24 BLUE | |
| 1-2 | S20500003 | 1 | ニードルジクウケ24 (白) | NEEDLE BEARING, 24 WHITE | |
| 2 | 012060632 | 2 | アナヒラ6X6 | SET SCREW, SOCKET (FT) M6X6 | |
| 3-1 | S20507001 | 1 | ラチエツト | RATCHET | |
| 4 | 012060632 | 2 | アナヒラ6X6 | SET SCREW, SOCKET (FT) M6X6 | |
| 5 | S23615001 | 1 | バランスウエイト | BALANCE WEIGHT | |
| 6 | 062401012 | 2 | ナベコM4X10 | SCREW, PAN M4X10 | |
| 7 | S23458101 | 1 | ラチエツトメネジリバネ | SPRING, TWIST | |
| 8 | S39589021 | 1 | オクリウデクミ | FEED ARM ASSY | |
| 8-1 | 018061632 | 1 | アナボルト6X16 | BOLT, SOCKET M6X16 | |
| 9 | S39674001 | 1 | オクリチヨウセツボタンジク | FEED ADJUSTING SHAFT | |
| 10 | S39675001 | 1 | ボタンジクバネ | SPRING | |
| 11 | 081005070 | 1 | OリングP5 | O RING, P5 | |
| 12 | 025710232 | 1 | ヒラザガネチユウ4.76 | WASHER, PLAIN M 4.76 | |
| 13 | 025710232 | 1 | ヒラザガネチユウ4.76 | WASHER, PLAIN M 4.76 | |
| 14 | 048040342 | 1 | トメワE4 | RETAINING RING, E4 | |
| 15 | S39676121 | 1 | オクリジク | FEED SHAFT | |
| 16 | S39677021 | 1 | メタル11.11-17 | BUSH, 11.11-17 | |
| 17 | S39678021 | 1 | オクリジクメタルL | FEED SHAFT BUSH, L | |
| 18 | S30562000 | 1 | ザガネ | WASHER | |
| 19 | 048090342 | 1 | トメワE9 | RETAINING RING, E9 | |
| 20 | S39679001 | 1 | オクリジクメタルLフタ | CAP | |
| 21 | 081020070 | 1 | OリングP20 | O RING, P20 | |
| 22 | 060400612 | 3 | バインドM4X6 | SCREW, BIND M4X6 | |
| 23 | S46891001 | 1 | オクリダイクミ | FEED BAR ASSY | |
| 24 | S38312050 | 1 | ジヨウゲオクリカクゴマ | FEED LIFTING SLIDE BLOCK | |
| 25 | 142628001 | 2 | スイハイオクリクランクリング | FEED ROCK CRANK RING | |
| 26 | S39683000 | 1 | オクリダイカクゴマ | FEED BAR SLIDE BLOCK | |
| 27 | S39684021 | 1 | オクリダイカクコマジク | FEED BAR SLIDE BLOCK SHAFT | |
| 28 | S39685001 | 1 | セツトカラー | SET SCREW COLLAR | |
| 29 | 012400432 | 1 | アナヒラ4X4 | SET SCREW, SOCKET (FT) M4X4 | |
| 30 | S20530001 | 1 | ザガネ | WASHER | |
| 31 | 004350812 | 1 | +サラコ35X8 | SCREW, FLAT M3.5X8 | |
| 32 | 012400832 | 1 | アナヒラ4X8 | SET SCREW, SOCKET (FT) M4X8 | |
| 33 | S42042021 | 1 | シユオクリウデ | MAIN FEED ARM | |
| 34 | 018061632 | 1 | アナボルト6X16 | BOLT, SOCKET M6X16 | |
| 35 | S39773001 | 1 | シユオクリリンククミ | MAIN FEED LINK ASSY | |
| 36 | S39690021 | 1 | ザガネ | WASHER | |
| 37 | S23360001 | 1 | ボルト5X15 | BOLT, M5X15 | |
| 38 | S02573000 | 1 | ザガネ | WASHER | |
| 39 | S39691001 | 1 | ナツト5 | NUT, M5 | |
| 40 | S39769051 | 1 | サドウオクリウデリンククミ | DIF. FEED ARM LINK ASSY | |
| 40-1 | 018061632 | 1 | アナボルト6X16 | BOLT, SOCKET M6X16 | |
| 41 | S39690021 | 1 | ザガネ | WASHER | |
| 42 | S23360001 | 1 | ボルト5X15 | BOLT, M5X15 | |
| 43 | S20523000 | 1 | オクリダイアンナイササエ | FEED BAR GUIDE SUPPORT | |
| 44 | S20524000 | 2 | オクリダイアンナイ | FEED BAR GUIDE | |
| 45 | S20525001 | 1 | ボウジンイタササエ | FRAGMENT PROTECTOR PLATE | |
| 46 | S20740101 | 4 | シメネジ4X10シール | SCREW, SEAL M4X10 | |
| 47 | S20526000 | 3 | ボウジンイタ | FRAGMENT PROTECTOR PLATE | |
| 48 | S43916001 | 4 | アナボルト4X8シール | BOLT, SOCKET M4X8 SEAL | |
| 49 | 025040132 | 4 | ヒラザガネシヨウ4 | WASHER, PLAIN S 4 | |
| 50 | S39692021 | 1 | サドウチヨウセツリンク | DIF. FEED ADJUSTING LINK | |
| 51 | S20543101 | 1 | シメネジ5 | SCREW, M5 | |
| 52 | S20544000 | 1 | サドウリンクレバー | DIFFERENTIAL LINK LEVER | |
| 53 | 018061432 | 1 | アナボルト6X14 | BOLT, SOCKET M6X14 | |

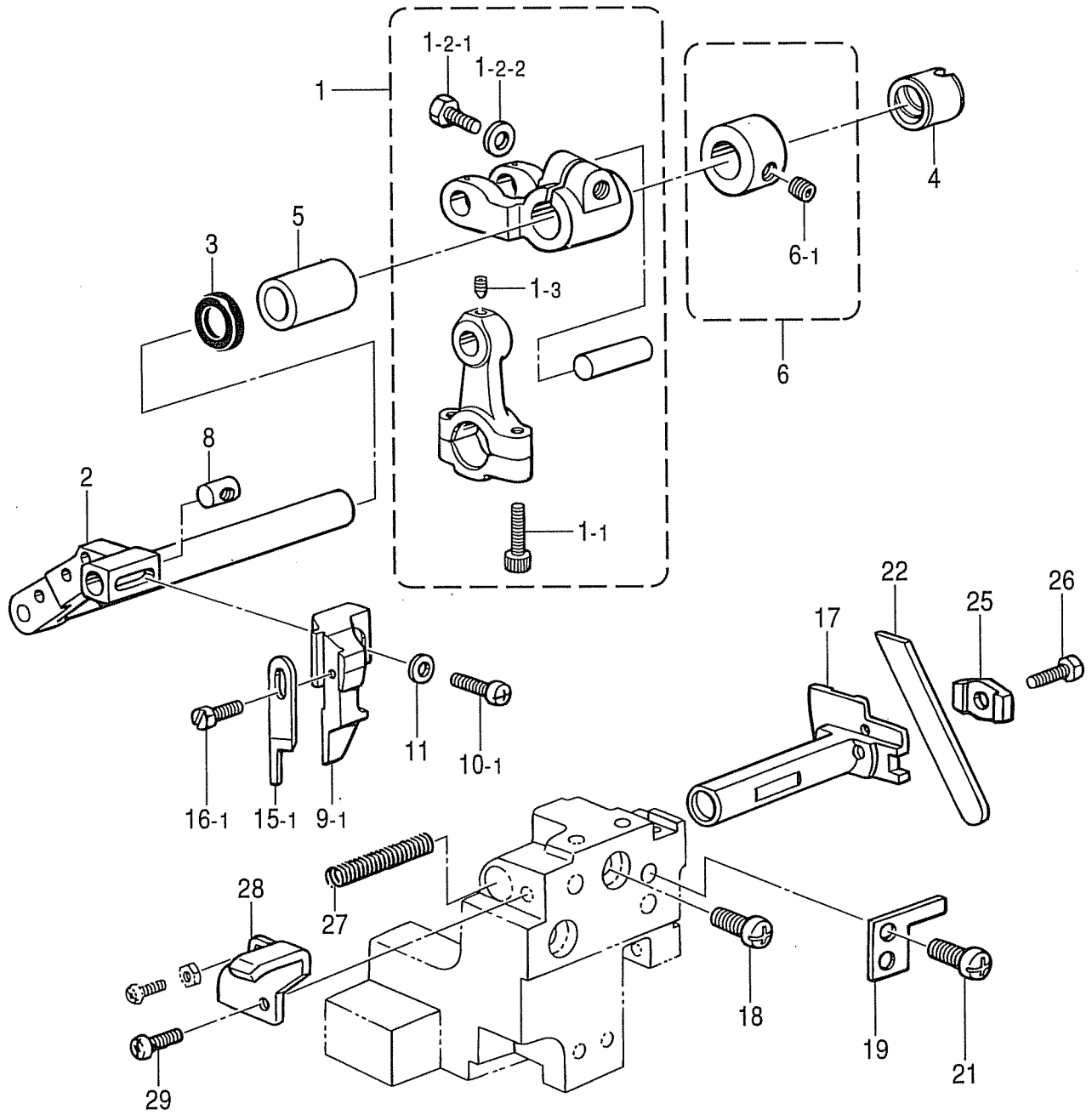
E. 送り関係 / Feed mechanism



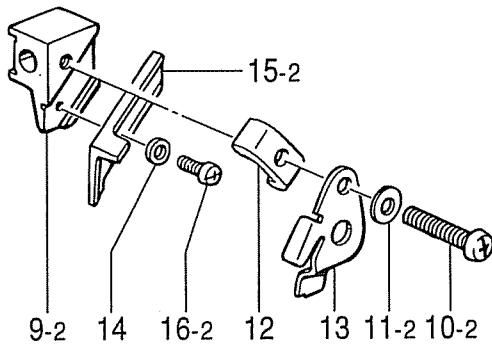
E. 送り関係 / Feed mechanism

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|---------|-----------|------|---------------|--------------------------------|----|
| 54 | S39593021 | 1 | サドウチヨウセツレバークミ | DIF. FEED ADJUSTING LEVER ASSY | |
| 54-1 | S39596021 | 1 | マルナツト6 | NUT, ROUND M6 | |
| 55 | S20547001 | 1 | レバーバネ | SPRING | |
| 56 | 081005670 | 1 | OリングPW5 | O RING, PW5 | |
| 57 | 047502542 | 1 | スプリングピンAW5 | PIN, SPRING ROLL AW5 | |
| 58 | S20554001 | 1 | サドウリヨウメモリイタ | DIF. STITCH CONTROL PLATE | |
| 59 | S20548001 | 2 | カラー | COLLAR | |
| 60 | 018061632 | 2 | アナボルト6X16 | BOLT, SOCKET M6X16 | |
| 61 | S25818001 | 2 | チヨウセツレバーストツバ | STOPPER, ADJUSTING LEVER | |
| 62 | 060350812 | 2 | バインド35X8 | SCREW, BIND M3.5X8 | |
| 63 | 025350332 | 2 | ヒラザガネダイ3.5 | WASHER, PLAIN L 3.5 | |
| 64 | S39694021 | 1 | セツトネジツマミ | KNOB, SCREW | |
| 65 | S39695001 | 1 | セツトネジ | SET SCREW | |
| 66 | S20560001 | 1 | サラバネザガネ | WASHER, FLAT SPRING | |
| 67 | S20561001 | 1 | マイクロチヨウセツネジ | SCREW, MICRO ADJUSTING | |
| 68 | S46895001 | 1 | マイクロチヨウセツストツバ | STOPPER, MICRO ADJUST. | |
| 69 | S29094001 | 1 | マイクロチヨウセツネジバネ | SPRING, MICRO ADJUST. | |
| 70 | 048040342 | 1 | トメワE4 | RETAINING RING, E4 | |
| 71 | S23628051 | 1 | シュオクリバトリツケダイ | FEED DOG SETTING BASE | |
| 72 | S23621101 | 1 | ボルト35X8 | BOLT, M3.5X8 | |
| 73 | S23612001 | 1 | セツトカラークミ | SET SCREW COLLAR ASSY | |
| 73-1 | 012060632 | 2 | アナヒラ6X6 | SET SCREW, SOCKET (FT) M6X6 | |
| 75 | ※ | 1 | シュオクリバクミ | MAIN FEED DOG ASSY | |
| 75-1 | 060630712 | 1 | バインド238-56X7 | SCREW, BIND SM2.38-56X7 | |
| 76 | S23621101 | 1 | ボルト35X8 | BOLT, M3.5X8 | |
| 77 | ※ | 1 | サドウオクリバ | DIFFERENTIAL FEED DOG | |
| 78 | S23621101 | 1 | ボルト35X8 | BOLT, M3.5X8 | |
| 81 | S21091000 | 1 | ヘンシンリンカバークミ | ECCENTRIC WHEEL COVER ASSY | |
| 81-1 | S21092000 | 1 | カバースポンジ | COVER SPONGE | |
| 82 | S23616101 | 2 | シメネジ4X10 | SCREW, M4X10 | |
| 83 | S20527001 | 1 | アブラキリイタ | OIL REJECTOR PLATE | |
| 84 | S23453001 | 2 | ナベコ3X5シール | SCREW, PAN M3X5 SEAL | |
| | | | <SS用> | <FOR NEW SYNTHETIC FIBER > | |
| 3-2 | S36864001 | 1 | ラチエツトクミ | RATCHET ASSY | |
| 3-2-1 | 047301042 | 1 | スプリングピン | PIN, SPRING ROLL AW3 | |

G. 上メス・下メス関係 / Knife mechanism



< 角メス用 / FOR ANGLE KNIFE >

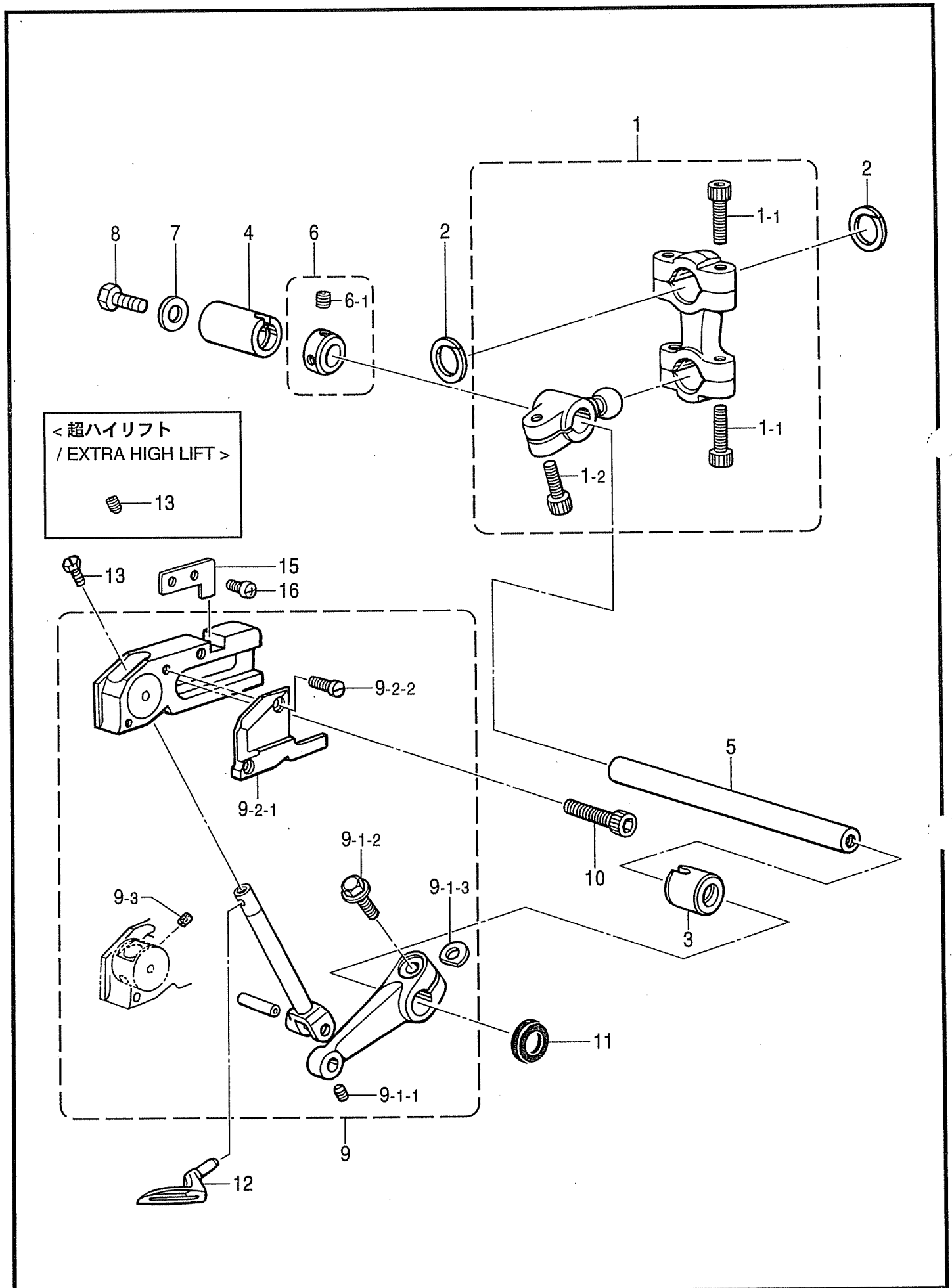


< 小回り用 / FOR SMALL TYPE >



G. 上メス・下メス関係 / Knife mechanism

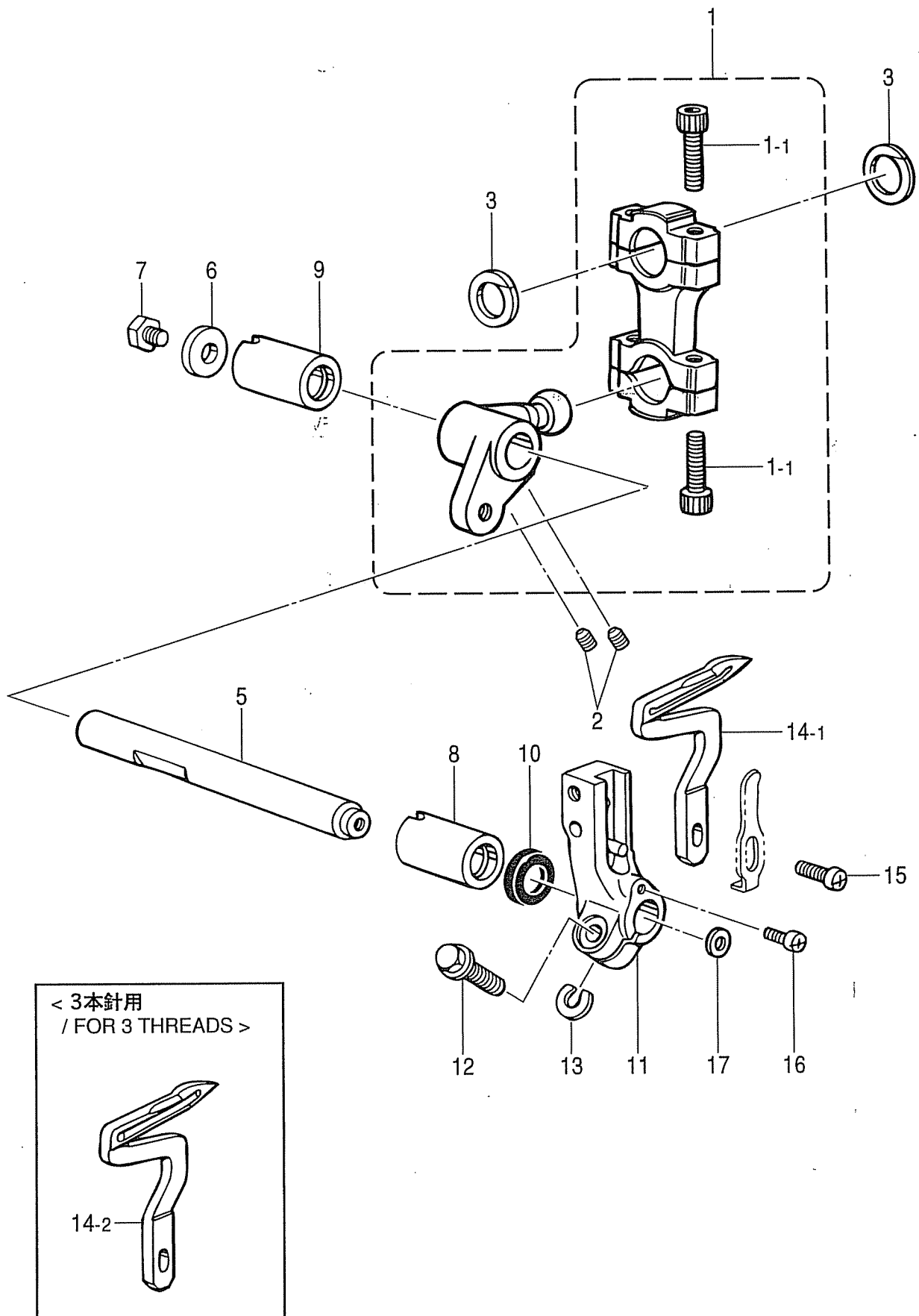
| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|---------|-----------|------|----------------|-------------------------------|----|
| 1 | S46936001 | 1 | ウワメスクランクロッドクミ | UPPER KNIFE CRANK ROD ASSY, I | |
| 1-1 | 018401622 | 2 | アナボルト4X16 | BOLT, SOCKET M4X16 | |
| 1-2-1 | 017061612 | 1 | ボルト6X16 | BOLT, M6X16 | |
| 1-2-2 | 118735002 | 1 | ザガネ | WASHER | |
| 1-3 | S23342001 | 1 | アナトガリ4X5 | SET SCREW, SOCKET (CN) M4X5 | |
| 2 | S20571101 | 1 | ウワメスサドウウデ | UPPER KNIFE DIFFERENTIAL ARM | |
| 3 | 155247000 | 1 | ダストシール | DUST SEAL | |
| 4 | S39704021 | 1 | ウワメスメタルL | UPPER KNIFE BUSH L | |
| 5 | S39677021 | 1 | メタル11.11-17 | BUSH, 11.11-17 | |
| 6 | S23619001 | 1 | セツトカラークミ | SET SCREW COLLAR ASSY | |
| 6-1 | 012060632 | 2 | アナヒラ6X6 | SET SCREW, SOCKET (FT) M6X6 | |
| 8 | S20574001 | 1 | ウワメスダキナツト | NUT | |
| 17 | S20591101 | 1 | シタメストリツケダイ | LOWER KNIFE HOLDER | |
| 18 | 062060812 | 1 | ナベコ6X8 | SCREW, PAN M6X8 | |
| 19 | S39707001 | 1 | シタメストリツケダイアンナイ | LOWER KNIFE HOLDER GUIDE | |
| 21 | 062060812 | 2 | ナベコ6X8 | SCREW, PAN M6X8 | |
| 22 | ※ | 1 | シタメス | LOWER KNIFE | |
| 25 | S39708001 | 1 | シタメスオサエ | LOWER KNIFE PRESSER | |
| 26 | 017500812 | 1 | ボルト5X8 | BOLT, M5X8 | |
| 27 | S20585001 | 1 | シタメストリツケダイバネ | SPRING | |
| 28 | S39709021 | 1 | シタメスバネウケ | SPRING HOLDER | |
| 29 | 060400812 | 1 | バインドM4X8 | SCREW, BIND M4X8 | |
| | | | <平メス用部品> | <FOR PLAIN KNIFE> | |
| 9-1 | S20589101 | 1 | ウワメスダキ | UPPER KNIFE HOLDER | |
| 10-1 | 062401212 | 1 | ナベコ4X12 | SCREW, PAN M4X12 | |
| 11 | 025040132 | 1 | ヒラザガネシヨウ4 | WASHER, PLAIN S 4 | |
| 15-1 | 144074350 | 1 | ウワメス | UPPER KNIFE | |
| 16-1 | S23621101 | 1 | ボルト35X8 | BOLT, M3.5X8 | |
| | | | <小回り用> | <FOR SMALL TYPE > | |
| 15-6 | S30890000 | 1 | ウワメス | UPPER KNIFE | |
| | | | <角メス用部品> | <FOR ANGLE KNIFE> | |
| 9-2 | S20590101 | 1 | ウワメスダキ | UPPER KNIFE HOLDER | |
| 10-2 | 062402512 | 1 | ナベコM4X25 | SCREW, PAN M4X25 | |
| 11-2 | 125324001 | 1 | ヒラザガネダイ4アツ | WASHER, PLAIN L 4 | |
| 12 | S20577001 | 1 | ウワメスオサエ | UPPER KNIFE PRESSER | |
| 13 | S20578101 | 1 | ウワメスオサエイタ | UPPER KNIFE PRESSER PLATE | |
| 14 | 025030132 | 1 | ヒラザガネシヨウ3 | WASHER, PLAIN S 3 | |
| 15-2 | S20897101 | 1 | カクメス幅狭波刃 | ANGLE KNIFE, NARROW WAVE EDGE | |
| 16-2 | 062300412 | 1 | ナベコ3X4 | SCREW, PAN M3X4 | |
| | | | <オプションパーツ> | <OPTION PARTS> | |
| 15-2 | S20896101 | 1 | カクメス幅狭 | ANGLE KNIFE, NARROW | |
| 15-2 | S20579101 | 1 | カクメス幅広 | ANGLE KNIFE, WIDE | |
| 15-2 | S20898101 | 1 | カクメス幅広波刃 | ANGLE KNIFE, WIDE WAVE EDGE | |



H. 上ルーパ関係 / Over looper mechanism

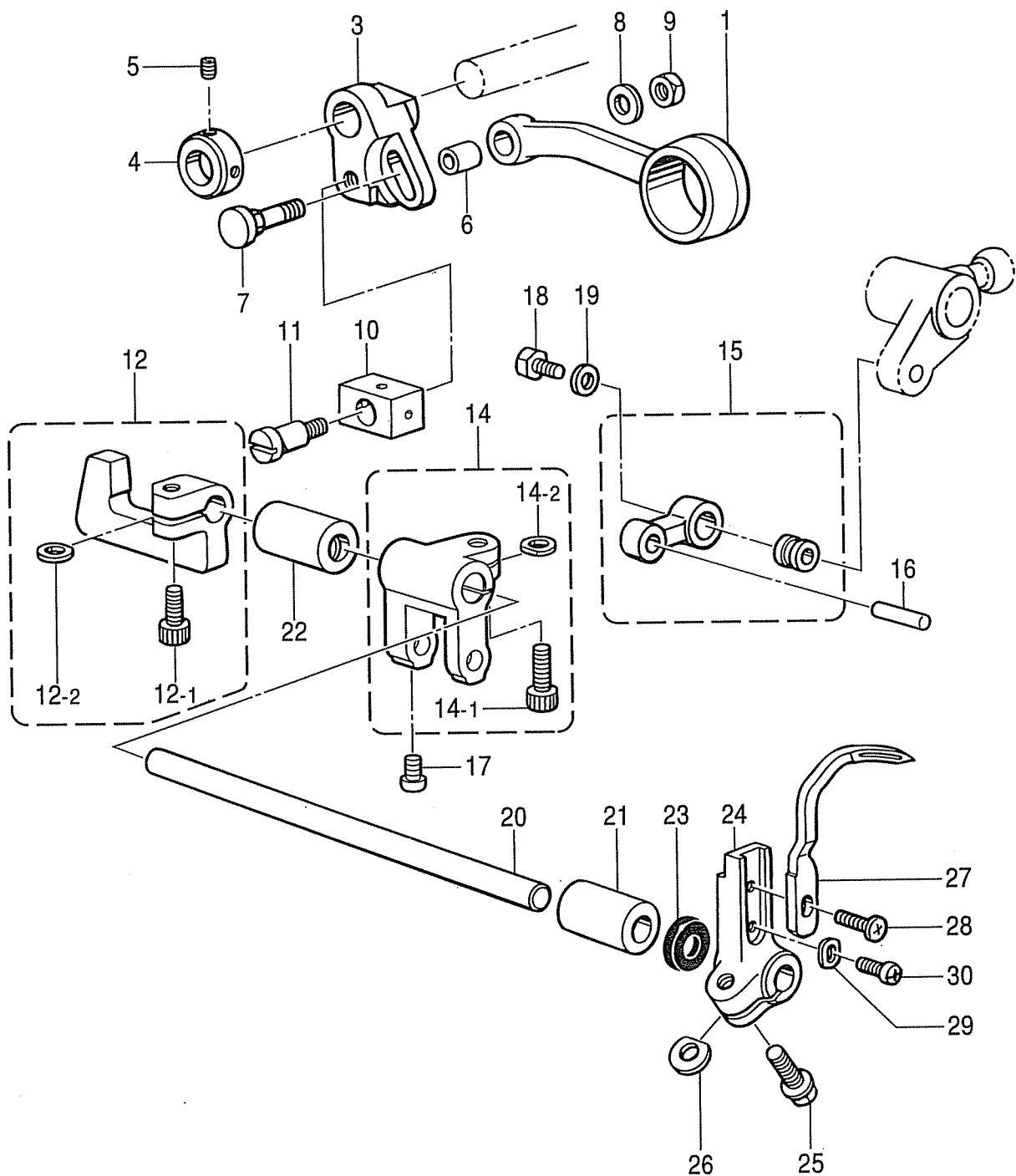
| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|---------|-----------|------|---------------------------------|---|----|
| 1 | S46937001 | 1 | <スタンダード用> ウワルーパロッドクミS | <FOR STANDARD> OVER LOOPER ROD ASSY, S | |
| 1 | S46940001 | 1 | <ハイリフト、超ハイリフト用> ウワルーパロッドクミHE | <FOR HIGH LIFT & EXTRA HIGH LIFT> OVER LOOPER ROD ASSY, HE | |
| 1-1 | 018401622 | 4 | アナボルト4X16 | BOLT, SOCKET M4X16 | |
| 1-2 | S23346101 | 1 | アナボルト6X14ホソメ | BOLT, SOCKET M6X14 | |
| 2 | S20598000 | 2 | ロッドフレドメ | ROD STOPPER | |
| 3 | S39728021 | 1 | メタル11.11-18 | BUSH, 11.11-18 | |
| 4 | S39677021 | 1 | メタル11.11-17 | BUSH, 11.11-17 | |
| 5 | S20601001 | 1 | ウワルーパジク | OVER LOOPER SHAFT | |
| 6 | S23619001 | 1 | セットカラークミ | SET SCREW COLLAR ASSY | |
| 6-1 | 012060632 | 2 | アナヒラ6X6 | SET SCREW, SOCKET (FT) M6X6 | |
| 7 | S23626001 | 1 | ザガネ | WASHER | |
| 8 | 017060812 | 1 | ボルト6X8 | BOLT, M6X8 | |
| 9 | S46896001 | 1 | <スタンダード、ハイリフト用> ウワルーパキコウクミSH | <FOR STANDARD & HIGH LIFT> OVER LOOPER MECHANISM ASSY, SH | |
| 13 | S46903001 | 1 | アタマツキトメネジ4X5 <超ハイリフト用> | SET SCREW, M4X5 <FOR EXTRA HIGH LIFT> | |
| 9 | S46901001 | 1 | ウワルーパキコウクミE | OVER LOOPER MECHANISM ASSY, E | |
| 13 | 012400432 | 1 | アナヒラ4X4 | SET SCREW, SOCKET (FT) M4X4 | |
| 9-1-1 | S23342001 | 1 | アナトガリ4X5 | SET SCREW, SOCKET (CN) M4X5 | |
| 9-1-2 | S46899001 | 1 | ザガネツキボルト6X16 | BOLT, (S/P WASHER) M6X16 | |
| 9-1-3 | 155162001 | 1 | スペーサ | SPACER | |
| 9-2-1 | S38320100 | 1 | ウワルーパアンナイオサエ | OVER LOOPER GUIDE HOLDER | |
| 9-2-2 | S20355002 | 2 | シメネジ3X8.5 | SCREW, M3X8.5 | |
| 9-3 | S29700000 | 2 | ウワルーパアンナイフェルト | OVER LOOPER GUIDE FELT | |
| 10 | 018061432 | 2 | アナボルト6X14 | BOLT, SOCKET M6X14 | |
| 11 | 155247000 | 1 | ダストシール | DUST SEAL | |
| 12 | ※ | 1 | ウワルーパ | OVER LOOPER, A | |
| 15 | S23611101 | 1 | アンナイメタルイチギメイタ | POTISIONING PLATE, GUIDE BUSH | |
| 16 | 060400612 | 2 | バインドM4X6 | SCREW, BIND M4X6 | |

J. 下ルーパ関係 / Under looper mechanism



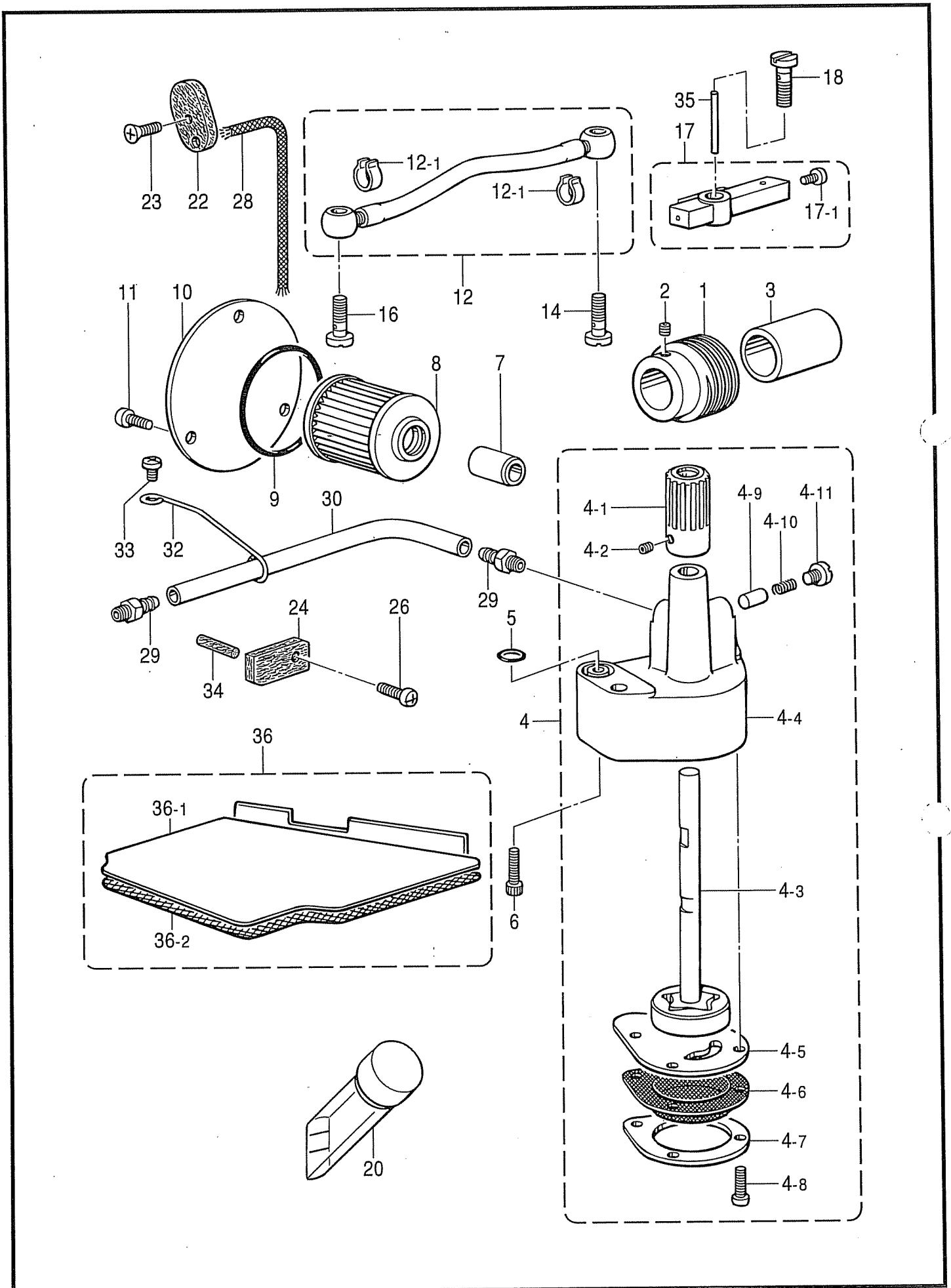
J. 下ルーパ関係 / Under looper mechanism

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|---------|-----------|------|---------------------------------|---|----|
| 1 | S46943001 | 1 | <スタンダード、ハイリフト用> シタルーパロッドクミSH | <FOR STANDARD & HIGH LIFT> UNDER LOOPER ROD ASSY, I-SH | |
| 1 | S46944001 | 1 | <超ハイリフト用> シタルーパロッドクミE | <FOR EXTRA HIGH LIFT> UNDER LOOPER ROD ASSY, I-E | |
| 1-1 | 018401622 | 4 | アナボルト4X16 | BOLT, SOCKET M4X16 | |
| 2 | 012060632 | 2 | アナヒラ6X6 | SET SCREW, SOCKET (FT) M6X6 | |
| 3 | S20598000 | 2 | ロッドフレドメ | ROD STOPPER | |
| 5 | S46904001 | 1 | シタルーパジク | UNDER LOOPER SHAFT | |
| 6 | S23626001 | 1 | ザガネ | WASHER | |
| 7 | 017060812 | 1 | ボルト6X8 | BOLT, M6X8 | |
| 8 | S39728021 | 1 | メタル11.11-18 | BUSH, 11.11-18 | |
| 9 | S39677021 | 1 | メタル11.11-17 | BUSH, 11.11-17 | |
| 10 | 155247000 | 1 | ダストシール | DUST SEAL | |
| 11 | S20625151 | 1 | シタルーパトリツケダイ | UNDER LOOPER HOLDER | |
| 12 | S23614101 | 1 | フランジボルト5X14 | BOLT, M5X14 | |
| 13 | 148782001 | 1 | スペーサ | SPACER | |
| 14-1 | S20626001 | 1 | シタルーパ | UNDER LOOPER | |
| 15 | 060351012 | 1 | バインド3.5X10 | SCREW, BIND M3.5X10 | |
| 16 | 060350812 | 1 | バインド3.5X8 | SCREW, BIND M3.5X8 | |
| 17 | 158722002 | 1 | ザガネ4.2 | WASHER, PLAIN 4.2 | |
| 14-2 | S20627001 | 1 | <3本針用> シタルーパ | <FOR "3 THREADS"> UNDER LOOPER | |



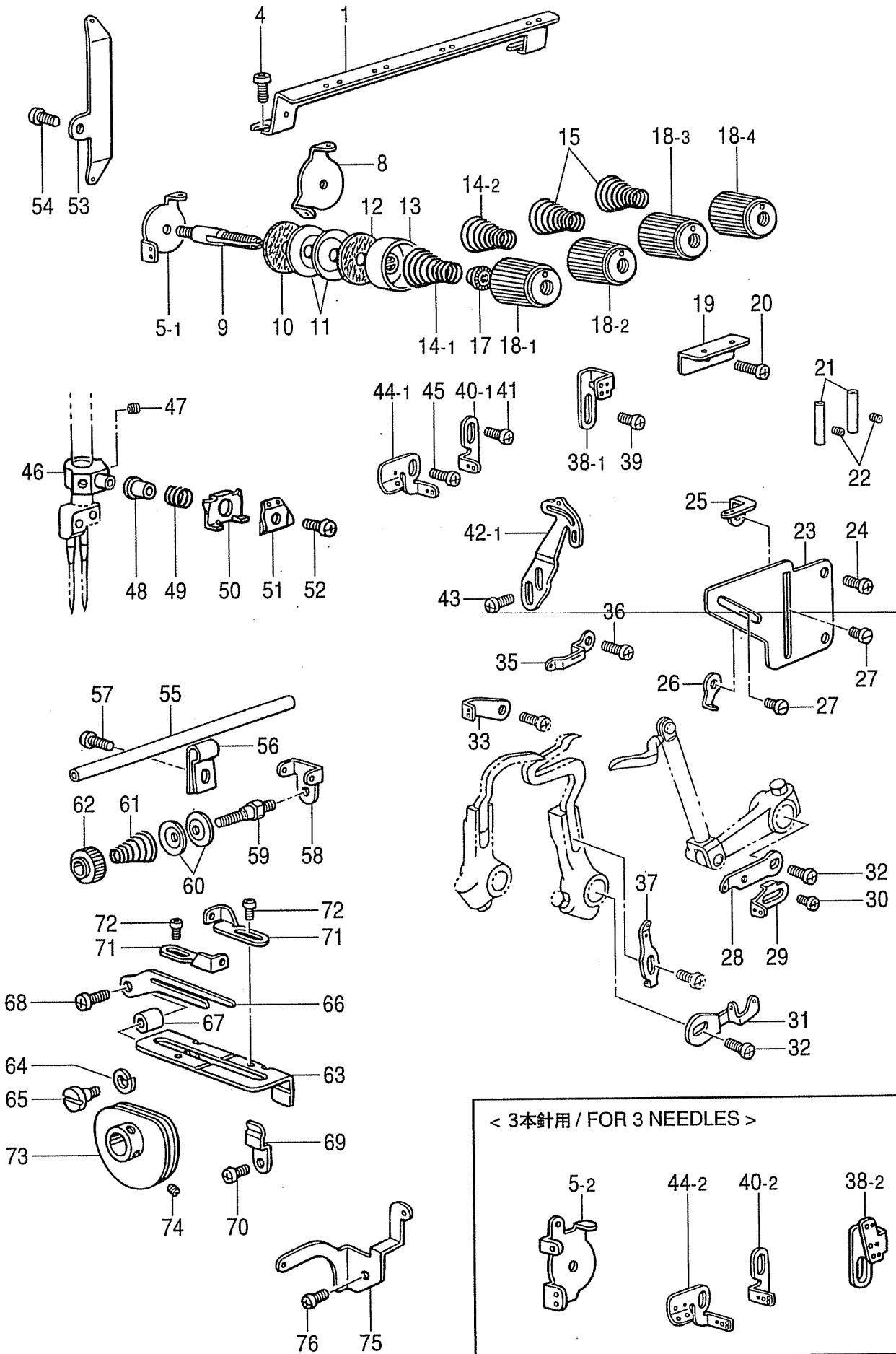
K. 二重環ルーパ関係 / Double chain stitch looper mechanism

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|---------|-----------|------|--------------|-----------------------------------|----|
| 1 | S39729021 | 1 | ゼンゴロッドクミ | LONGITUDINAL FEED ROD ASSY | |
| 3 | S39732021 | 1 | ゼンゴウデ | LONGITUDINAL FEED ARM | |
| 4 | S39733001 | 1 | セットカラー | SET SCREW COLLAR | |
| 5 | 012400432 | 2 | アナヒラ4X4 | SET SCREW, SOCKET (FT) M4X4 | |
| 6 | S29102001 | 1 | ゼンゴロッドブツシュ | LONGITUDINAL FEED ROD BUSH | |
| 7 | S39734021 | 1 | ゼンゴウデネジ | LONGITUDINAL FEED SCREW | |
| 8 | S39690021 | 1 | ザガネ | WASHER | |
| 9 | 021500216 | 1 | 2シユナツト5 | NUT, 2 M5 | |
| 10 | S20640001 | 1 | ゼンゴウデカクゴマ | LONGITUDINAL FEED ARM SLIDE BLOCK | |
| 11 | S20641001 | 1 | ダンネジ5 | SHOULDER SCREW 5 | |
| 12 | S31881101 | 1 | カクゴマダキネジツキ | SLIDE BLOCK HOLDER | |
| 12-1 | 018061432 | 1 | アナホルト6X14 | BOLT, SOCKET M6X14 | |
| 12-2 | 155162001 | 1 | スペーサ | SPACER | |
| 14 | S44935001 | 1 | ニジユウカンウデクミ | D-CHAIN STITCH LOOPER LEVER ASSY | |
| 14-1 | 018061432 | 1 | アナホルト6X14 | BOLT, SOCKET M6X14 | |
| 14-2 | 155162001 | 1 | スペーサ | SPACER | |
| 15 | S44937001 | 1 | ニジユウカンリンククミ | D-CHAIN STITCH LOOPER LINK ASSY | |
| 16 | S44939001 | 1 | ニジユウカンウデジク | D-CHAIN STITCH LOOPER LEVER PIN | |
| 17 | 062300612 | 1 | ナベコ3X6 | SCREW, PAN M3X6 | |
| 18 | S23360001 | 1 | ボルト5X15 | BOLT, M5X15 | |
| 19 | S39690021 | 1 | ザガネ | WASHER | |
| 20 | S20649051 | 1 | ゼンゴジク | LONGITUDINAL FEED SHAFT | |
| 21 | S39741021 | 1 | ゼンゴジクメタルF | LONGITUDINAL FEED SHAFT BUSH, F | |
| 22 | S39742021 | 1 | ゼンゴジクメタルB | LONGITUDINAL FEED SHAFT BUSH, B | |
| 23 | 155261000 | 1 | ダストシール | DUST SEAL | |
| 24 | S20652001 | 1 | ニジユウカンルーパホルダ | D-CHAIN STITCH LOOPER HOLDER | |
| 25 | S23614101 | 1 | フランジボルト5X14 | BOLT, M5X14 | |
| 26 | 148782001 | 1 | スペーサ | SPACER | |
| 27 | S20653001 | 1 | ニジユウカンルーパ | D-CHAIN STITCH LOOPER | |
| 28 | 060350812 | 1 | バインド35X8 | SCREW, BIND M3.5X8 | |
| 29 | S20654001 | 1 | ルーパチヨウセツザガネ | WASHER | |
| 30 | S23456101 | 1 | ナベコ25X6 | SCREW, PAN M2.5X6 | |



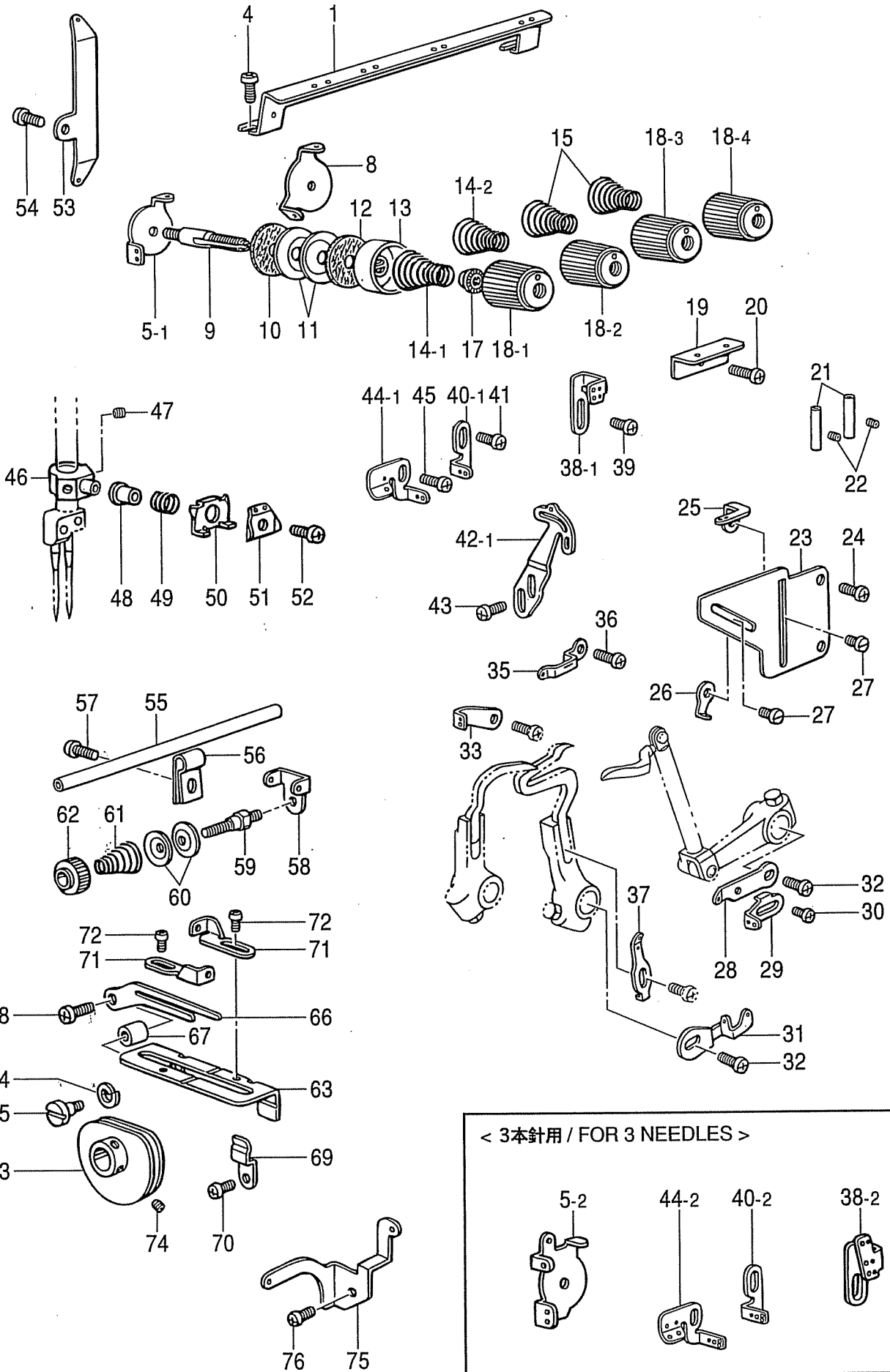
L. 給油潤滑関係 / Lubrication

| REF.NO. | CODE | Q'TY | 品名 | NAME OF PARTS | RM |
|---------|-----------|------|-------------|-----------------------------|----|
| 1 | S20655101 | 1 | ウオーム | WORM | |
| 2 | 012500536 | 2 | アナヒラ5X5 | SET SCREW, SOCKET (FT) M5X5 | |
| 3 | S23366001 | 1 | カラー | COLLAR | |
| 4 | S20656101 | 1 | トロコイドポンプクミ | PUMP ASSY | |
| 4-1 | S20657001 | 1 | ウオームホイール | WORM WHEEL | |
| 4-2 | 012400536 | 2 | アナヒラ4X5 | SET SCREW, SOCKET (FT) M4X5 | |
| 4-3 | S20658001 | 1 | ポンプロータークミ | PUMP INNER ROTER ASSY | |
| 4-4 | S20660000 | 1 | ポンプケース | PUMP CASE | |
| 4-5 | S20661000 | 1 | ポンプタイフタ | CAP, PUMP BODY | |
| 4-6 | S20662100 | 1 | ロカモウ | OIL FILTER | |
| 4-7 | S20663000 | 1 | ロカモウオサエ | FILTER SUPPORT | |
| 4-8 | 062351016 | 4 | ナベコ3.5X10 | SCREW, PAN M3.5X10 | |
| 4-9 | 144875001 | 1 | プランジヤー | PLUNGER | |
| 4-10 | 144876001 | 1 | プランジヤーバネ | SPRING | |
| 4-11 | S23460001 | 1 | ナベコ6X5 | SCREW, PAN M6X5 | |
| 5 | 081008070 | 1 | OリングP8 | O RING, P8 | |
| 6 | 018061432 | 2 | アナホルト6X14 | BOLT, SOCKET M6X14 | |
| 7 | S08957001 | 1 | オイルクチ | OIL FEEDING PIPE | |
| 8 | S08956100 | 1 | オイルフィルター | OIL FILTER | |
| 9 | 081044070 | 1 | OリングP44 | O RING, P44 | |
| 10 | S12987002 | 1 | オイルフィルターフタ | CAP, OIL FILTER | |
| 11 | 060400812 | 3 | バインドM4X8 | SCREW, BIND M4X8 | |
| 12 | S46905001 | 1 | ビニルチューブクミ | OIL TUBE ASSY | |
| 12-1 | 147942001 | 2 | ビニルチューブトメガネ | STOP RING | |
| 14 | S20199001 | 1 | ハイユパイプツギテ | OIL PIPE JOINT | |
| 16 | S20199001 | 1 | ハイユパイプツギテ | OIL PIPE JOINT | |
| 17 | S20666001 | 1 | キユウユパイプクミ | OIL PIPE ASSY | |
| 17-1 | 060400512 | 1 | バインドM4X5 | SCREW, BIND M4X5 | |
| 18 | S20199001 | 1 | ハイユパイプツギテ | OIL PIPE JOINT | |
| 20 | 148084001 | 1 | オイルゲージマド | OIL GAUGE WINDOW | |
| 22 | S20668100 | 1 | ハリボウリンクフェルト | NEEDLE BAR LINK FELT | |
| 23 | 061400812 | 1 | サラコM4X8 | SCREW, FLAT M4X8 | |
| 24 | S20669000 | 1 | フェルト | FELT | |
| 26 | 060400812 | 1 | バインドM4X8 | SCREW, BIND M4X8 | |
| 28 | S20671000 | 1 | クミヒモ100 | WICK, L = 100 | |
| 29 | S20180001 | 2 | オイルクチ | OIL FEEDING PIPE | |
| 30 | S20200001 | 1 | ビニルチューブ | OIL TUBE, L = 370 | |
| 32 | S25879001 | 1 | チューブササエ | TUBE SUPPORT | |
| 33 | 060400812 | 1 | バインドM4X8 | SCREW, BIND M4X8 | |
| 34 | S20392000 | 1 | フェルト | FELT | |
| 35 | S25526000 | 1 | ピン | PIN | |
| 36 | S43523000 | 1 | フィルタークミ | FILTER ASSY | |
| 36-1 | S43522000 | 1 | オイルフィルター | OIL FILTER | |
| 36-2 | S43521000 | 1 | ロカモウD | FILTER, D | |



M.糸調子関係 / Thread tension

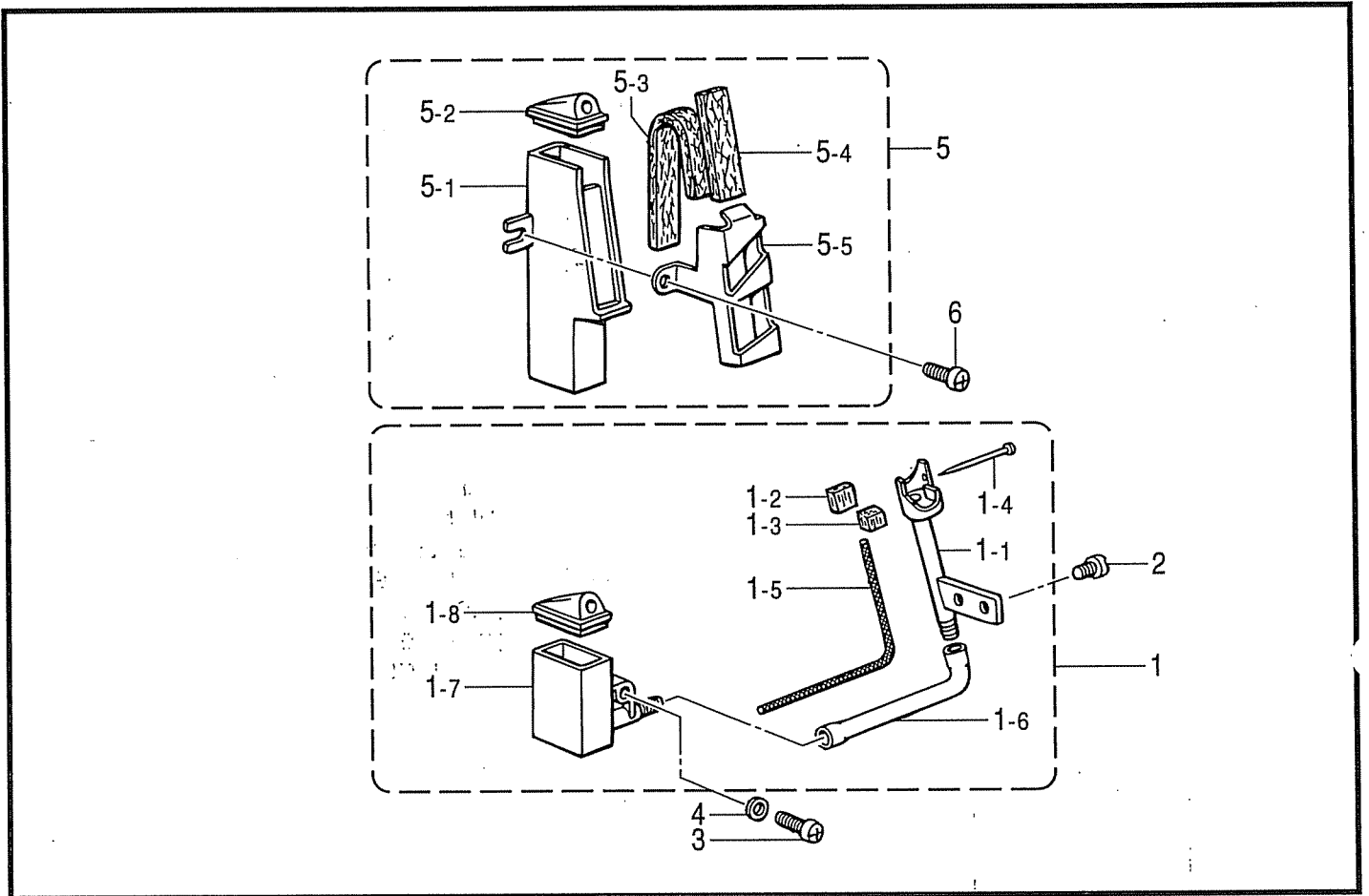
| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|---------|-----------|------|----------------|--------------------------------|----|
| 1 | S20672001 | 1 | シユイトアンナイ | MAIN THREAD GUIDE | |
| 4 | 060400812 | 2 | バインドM4X8 | SCREW, BIND M4X8 | |
| 5-1 | S20693001 | 1 | ハライトアンナイ2N | NEEDLE GUIDE, 2-NEEDLE | |
| 8 | S20675001 | 3 | チヨウシサライトアンナイ | TENSION DISC THREAD GUIDE | |
| 9 | S20676051 | 4 | イトチヨウシボウ | TENSION STUD | |
| 10 | S20677000 | 4 | イトチヨウシサラフェルト | TENSION DISC FELT | |
| 11 | S20673001 | 8 | イトチヨウシサラ | TENSION DISC | |
| 12 | 110832009 | 4 | イトチヨウシサラフェルト | TENSION DISC FELT | |
| 13 | 144103009 | 4 | イトチヨウシサラオサエ | TENSION DISC PRESSER | |
| 14-1 | S20678001 | 1 | イトチヨウシバネL | TENSION SPRING, L | |
| 14-2 | S32276001 | 1 | イトチヨウシバネLL | TENSION SPRING, LL | |
| 15 | S20679001 | 2 | イトチヨウシバネM | TENSION SPRING, M | |
| 17 | S20681000 | 4 | チヨウシバネウエザガネ | WASHER | |
| 18-1 | S20682103 | 1 | イトチヨウシナツト(赤) | TENSION NUT, RED | |
| 18-2 | S20682101 | 1 | イトチヨウシナツト(水色) | TENSION NUT, LIGHT BLUE | |
| 18-3 | S20682104 | 1 | イトチヨウシナツト(黄) | TENSION NUT, YELLOW | |
| 18-4 | S20682102 | 1 | イトチヨウシナツト(緑) | TENSION NUT, GREEN | |
| 19 | S20683001 | 1 | ルーバイトアンナイ | LOOPER THREAD GUIDE | |
| 20 | 060400812 | 1 | バインドM4X8 | SCREW, BIND M4X8 | |
| 21 | 146592001 | 2 | イトアンナイパイプ | THREAD GUIDE PIPE | |
| 22 | S23452002 | 2 | アナヒラ4X3.2 | SET SCREW, SOCKET (FT) M4X3.2 | |
| 23 | S20684101 | 1 | イトアンナイドダイ | THREAD GUIDE BRACKET | |
| 24 | 060400612 | 2 | バインドM4X6 | SCREW, BIND M4X6 | |
| 25 | S20685001 | 1 | シタルーバイトアンナイR | UNDER LOOPER THREAD GUIDE, R | |
| 26 | S20686001 | 1 | ウワルーバイトアンナイR | OVER LOOPER THREAD GUIDE, R | |
| 27 | S23418002 | 2 | シメネジ4X5 | SCREW, M4X5 | |
| 28 | S21133001 | 1 | ウワルーパテンビンR | OVER LOOPER THREAD TAKE-UP, R | |
| 29 | S21134001 | 1 | シタルーパテンビンR | UNDER LOOPER THREAD TAKE-UP, R | |
| 30 | 060300412 | 1 | バインドM3X4 | SCREW, BIND M3X4 | |
| 31 | S21135001 | 1 | ルーパテンビンL | LOOPER THREAD TAKE-UP, L | |
| 32 | 060400612 | 2 | バインドM4X6 | SCREW, BIND M4X6 | |
| 33 | S21137001 | 1 | ルーバイトアンナイM1 | LOOPER THREAD GUIDE, M1 | |
| 35 | S21136101 | 1 | ウワルーバイトアンナイL | OVER LOOPER THREAD GUIDE, L | |
| 36 | 060400612 | 1 | バインドM4X6 | SCREW, BIND M4X6 | |
| 37 | S20687001 | 1 | シタルーバイトアンナイL | UNDER LOOPER THREAD GUIDE, L | |
| 38-1 | S21127001 | 1 | ハライトアンナイC | NEEDLE THREAD GUIDE, C | |
| 39 | 060400612 | 1 | バインドM4X6 | SCREW, BIND M4X6 | |
| 40-1 | S21126001 | 1 | ハライトアンナイB | NEEDLE THREAD GUIDE, B | |
| 41 | 060400612 | 1 | バインドM4X6 | SCREW, BIND M4X6 | |
| 42-1 | S21130051 | 1 | ハライトテンビンA | NEEDLE THREAD TAKE-UP, A | |
| 43 | 060400812 | 2 | バインドM4X8 | SCREW, BIND M4X8 | |
| 44-1 | S21125001 | 1 | ハライトアンナイA | NEEDLE THREAD GUIDE, A | |
| 45 | 060400612 | 1 | バインドM4X6 | SCREW, BIND M4X6 | |
| 46 | S38330050 | 1 | ハライトオサエホルダー | NEEDLE THREAD PRESSER HOLDER | |
| 47 | 146427001 | 2 | アナトメネジ3.18クボミ | SET SCREW, SOCKET (CP) SM3.18 | |
| 48 | S20689001 | 1 | ハライトオサエカラー | NEEDLE THREAD PRESSER COLLAR | |
| 49 | S20690001 | 1 | ハライトオサエバネ | SPRING | |
| 50 | S20691001 | 1 | ハライトオサエイタ | NEEDLE THREAD PRESSER PLATE | |
| 51 | S20743001 | 1 | ハライトアンナイ | NEEDLE THREAD GUIDE | |
| 52 | 060300612 | 1 | バインドM3X6 | SCREW, BIND M3X6 | |
| 53 | S20694001 | 1 | ルーバイトアンナイ | LOOPER THREAD GUIDE | |
| 54 | 060400612 | 1 | バインドM4X6 | SCREW, BIND M4X6 | |
| 55 | S20695001 | 1 | DLイトアンナイパイプ | THREAD GUIDE PIPE | |
| 56 | S20696001 | 1 | イトアンナイパイプササエ | THREAD GUIDE PIPE SUPPORT | |
| 57 | 060400612 | 1 | バインドM4X6 | SCREW, BIND M4X6 | |
| 58 | S20697001 | 1 | DLチヨウシサライトアンナイ | LOOPER THREAD GUIDE | |
| 59 | S20698121 | 1 | イトチヨウシボウ | TENSION STUD | |
| 60 | 144504001 | 2 | イトアンナイサラ | THREAD GUIDE DISC | |
| 61 | 158782101 | 1 | プレテンションバネ | PRE TENSION SPRING | |



M.糸調子関係 / Thread tension

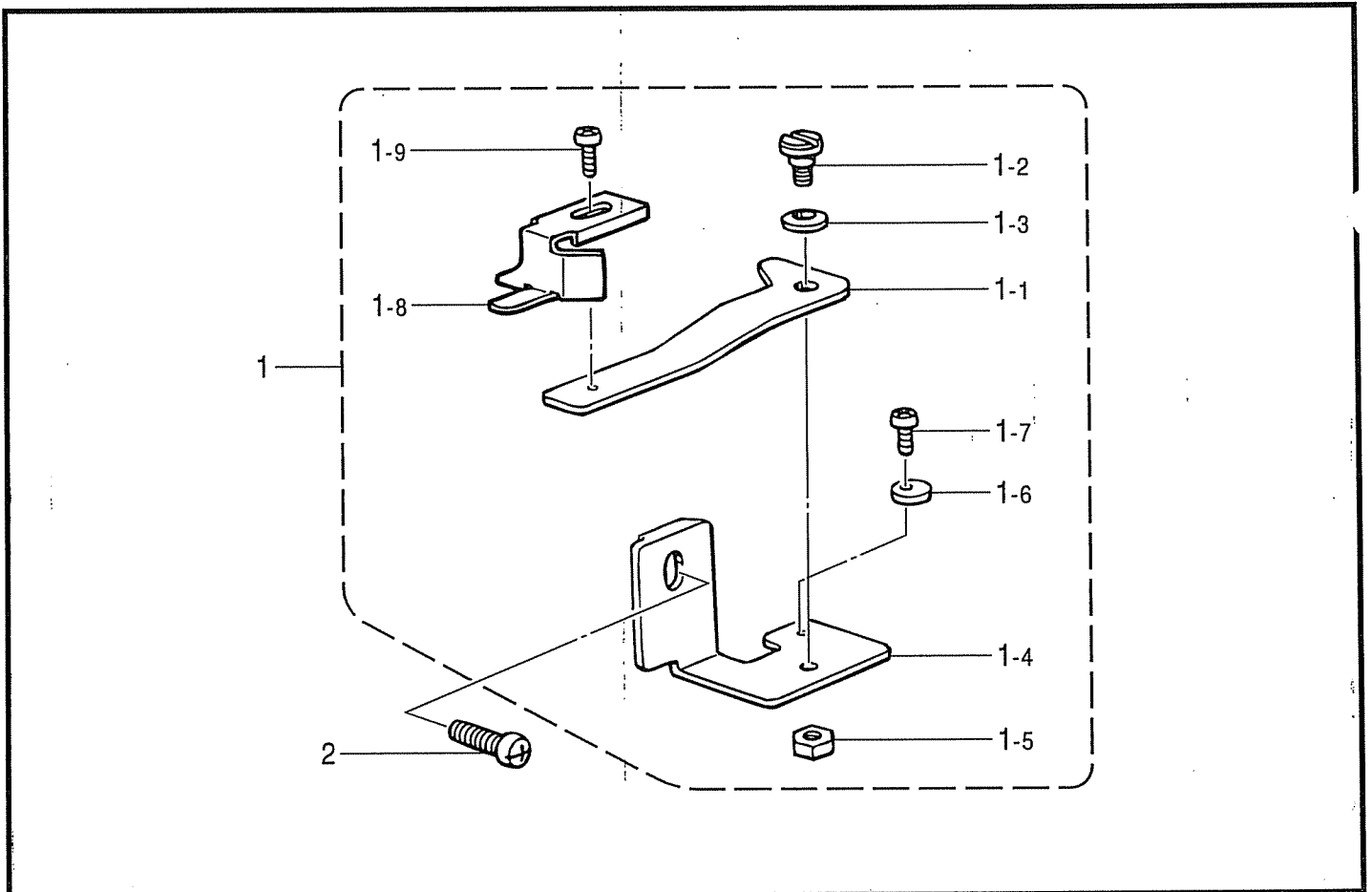
| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|---------|-----------|------|--------------|--------------------------------|----|
| 62 | 155510001 | 1 | イトチヨウシナツト | TENSION NUT | |
| 63 | S39756021 | 1 | イトサバキドダイ | THREAD HANDLER BRACKET | |
| 64 | 028050242 | 1 | バネザガネ2-5 | WASHER, SPRING 2-5 | |
| 65 | S20342001 | 1 | ダンネジ4 | SHOULDER SCREW, M4 | |
| 66 | S20701001 | 1 | テンビンイトサバキ | THREAD HANDLER | |
| 67 | S39757001 | 1 | カラー | COLLAR | |
| 68 | 060401412 | 1 | バインドM4X14 | SCREW, BIND M4X14 | |
| 69 | 150813001 | 1 | ドダイオサエバネ | SPRING | |
| 70 | 062350612 | 1 | ナベコM3.5X6 | SCREW, PAN M3.5X6 | |
| 71 | S20702001 | 2 | DLテンビンイトアンナイ | THREAD TAKE-UP GUIDE | |
| 72 | S20158101 | 2 | ナベコ25X3 | SCREW, PAN M2.5X3 | |
| 73 | S20703051 | 1 | DLテンビンクミ | THREAD TAKE-UP ASSY | |
| 74 | S23452002 | 2 | アナヒラ4X3.2 | SET SCREW, SOCKET (FT) M4X3.2 | |
| 75 | S20707001 | 1 | DLイトアンナイA | CHAIN STITCH THREAD GUIDE | |
| 76 | 060400612 | 1 | バインドM4X6 | SCREW, BIND M4X6 | |
| <3本針用> | | | | <FOR "3 NEEDLES"> | |
| 5-2 | S30121001 | 1 | ハライトアンナイ3N | NEEDLE GUIDE, 3-NEEDLE | |
| 38-2 | S30122001 | 1 | ハライトアンナイC | NEEDLE THREAD GUIDE, C 3-NEED. | |
| 40-2 | S21129001 | 1 | ハライトアンナイB | NEEDLE THREAD GUIDE, B | |
| 44-2 | S21128001 | 1 | ハライトアンナイA | NEEDLE THREAD GUIDE, A | |

P . 針冷却関係 / Needle cooler



878-V6A-124

Q . 縁力ガリ定規関係 / Serging attachment



878-V6A-236

P. 針冷却関係 / Needle cooler

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|---------|-----------|------|------------|-----------------------|----|
| 1 | S20468001 | 1 | フェルトササエクミ | FELT SUPPORT ASSY | |
| 1-1 | S20469000 | 1 | フェルトササエ | FELT SUPPORT | |
| 1-2 | S20470000 | 1 | フェルトL | FELT, L | |
| 1-3 | S20471000 | 1 | フェルトS | FELT, S | |
| 1-4 | S02874001 | 1 | ムシピン | PIN | |
| 1-5 | 150307000 | 1 | クミヒモ | WICK, L = 140 | |
| 1-6 | S20456000 | 1 | ビニルチューブ55 | VINYL TUBE, 55 | |
| 1-7 | S20459000 | 1 | シリコンタンクタイL | SILICONE TANK, L | |
| 1-8 | S20460000 | 1 | シリコンタンクフタ | CAP, SILICONE TANK | |
| 2 | S23418002 | 2 | シメネジ4X5 | SCREW, M4X5 | |
| 3 | 060401012 | 1 | バインドM4X10 | SCREW, BIND M4X10 | |
| 4 | 025040132 | 1 | ヒラザガネシヨウ4 | WASHER, PLAIN S 4 | |
| 5 | S20461101 | 1 | シリコンタンククミU | SILICONE TANK ASSY, U | |
| 5-1 | S20464000 | 1 | シリコンタンクU | SILICONE TANK, U | |
| 5-2 | S20460000 | 1 | シリコンタンクフタ | CAP, SILICONE TANK | |
| 5-3 | S29933000 | 1 | フェルトL | FELT, L | |
| 5-4 | S29934000 | 1 | フェルトS | FELT, S | |
| 5-5 | S20467001 | 1 | フェルトオサエイタ | FELT SUPPORT PLATE | |
| 6 | 062401012 | 1 | ナベコM4X10 | SCREW, PAN M4X10 | |

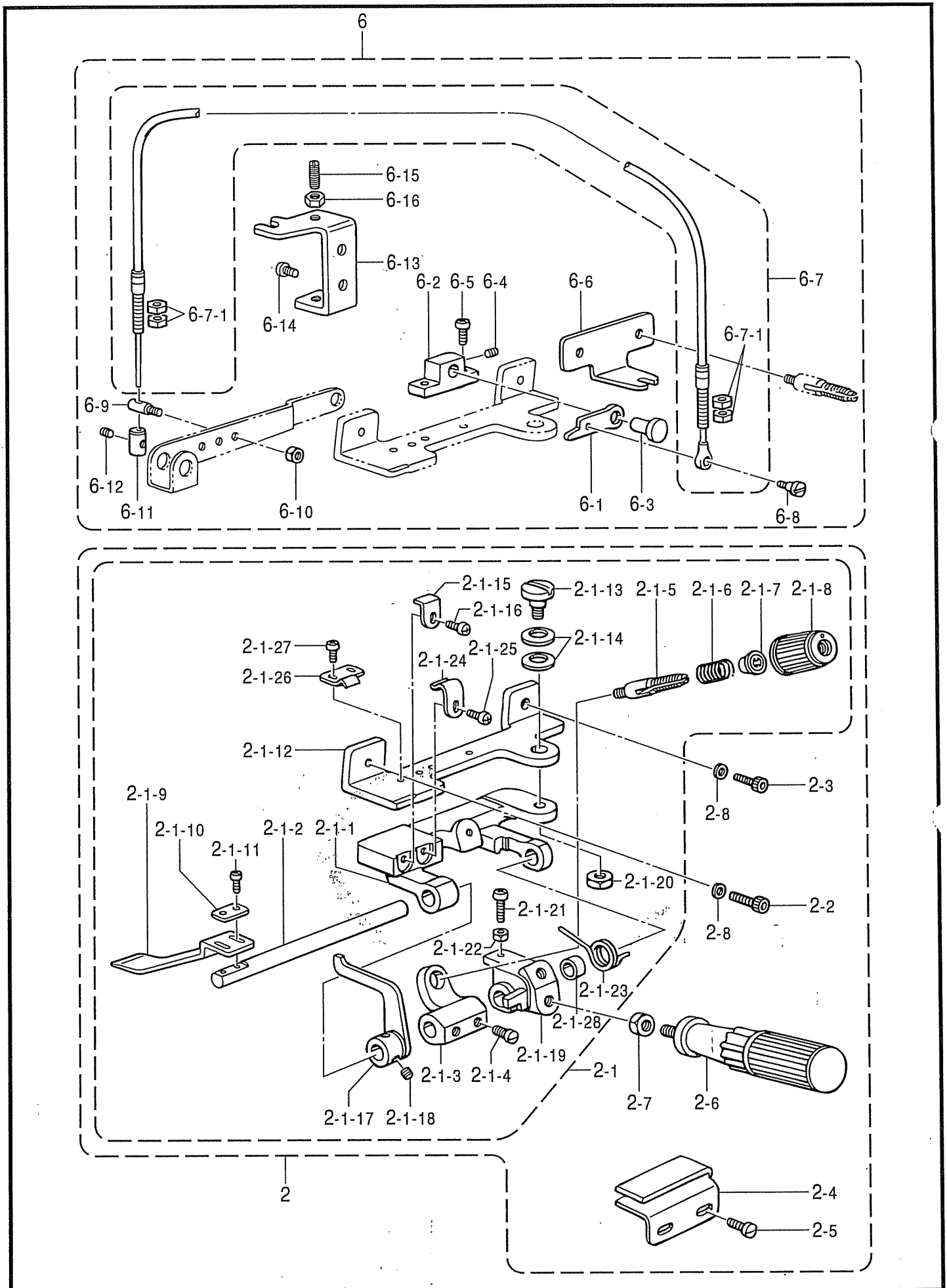
878-V6A-124

Q. 縁カガリ定規関係 / Serging attachment

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|---------|-----------|------|---------------|----------------------|----|
| 1 | S32140001 | 1 | フチカガリジヨウギクミ | EDGE GUIDE ASSY | |
| 1-1 | S23896101 | 1 | ジヨウギトリツケイタ | EDGE GUIDE SET PLATE | |
| 1-2 | S23773001 | 1 | ダンネジ4 | SHOULDER SCREW, M4 | |
| 1-3 | 146598001 | 1 | バネザガネ | WASHER, SPRING | |
| 1-4 | S23897001 | 1 | ジヨウギトリツケイタササエ | EDGE GUIDE SUPPORT | |
| 1-5 | 021400212 | 1 | 2シユナツト4 | NUT, 2 M4 | |
| 1-6 | S21341001 | 1 | ストツパー | STOPPER | |
| 1-7 | 062300512 | 1 | ナベコ3X5 | SCREW, PAN M3X5 | |
| 1-8 | 146600001 | 1 | フチカガリジヨウギ | EDGE GUIDE | |
| 1-9 | 062350612 | 1 | ナベコM3.5X6 | SCREW, PAN M3.5X6 | |
| 2 | 062401012 | 1 | ナベコM4X10 | SCREW, PAN M4X10 | |

878-V6A-236

R. ラフラー装置関係 / Ruffling attachment

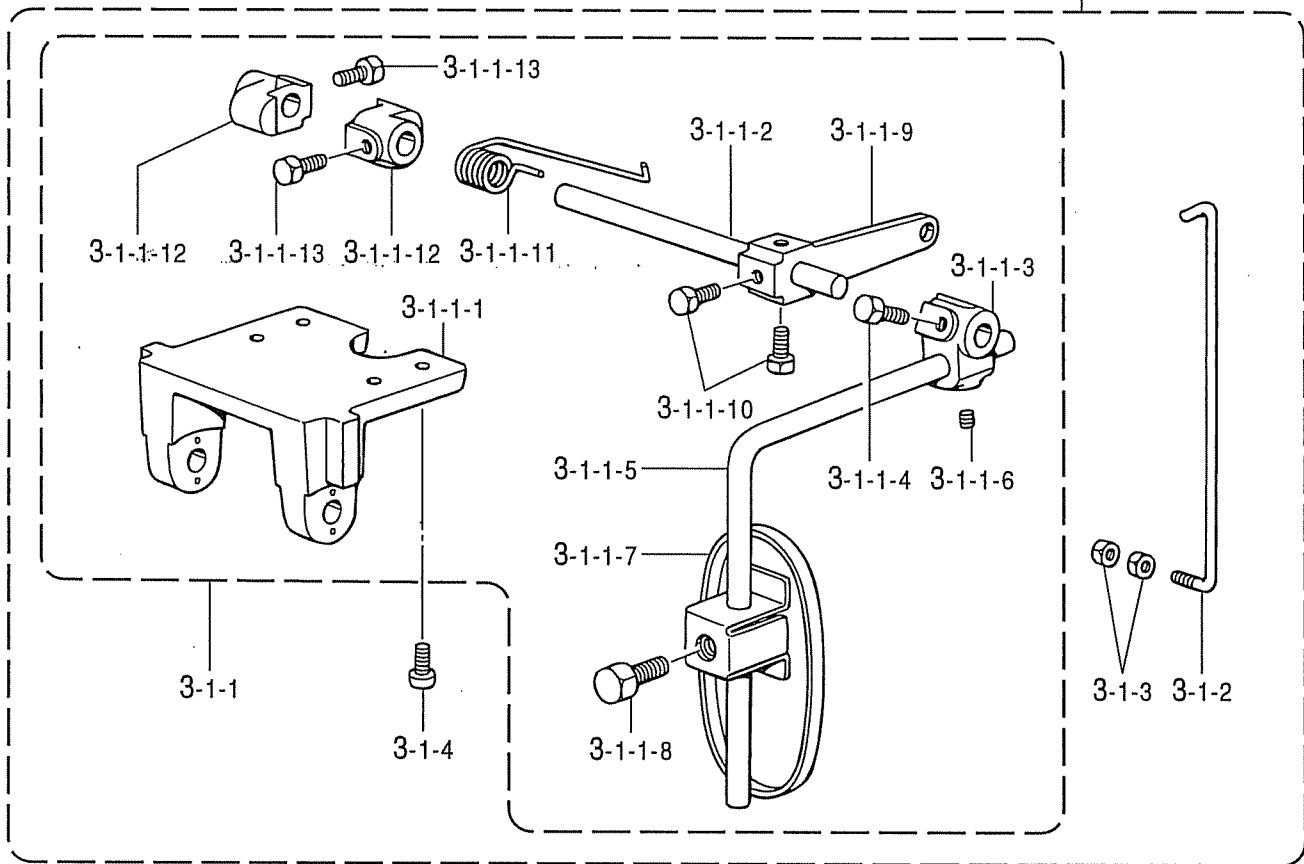


R. ラフラー装置関係 / Ruffling attachment

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|---------|-----------|------|---------------|--------------------------------|----|
| 2 | S30304001 | 1 | ラフラークミ | RUFFLER PARTS SET | |
| 2-1 | S21293001 | 1 | ラフラーソウチクミ | RUFFLER ATTACHMENT ASSY | |
| 2-1-1 | S21294001 | 1 | キジオサエタイ | RUFFLING BLADE BRACKET | |
| 2-1-2 | S21295001 | 1 | キジオサエトリツケジク | RUFFLING BLADE BASE SHAFT | |
| 2-1-3 | S21305001 | 1 | バネウケ | SPRING BASE | |
| 2-1-4 | S23777101 | 2 | アタマツキトメネジ6 | SET SCREW, M6 | |
| 2-1-5 | S20676051 | 1 | イトチヨウシボウ | TENSION STUD | |
| 2-1-6 | S23775001 | 1 | コイルバネ | SPRING, COIL | |
| 2-1-7 | S20681000 | 1 | チヨウシバネウエザガネ | WASHER | |
| 2-1-8 | S20682105 | 1 | イトチヨウシナツト | TENSION NUT | |
| 2-1-9 | S21296001 | 1 | キジオサエ | RUFFLING BLADE | |
| 2-1-10 | 144784001 | 1 | キジオサエザガネ | WASHER | |
| 2-1-11 | 062300812 | 2 | ナベコ3X8 | SCREW, PAN M3X8 | |
| 2-1-12 | S21297001 | 1 | ラフラーソウチトリツケダイ | RUFFLER BASE | |
| 2-1-13 | S21306001 | 1 | ダンネジ6 | SHOULDER SCREW, M6 | |
| 2-1-14 | S21307001 | 2 | バネザガネ | WASHER, SPRING | |
| 2-1-15 | S21298001 | 1 | キジオサエアンナイ | RUFFLING BLADE GUIDE | |
| 2-1-16 | 062400812 | 1 | ナベコ4X8 | SCREW, PAN M4X8 | |
| 2-1-17 | S21299001 | 1 | キジオサエアゲ | CLOTH PRESSER BAR LIFTER | |
| 2-1-18 | S23651002 | 2 | アナヒラ6X6ホソメ | SET SCREW, SOCKET (FT) M6X5 | |
| 2-1-19 | S21300001 | 1 | ハンドルトリツケイタ | HANDLE SETTING PLATE | |
| 2-1-20 | 021060302 | 1 | ナツト3シユ6 | NUT, 3 M6 | |
| 2-1-21 | 062401612 | 1 | ナベコM4X16 | SCREW, PAN M4X16 | |
| 2-1-22 | 021400212 | 1 | 2シユナツト4 | NUT, 2 M4 | |
| 2-1-23 | S21301001 | 1 | ハンドルモドシバネ | SPRING | |
| 2-1-24 | S21302001 | 1 | キジオサエタイトメバネU | SPRING, PLATE (U) | |
| 2-1-25 | 062400612 | 1 | ナベコM4X6 | SCREW, PAN M4X6 | |
| 2-1-26 | S21303001 | 1 | キジオサエタイトメバネD | SPRING, PLATE (D) | |
| 2-1-27 | 062350512 | 2 | ナベコ3.5X5 | SCREW, PAN M3.5X5 | |
| 2-1-28 | S21304001 | 1 | カラー | COLLAR | |
| 2-2 | 018401632 | 1 | アナボルトM4X16 | BOLT, SOCKET M4X16 | |
| 2-3 | 018401032 | 1 | アナボルト4X10 | BOLT, SOCKET M4X10 | |
| 2-4 | S21590000 | 1 | キジアンナイ | RUFFLER GUIDE | |
| 2-5 | S23418002 | 2 | シメネジ4X5 | SCREW, M4X5 | |
| 2-6 | S23779001 | 1 | ハンドル | HANDLE | |
| 2-7 | 021060302 | 1 | ナツト3シユ6 | NUT, 3 M6 | |
| 2-8 | 102707002 | 2 | ザガネ | WASHER, PLAIN 4 | |
| 6 | S30137011 | 1 | ラフラーオサエレンドウクミ | RUFFLING DEVICE SET | |
| 6-1 | S21310001 | 1 | キジオサエアゲ | CLOTH PRESSER BAR LIFTER LEVER | |
| 6-2 | S21311001 | 1 | オサエアゲダイ | PRESSER BAR LIFTER BRACKET | |
| 6-3 | S21312001 | 1 | ピン6.35 | PIN, 6.35 | |
| 6-4 | 012060632 | 1 | アナヒラ6X6 | SET SCREW, SOCKET (FT) M6X6 | |
| 6-5 | 062350812 | 2 | ナベコ3.5X8 | SCREW, PAN M3.5X8 | |
| 6-6 | S21313001 | 1 | ワイヤートリツケイタ | WIRE SET PLATE | |
| 6-7 | S21314001 | 1 | フレキシブルワイヤークミ | FLEXIBLE WIRE ASSY | |
| 6-7-1 | 021500303 | 4 | ナツト3シユ5 | NUT, 3 M5 | |
| 6-8 | S23774001 | 1 | ダンネジ3.5 | SHOULDER SCREW, M3.5 | |
| 6-9 | S21315001 | 1 | スタツドM4 | STUD, M4 | |
| 6-10 | 021400212 | 1 | 2シユナツト4 | NUT, 2 M4 | |
| 6-11 | S21316001 | 1 | ワイヤーストツパー | WIRE STOPPER | |
| 6-12 | 012400432 | 1 | アナヒラ4X4 | SET SCREW, SOCKET (FT) M4X4 | |
| 6-13 | S23349001 | 1 | レバーチヨウセツイタ | LEVER ADJUSTING PLATE | |
| 6-14 | 060400812 | 2 | バインドM4X8 | SCREW, BIND M4X8 | |
| 6-15 | 011502012 | 2 | トメネジ5X20ヒラ | SET SCREW, (FT) M5X20 | |
| 6-16 | 021500312 | 2 | 3シユナツト5 | NUT, 3 M5 | |

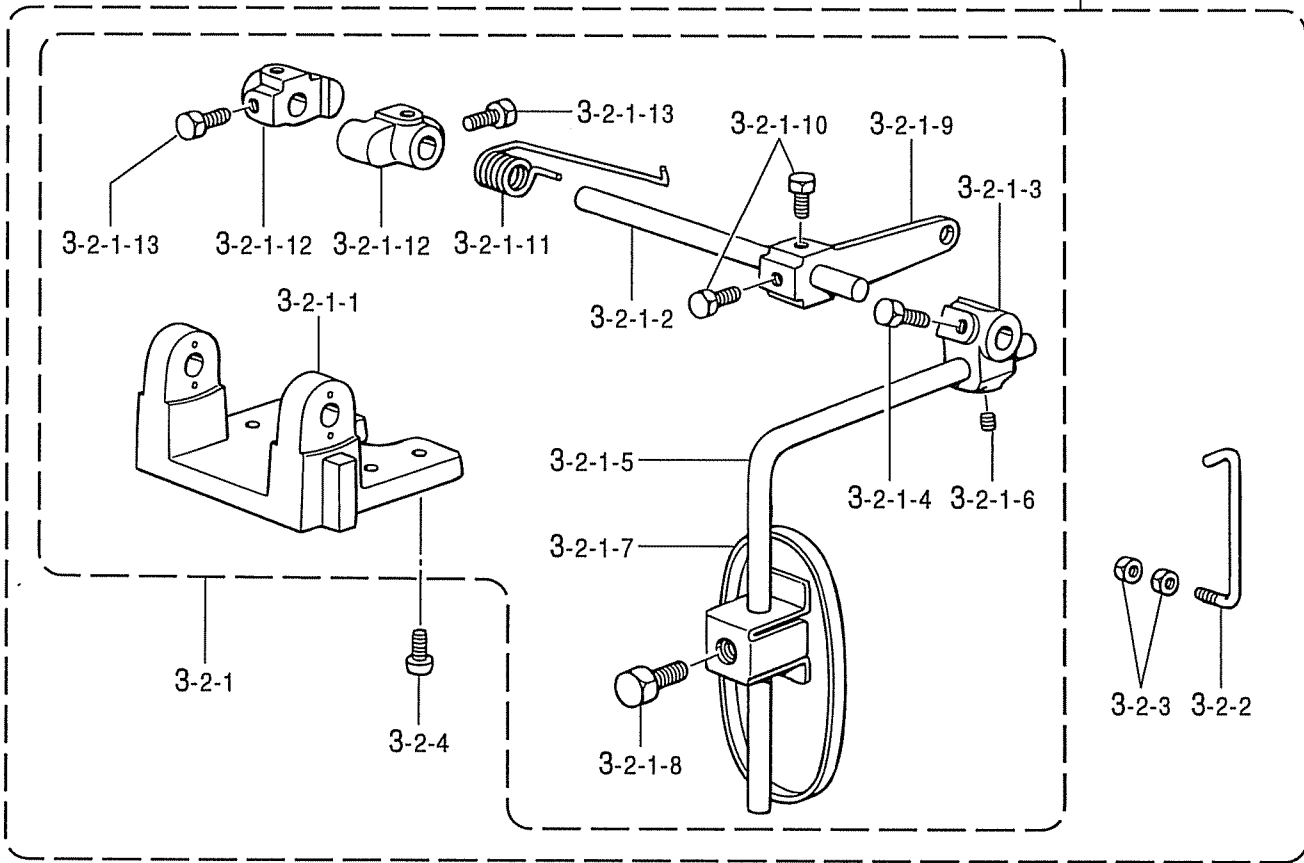
< 半沈用 / FOR SEMI-SUBMERGED >

3-1



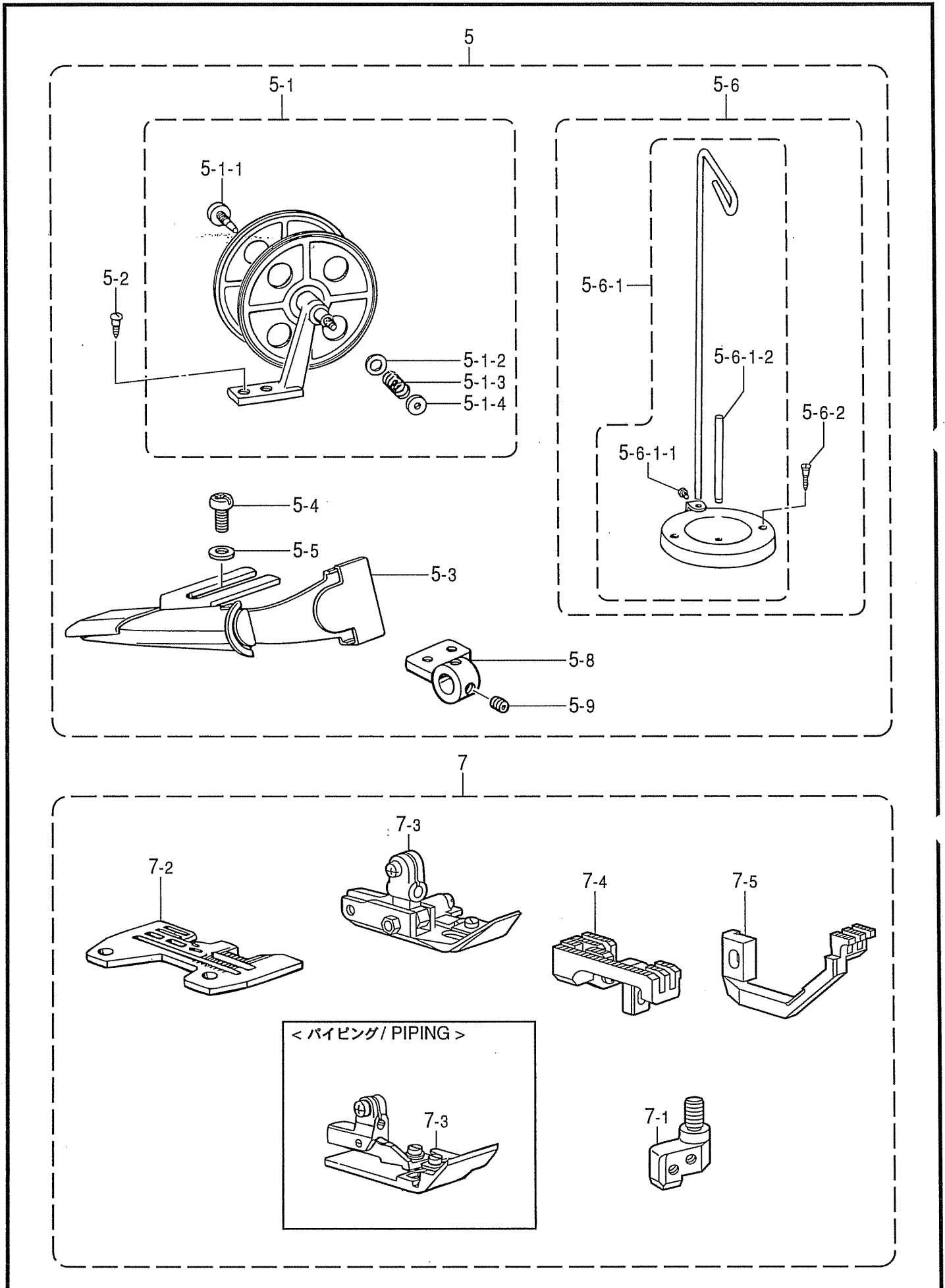
< 全沈用 / FOR FULL-SUBMERGED >

3-2



R. ラフラー装置関係 / Ruffling attachment

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|----------|-----------|------|---------------|-------------------------------|----|
| | | | <半沈用> | <FOR SEMI-SUBMERGED> | |
| 3-1 | S30135101 | 1 | サドウチヨウセツセット | DIFFERENTIAL ADJUSTING SET | |
| 3-1-1 | S21373101 | 1 | サドウチヨウセツクミ | DIFFERENTIAL FEED ADJUSTER | |
| 3-1-1-1 | 155197101 | 1 | ヒザアテヨコジクウケ | KNEE LIFTER SHAFT BRACKET | |
| 3-1-1-2 | S21375001 | 1 | ヨコジク | KNEE LIFTER SHAFT | |
| 3-1-1-3 | 155199101 | 1 | ヒザアテツギテ | KNEE LIFTER BRACKET | |
| 3-1-1-4 | 017781012 | 2 | ボルト6.35X10 | BOLT, SM6.35X10 | |
| 3-1-1-5 | 148797001 | 1 | ヒザアゲタテジクS | KNEE LIFTER BAR, S | |
| 3-1-1-6 | 014780622 | 1 | アナトメネジ6.35クボミ | SET SCREW, SOCKET (CP) SM6.35 | |
| 3-1-1-7 | 148798109 | 1 | ヒザアテL | KNEE LIFTER PLATE, L | |
| 3-1-1-8 | 017081606 | 1 | ボルト8X16 | BOLT, M8X16 | |
| 3-1-1-9 | S21376001 | 1 | ヒザアテレバー | KNEE LIFTER LEVER | |
| 3-1-1-10 | 017781012 | 2 | ボルト6.35X10 | BOLT, SM6.35X10 | |
| 3-1-1-11 | S21377001 | 1 | ヒザアテレバーバネ | SPRING | |
| 3-1-1-12 | S21378001 | 2 | ヨコジクトメグ | COLLAR | |
| 3-1-1-13 | 017781012 | 4 | ボルト6.35X10 | BOLT, SM6.35X10 | |
| 3-1-2 | S21379001 | 1 | ヒザアテリンク | CONNECTING BAR | |
| 3-1-3 | 021400202 | 2 | 2シユナツト4 | NUT, 2 M4 | |
| 3-1-4 | 062401012 | 4 | ナベコM4X10 | SCREW, PAN M4X10 | |
| | | | <全沈用> | <FOR FULL-SUBMERGED> | |
| 3-2 | S30135102 | 1 | サドウチヨウセツセット | DIF. ADJUSTING SET, FULL | |
| 3-2-1 | S21380101 | 1 | サドウチヨウセツソウチクミ | DIFFERENTIAL FEED ADJUSTER | |
| 3-2-1-1 | 155197101 | 1 | ヒザアテヨコジクウケ | KNEE LIFTER SHAFT BRACKET | |
| 3-2-1-2 | S21375001 | 1 | ヨコジク | KNEE LIFTER SHAFT | |
| 3-2-1-3 | 155199101 | 1 | ヒザアテツギテ | KNEE LIFTER BRACKET | |
| 3-2-1-4 | 017781012 | 2 | ボルト6.35X10 | BOLT, SM6.35X10 | |
| 3-2-1-5 | 148797001 | 1 | ヒザアゲタテジクS | KNEE LIFTER BAR, S | |
| 3-2-1-6 | 014780622 | 1 | アナトメネジ6.35クボミ | SET SCREW, SOCKET (CP) SM6.35 | |
| 3-2-1-7 | 148798109 | 1 | ヒザアテL | KNEE LIFTER PLATE, L | |
| 3-2-1-8 | 017081606 | 1 | ボルト8X16 | BOLT, M8X16 | |
| 3-2-1-9 | S21376001 | 1 | ヒザアテレバー | KNEE LIFTER LEVER | |
| 3-2-1-10 | 017781012 | 2 | ボルト6.35X10 | BOLT, SM6.35X10 | |
| 3-2-1-11 | S21377001 | 1 | ヒザアテレバーバネ | SPRING | |
| 3-2-1-12 | S21378001 | 2 | ヨコジクトメグ | COLLAR | |
| 3-2-1-13 | 017781012 | 4 | ボルト6.35X10 | BOLT, SM6.35X10 | |
| 3-2-2 | S21381001 | 1 | ヒザアテリンク | CONNECTING BAR | |
| 3-2-3 | 021400202 | 2 | 2シユナツト4 | NUT, 2 M4 | |
| 3-2-4 | 062401012 | 4 | ナベコM4X10 | SCREW, PAN M4X10 | |



R. ラフラー装置関係 / Ruffling attachment

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|---------|-----------|------|----------------|-----------------------------|----|
| 5 | S30303001 | 1 | パイピングパーツクミ | PIPING PARTS ASSY | |
| 5-1 | 143767002 | 1 | テープワインダークミ | TAPE WINDER ASSY | |
| 5-1-1 | 143980001 | 1 | ツمامネジ | SCREW | |
| 5-1-2 | 108494001 | 1 | ザガネ | WASHER | |
| 5-1-3 | 108495001 | 1 | テープワインダオシバネ | SPRING | |
| 5-1-4 | 100136001 | 1 | イドチヨウシナツト | TENSION NUT | |
| 5-2 | 101118001 | 2 | マルモクネジ4.5X20 | WOOD SCREW, ROUND M4.5X20 | |
| 5-3 | S21318000 | 1 | ラツパークミ | LAPPER ASSY | |
| 5-4 | 062400812 | 2 | ナベコ4X8 | SCREW, PAN M4X8 | |
| 5-5 | 025040232 | 2 | ヒラザガネチユウ4 | WASHER, PLAIN M 4 | |
| 5-6-1 | S20131009 | 1 | イトタテダイクミ | COTTON STAND ASSY | |
| 5-6-1-1 | S20134001 | 1 | シメネジW476-24X10 | SCREW, W4.76-24X10 | |
| 5-6-1-2 | S20135001 | 1 | イトタテボウ | SPOOL PIN | |
| 5-6-2 | 034422006 | 2 | +2サラモク41X20 | WOOD SCREW, FLAT 2 M4.1X20 | |
| 5-8 | S25019001 | 1 | ラツパードダイ | LAPPER BASE | |
| 5-9 | S23651002 | 2 | アナヒラ6X6ホソメ | SET SCREW, SOCKET (FT) M6X5 | |
| 7 | | 1 | ラフラーゲージクミ | RUFFLER GAUGE ASSY | |
| | | | <パイピング用> | < FOR PIPING > | |
| 7 | | 1 | P.ラフラーゲージクミ | PIPING RUFFLER GAUGE ASSY | |
| 7-1 | ※ | 1 | ハリドメクミ | NEEDLE GAUGE ASSY | |
| 7-2 | ※ | 1 | ハリイタ | NEEDLE PLATE | |
| 7-3 | ※ | 1 | オサエクミ | PRESSER FOOT ASSY | |
| 7-4 | ※ | 1 | シユオクリバクミ | MAIN FEED DOG ASSY | |
| 7-5 | ※ | 1 | サドウオクリバ | DIFFERENTIAL FEED DOG | |

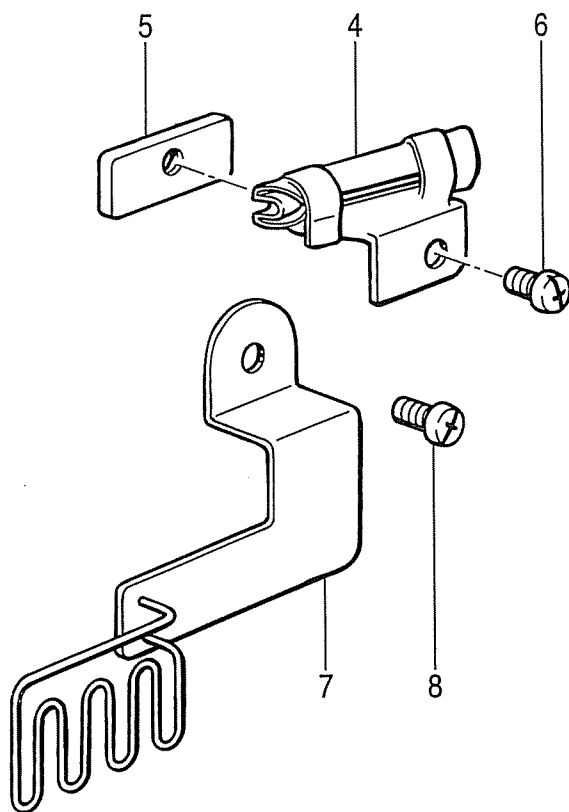
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|--|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| | 半沈 Semi- Submerged | 全沈 Full- Submerged | 半沈 Semi- Submerged | 全沈 Full- Submerged | 半沈 Semi- Submerged | 全沈 Full- Submerged |
| ラフラーショウセット/RUFFLER SET | S30298201 | S31109201 | S30298202 | S31109202 | S30298203 | S31109203 |
| ラフラーゲージクミ/RUFFLER GAUGE ASSY | 7 S30296001 | ← | S30296002 | ← | S30296003 | ← |
| ラフラークミ/RUFFLER ASSY | 2 S30304001 | ← | ← | ← | ← | ← |
| サドウチョウセツセット/DIFFERENTIAL ADJUSTING SET | 3 S30135101 | S30135102 | S30135101 | S30135102 | S30135101 | S30135102 |
| ラフラーオサエレンドウクミ/RUFFLING DEVICE SET | 6 S30137011 | ← | ← | ← | ← | ← |

| REF.NO. | 4420-35,5420 | | 4430-55,5430 | | 4430-56,5430 | |
|--|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| | 半沈 Semi- Submerged | 全沈 Full- Submerged | 半沈 Semi- Submerged | 全沈 Full- Submerged | 半沈 Semi- Submerged | 全沈 Full- Submerged |
| ラフラーショウセット/RUFFLER SET | S30298204 | S31109204 | S30298205 | S31109205 | S30298206 | S31109206 |
| ラフラーゲージクミ/RUFFLER GAUGE ASSY | 7 S30296004 | ← | S30296005 | ← | S30296006 | ← |
| ラフラークミ/RUFFLER ASSY | 2 S30304001 | ← | ← | ← | ← | ← |
| サドウチョウセツセット/DIFFERENTIAL ADJUSTING SET | 3 S30135101 | S30135102 | S30135101 | S30135102 | S30135101 | S30135102 |
| ラフラーオサエレンドウクミ/RUFFLING DEVICE SET | 6 S30137011 | ← | ← | ← | ← | ← |

| REF.NO. | 4620-35,5620 | | 4630-55,5630 | | 4630-56,5630 | |
|--|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| | 半沈 Semi- Submerged | 全沈 Full- Submerged | 半沈 Semi- Submerged | 全沈 Full- Submerged | 半沈 Semi- Submerged | 全沈 Full- Submerged |
| P. ラフラーショウセット/PIPING RUFFLER SET | S30299204 | S31110204 | S30299205 | S31110205 | S30299206 | S31110206 |
| P. ラフラーゲージクミ/PIPING RUFFLER GAUGE ASSY | 7 S30297004 | ← | S30297005 | ← | S30297006 | ← |
| ラフラークミ/RUFFLER ASSY | 2 S30304001 | ← | ← | ← | ← | ← |
| サドウチョウセツセット/DIFFERENTIAL ADJUSTING SET | 3 S30135101 | S30135102 | S30135101 | S30135102 | S30135101 | S30135102 |
| パイピングパーツクミ/PIPING PARTS ASSY | 5 S30303001 | ← | ← | ← | ← | ← |
| ラフラーオサエレンドウクミ/RUFFLING DEVICE SET | 6 S30137011 | ← | ← | ← | ← | ← |

T. ラッパ関係 / Lapper mechanism

< バインディング用 / FOR BINDING >

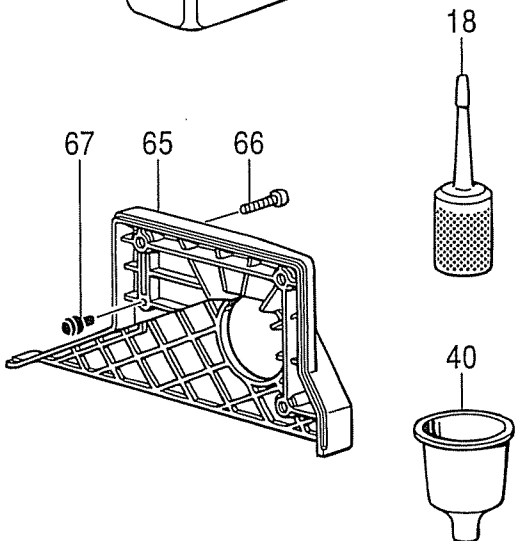
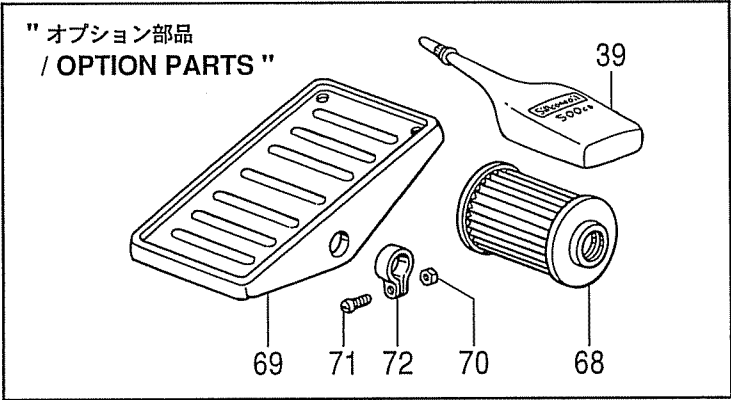
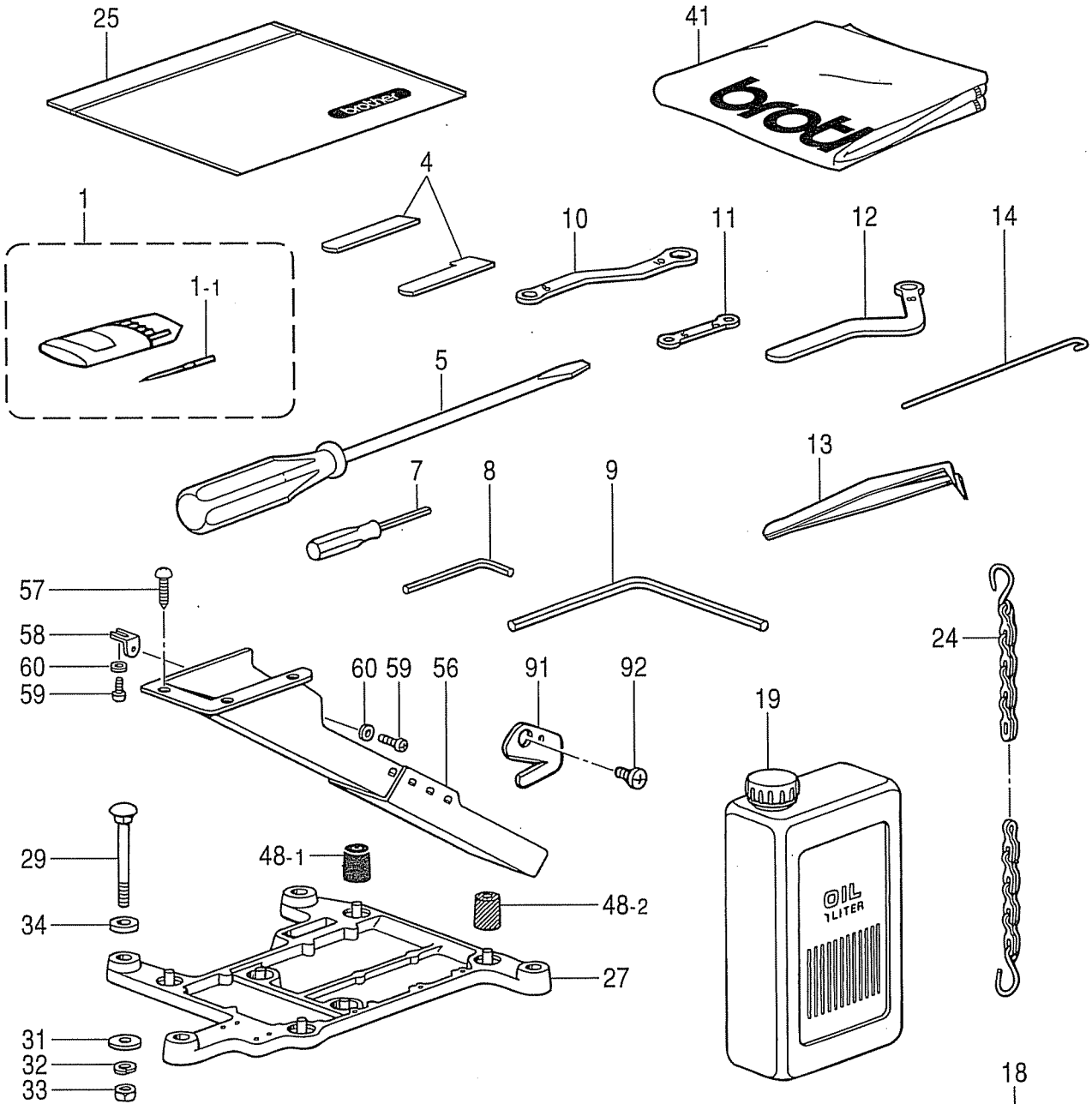


878-V6A-239

T. ラッパ-関係 / Lapper mechanism

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|---------|-----------|------|---------------------|--|----|
| | | | <バインディング用> | < FOR BINDING > | |
| 4 | S29824000 | 1 | ラッパ-8クミ(テープ幅8mm用) | LAPPER ASSY, 8 (FOR TAPE WIDTHS 8mm) | |
| 4 | S29827000 | 1 | ラッパ-10クミ(テープ幅10mm用) | LAPPER ASSY, 10 (FOR TAPE WIDTHS 10mm) | |
| 5 | S29835001 | 1 | ラッパ-アンナイイタ | LAPPER GUIDE PLATE | |
| 6 | S23418002 | 1 | シメネジ4X5 | SCREW, M4X5 | |
| 7 | S29831000 | 1 | テープアンナイクミ | LAPPER GUIDE ASSY | |
| 8 | 060400612 | 1 | バインドM4X6 | SCREW, BIND M4X6 | |

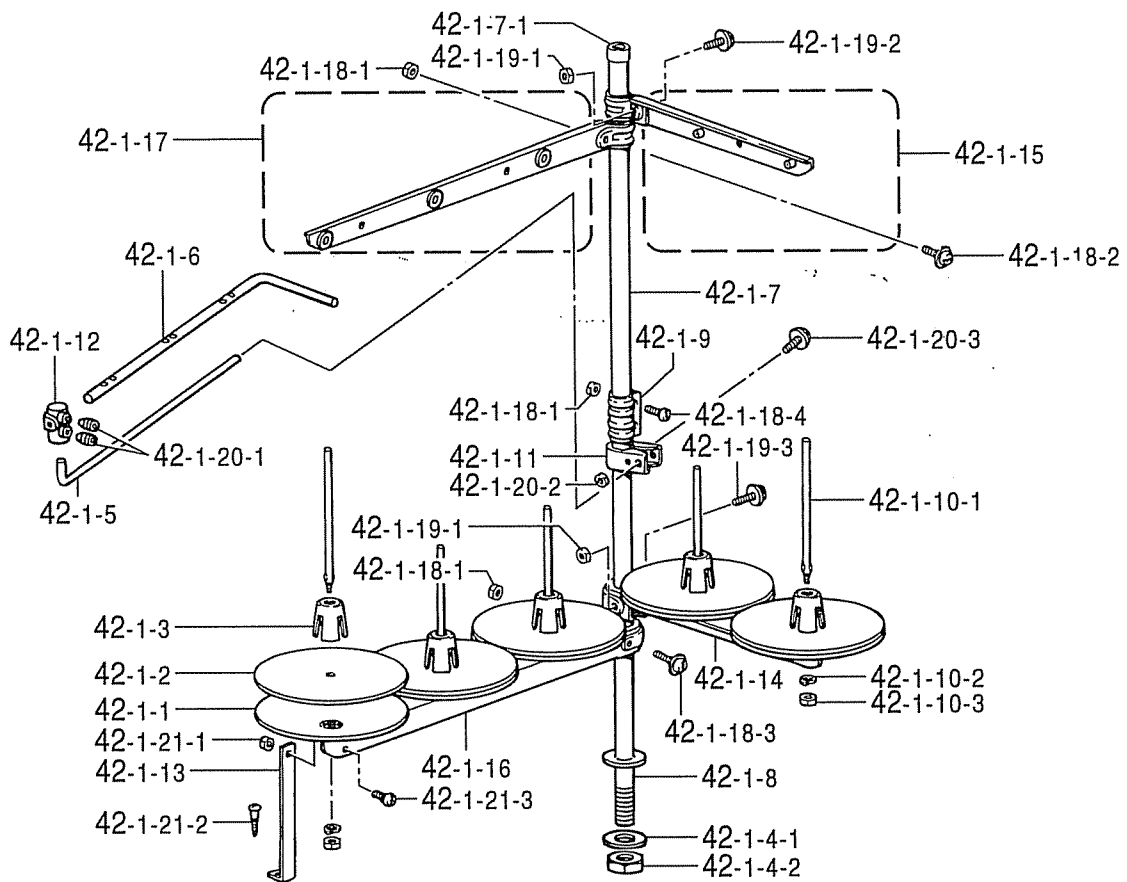
878-V6A-239



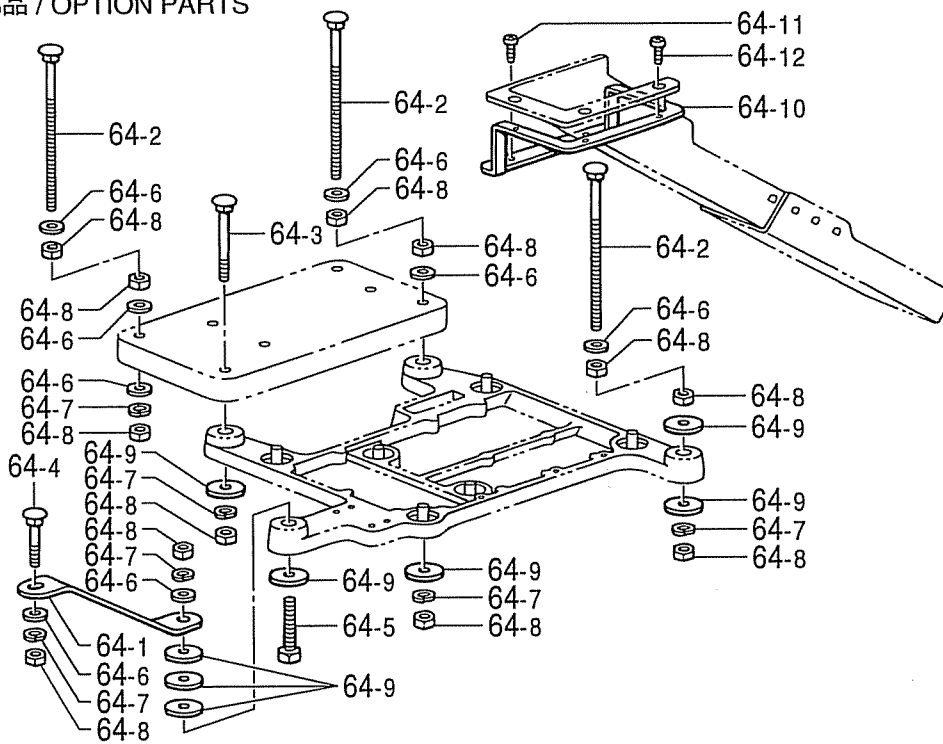
- ◎ 付属品の明細は変更することがあります。
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- ◎ Los detalles de los accesorios incluidos pueden variar.

Z. 付属品関係 / Accessories

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|---------|-----------|------|---------------|---------------------------|----|
| 1 | | 2 | ミシンハリクミ | NEEDLE ASSY, DCX27 | |
| 1-1 | ※ | 8 | ミシンハリ | NEEDLE, DCX27 | |
| 4 | ※ | 1 | シタメス | LOWER KNIFE, T = 1.5 | |
| 5 | 101572101 | 1 | ネジマワシ5.5X190 | SCREW DRIVER, 5.5X190 | |
| 7 | S01943001 | 1 | 6カクボウネジマワシ1.6 | SCREW DRIVER, HEX. 1.6 | |
| 8 | 142002001 | 1 | 6カクボウスパナ2 | HEXAGONAL WRENCH, 2 | |
| 9 | 149570001 | 1 | 6カクボウスパナ5 | HEXAGONAL WRENCH, 5 | |
| 10 | S23356001 | 1 | メガネレンチ8X10 | DOUBLE WRENCH, 8X10 | |
| 11 | S46907001 | 1 | メガネレンチ5X6 | DOUBLE WRENCH, 5X6 | |
| 12 | S20723001 | 1 | メガネレンチ8 | WRENCH, 8 | |
| 13 | 117466000 | 1 | ピンセット | PINCETTE | |
| 14 | S24473000 | 1 | イトトオシ | THREADER | |
| 18 | S06701000 | 1 | ポリオイラークミ | POLY OILER ASSY | |
| 19 | 145277205 | 1 | オイルタンク | OIL TANK | |
| 24 | 142262001 | 1 | クサリFクミ | CHAIN, F ASSY | |
| 25 | 122991001 | 1 | フゾクヒンポリフクロ | ACCESSORY BAG | |
| 27 | S20718000 | 1 | トウブウケ | HEAD PLATE | |
| 29 | S35997001 | 4 | カクネボルト8X85 | BOLT, M8X85 | |
| 31 | 213650001 | 4 | ワ2.3X8.5X38ST | WASHER, 2.3X8.5X38ST | |
| 32 | 028080242 | 4 | バネザガネ2-8 | WASHER, SPRING 2-8 | |
| 33 | 021080106 | 4 | ナツト1シユ8 | NUT, 1 M8 | |
| 34 | S20719000 | 4 | クツシヨン | CUSHION | |
| 39 | S06704001 | 1 | シリコンオイル | ----- | |
| 40 | S20769000 | 1 | ジョーゴ | FUNNEL | |
| 41 | 144225002 | 1 | トウブカバー | HEAD COVER | |
| 48-1 | 147919051 | 1 | ボウシンゴム | RUBBER CUSHION | |
| 48-2 | 147919052 | 3 | ボウシンゴム | RUBBER CUSHION | |
| 56 | 183797009 | 1 | ダスターシュートクミ | DUSTER CHUTE ASSY | |
| 57 | 031411304 | 3 | マルモクネジ4.1X13 | WOOD SCREW, ROUND M4.1X13 | |
| 58 | S23353001 | 1 | ダスターシュートササエS | DUSTER SHOOT SUPPORT, S | |
| 59 | 062400612 | 2 | ナベコM4X6 | SCREW, PAN M4X6 | |
| 60 | 025040332 | 2 | ヒラザガネダイ4 | WASHER, PLAIN L 4 | |
| 65 | S38645001 | 1 | ベルトカバークミ | BELT COVER ASSY | |
| 66 | 062061412 | 3 | ナベコ6X14 | SCREW, PAN M6X14 | |
| 67 | S20412000 | 1 | ゴムセン3.7 | RUBBER CAP, 3.7 | |
| 68 | S08956100 | 1 | オイルフィルター | ----- | |
| 69 | 147893009 | 1 | オサエアゲフミイタ | ----- | |
| 70 | 021400106 | 2 | ナツト1シユ4 | ----- | |
| 71 | 062401406 | 2 | ナベコ4X14 | ----- | |
| 72 | 116016001 | 2 | ペタルトメ | ----- | |
| 91 | S20118151 | 1 | カラヌイメス | TRIMMING KNIFE | |
| 92 | 060300512 | 1 | バインドM3X5 | SCREW, BIND M3X5 | |
| | | | | <OPTION PARTS> | |
| 39 | S06704001 | 1 | ----- | SILICONE OIL | |
| 68 | S08956100 | 1 | ----- | OIL FILTER | |
| 69 | 147893009 | 1 | ----- | TREADLE PEDAL | |
| 70 | 021400106 | 2 | ----- | NUT, 1 M4 | |
| 71 | 062401406 | 2 | ----- | SCREW, PAN M4X14 | |
| 72 | 116016001 | 2 | ----- | PEDAL STOPPER | |



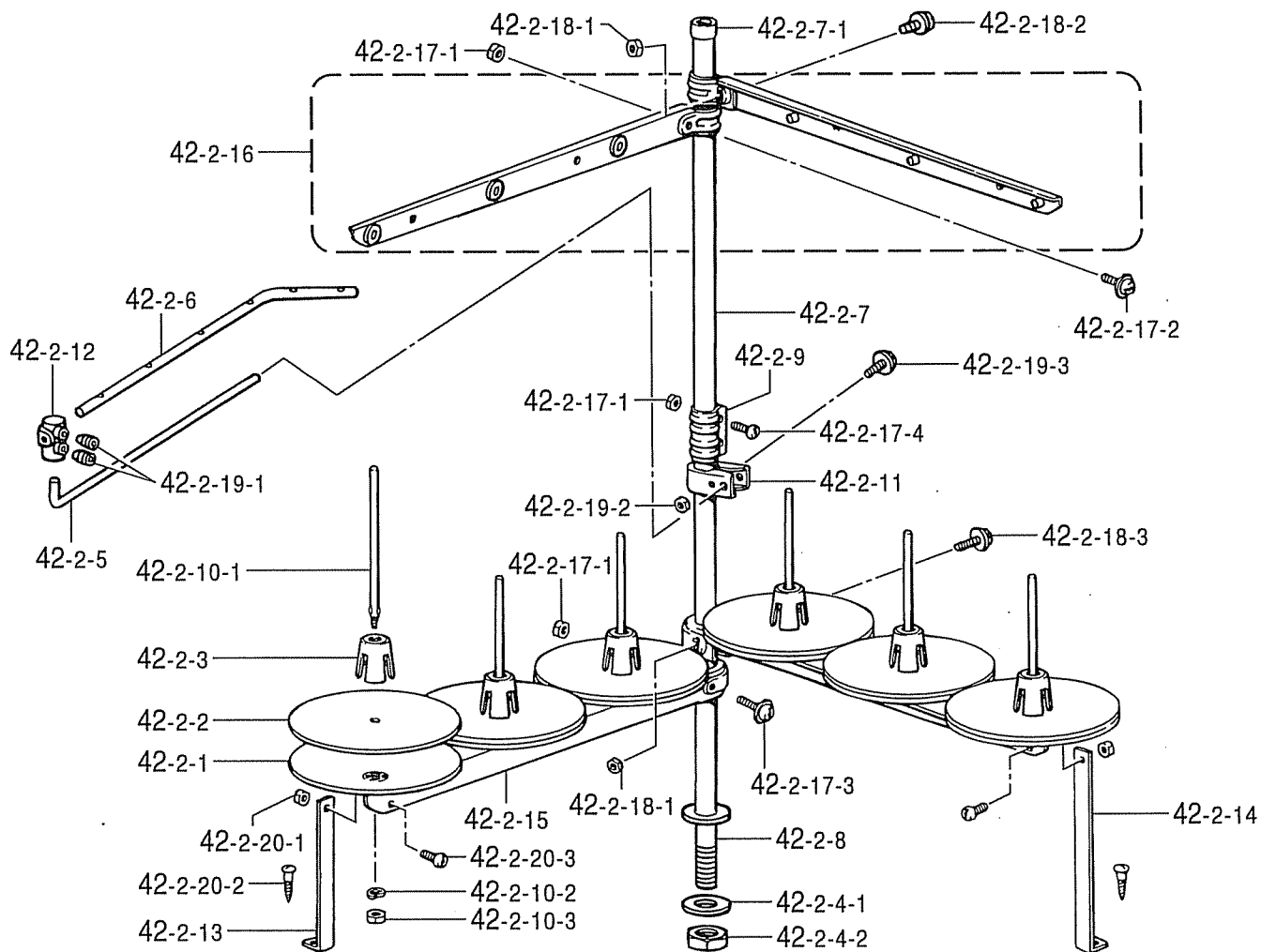
オプション部品 / OPTION PARTS



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Z. 付属品関係 / Accessories

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|-----------|-----------|------|---------------|-------------------------------|----|
| 42-1 | S29855109 | 1 | イトタテダイクミ5DTHF | COTTON STAND ASSY, 5DTHF | |
| 42-1-1 | 150180001 | 5 | ウケザラ | SPOOL STAND BASE | |
| 42-1-2 | 150182000 | 5 | スプールのマット | SPOOL MAT | |
| 42-1-3 | 126863001 | 5 | スプールのクッション | SPOOL CUSHION | |
| 42-1-4 | S02775001 | 1 | パイプネジセットA | PIPE SCREW SET, A | |
| 42-1-4-1 | 150206002 | 1 | ヒラザガネ16 | WASHER, PLAIN 16 | |
| 42-1-4-2 | S38648001 | 1 | 6カクナツトU5/8 | NUT, U5/8-28 | |
| 42-1-5 | S04109001 | 1 | イトアンナイササエボウ | THREAD GUIDE SUPPORT BAR | |
| 42-1-6 | 142999101 | 1 | イトアンナイ5 | THREAD GUIDE, 5 | |
| 42-1-7 | S40640001 | 1 | コラムパイプキャップツキ | COLUMN PIPE WITH CAP | |
| 42-1-7-1 | 150174000 | 1 | コラムキャップ | COLUMN CAP | |
| 42-1-8 | 156112003 | 1 | コラムパイプD | COLUMN PIPE, D | |
| 42-1-9 | 150173003 | 1 | コラムジョイント | COLUMN JOINT | |
| 42-1-10 | S21798001 | 5 | スプールのネジセット | SPOOL SCREW SET | |
| 42-1-10-1 | 150179002 | 5 | スプールのジクB | SPOOL SHAFT, B | |
| 42-1-10-2 | 028050246 | 5 | バネザガネ2-5 | WASHER, SPRING 2-5 | |
| 42-1-10-3 | 021500106 | 5 | 1シユナツト5 | NUT, 1 M5 | |
| 42-1-11 | 150185009 | 1 | イトアンナイホルダー | THREAD GUIDE HOLDER | |
| 42-1-12 | 138843001 | 1 | ササエボウツギテ | JOINT | |
| 42-1-13 | 150188009 | 1 | スプールのホルダーササエA | SPOOL HOLDER SUPPORT, A | |
| 42-1-14 | S02778002 | 1 | スプールのホルダー2 | SPOOL HOLDER, 2 | |
| 42-1-15 | S02786002 | 1 | スレツドハンガークミ2 | THREAD HANGER ASSY, 2 | |
| 42-1-16 | S02779009 | 1 | スプールのホルダー3 | SPOOL HOLDER, 3 | |
| 42-1-17 | S02788009 | 1 | スレツドハンガークミ3 | THREAD HANGER ASSY, 3 | |
| 42-1-18 | S40641001 | 1 | スプールのジクネジセットA | SPOOL SCREW SET, A | |
| 42-1-18-1 | 021500106 | 4 | 1シユナツト5 | NUT, 1 M5 | |
| 42-1-18-2 | S37038001 | 1 | ナベコヒラザ5X14 | SCREW, PAN (S/P WASHER) M5X14 | |
| 42-1-18-3 | S37037001 | 1 | ナベコヒラザ5X32 | SCREW, PAN (S/P WASHER) M5X32 | |
| 42-1-18-4 | 062501406 | 2 | ナベコ5X14 | SCREW, PAN M5X14 | |
| 42-1-19 | S40642001 | 1 | スプールのジクネジセットB | SPOOL SHAFT SCREW SET, B | |
| 42-1-19-1 | 021500106 | 2 | 1シユナツト5 | NUT, 1 M5 | |
| 42-1-19-2 | S37038001 | 1 | ナベコヒラザ5X14 | SCREW, PAN (S/P WASHER) M5X14 | |
| 42-1-19-3 | S37037001 | 1 | ナベコヒラザ5X32 | SCREW, PAN (S/P WASHER) M5X32 | |
| 42-1-20 | S40643001 | 1 | ホルダーツギテネジセット | HOLDER JOINT SCREW SET | |
| 42-1-20-1 | 014060632 | 2 | アナトメ6X6クボミ | SET SCREW, SOCKET (CP) M6X6 | |
| 42-1-20-2 | 021500106 | 1 | 1シユナツト5 | NUT, 1 M5 | |
| 42-1-20-3 | S37037001 | 1 | ナベコヒラザ5X32 | SCREW, PAN (S/P WASHER) M5X32 | |
| 42-1-21 | S40644001 | 1 | ホルダーツギテネジセット | HOLDER JOINT SCREW SET | |
| 42-1-21-1 | 021500106 | 1 | 1シユナツト5 | NUT, 1 M5 | |
| 42-1-21-2 | 031452206 | 1 | マルモク45X22 | WOOD SCREW, ROUND M4.5X22 | |
| 42-1-21-3 | 062501006 | 1 | ナベコ5X10 | SCREW, PAN M5X10 | |
| 64 | 183798001 | 1 | フルサブマージセット | FULL SUBMERGED SET | |
| 64-1 | S20721001 | 1 | トウブウケササエ | HEAD PLATE SUPPORT | |
| 64-2 | 153318201 | 4 | カクネマルアタマボルト | BOLT | |
| 64-3 | S35997001 | 1 | カクネボルト8X85 | BOLT, M8X85 | |
| 64-4 | S36007001 | 1 | カクネボルト8X55 | BOLT, M8X55 | |
| 64-5 | 017085502 | 1 | ボルトM8X55 | BOLT, M8X55 | |
| 64-6 | 025080236 | 11 | ヒラザガネチユウ8 | WASHER, PLAIN M 8 | |
| 64-7 | 028080242 | 7 | バネザガネ2-8 | WASHER, SPRING 2-8 | |
| 64-8 | 021080106 | 15 | ナツト1シユ8 | NUT, 1 M8 | |
| 64-9 | 213650001 | 8 | ワ2.3X8.5X38ST | WASHER, 2.3X8.5X38ST | |
| 64-10 | S20722001 | 1 | ダスターシユートササエL | DUSTER SHOOT SUPPORT, L | |
| 64-11 | 060400812 | 2 | バインドM4X8 | SCREW, BIND M4X8 | |
| 64-12 | 060400812 | 3 | バインドM4X8 | SCREW, BIND M4X8 | |



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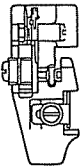
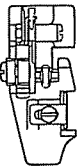
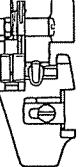
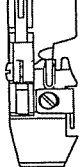
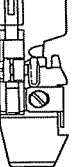
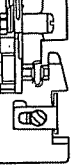






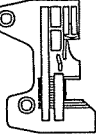
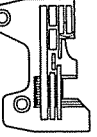
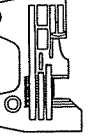
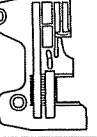
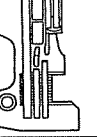
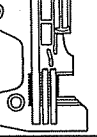
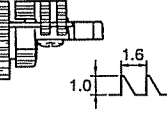
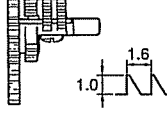
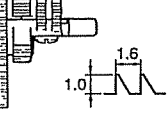
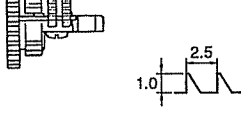
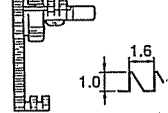
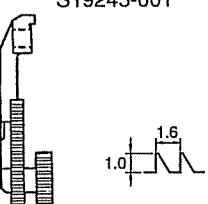
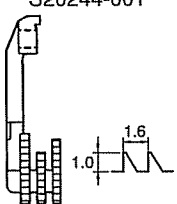
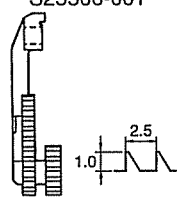
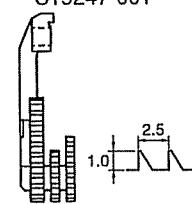
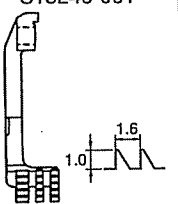



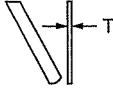
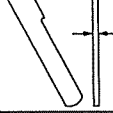
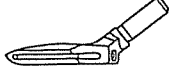
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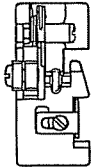
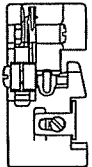
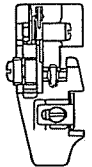
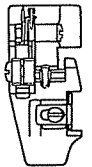
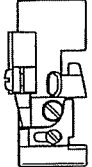


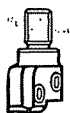



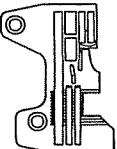
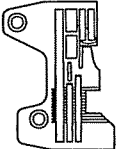
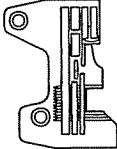
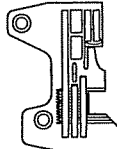
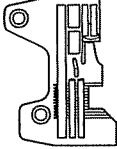
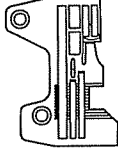
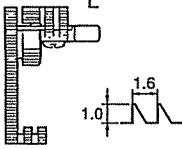
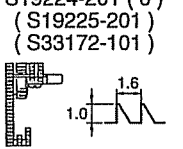
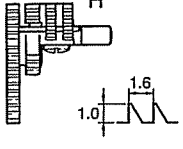
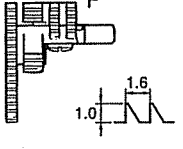
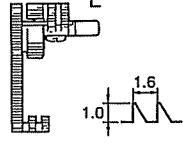
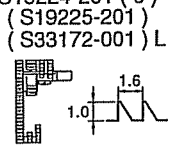
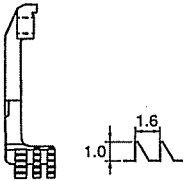
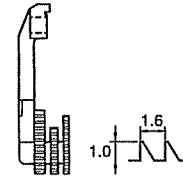
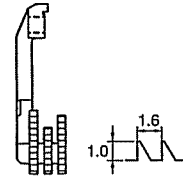
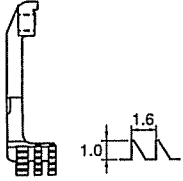

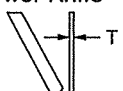
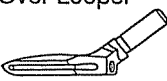
Z. 付属品関係 / Accessories

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RM |
|-----------|-----------|------|---------------|-------------------------------|----|
| 42-2 | S29864109 | 1 | イトタテダイクミ6DTHF | COTTON STAND ASSY, 6DTHF | |
| 42-2-1 | 150180001 | 6 | ウケザラ | SPOOL STAND BASE | |
| 42-2-2 | 150182000 | 6 | スプールのマット | SPOOL MAT | |
| 42-2-3 | 126863001 | 6 | スプールのクッション | SPOOL CUSHION | |
| 42-2-4 | S02775001 | 1 | パイプネジセットA | PIPE SCREW SET, A | |
| 42-2-4-1 | 150206002 | 1 | ヒラザガネ16 | WASHER, PLAIN 16 | |
| 42-2-4-2 | S38648001 | 1 | 6カクナツU5/8 | NUT, U5/8-28 | |
| 42-2-5 | S04109001 | 1 | イトアンナイササエボウ | THREAD GUIDE SUPPORT BAR | |
| 42-2-6 | S02783001 | 1 | イトアンナイ6 | THREAD GUIDE, 6 | |
| 42-2-7 | S40640001 | 1 | コラムパイプキャップツキ | COLUMN PIPE WITH CAP | |
| 42-2-7-1 | 150174000 | 1 | コラムキャップ | COLUMN CAP | |
| 42-2-8 | 156112003 | 1 | コラムパイプD | COLUMN PIPE, D | |
| 42-2-9 | 150173003 | 1 | コラムジョイント | COLUMN JOINT | |
| 42-2-10 | S21798001 | 6 | スプールのネジセット | SPOOL SCREW SET | |
| 42-2-10-1 | 150179002 | 6 | スプールのジクB | SPOOL SHAFT, B | |
| 42-2-10-2 | 028050246 | 6 | バネザガネ2-5 | WASHER, SPRING 2-5 | |
| 42-2-10-3 | 021500106 | 6 | 1シユナツ5 | NUT, 1 M5 | |
| 42-2-11 | 150185009 | 1 | イトアンナイホルダー | THREAD GUIDE HOLDER | |
| 42-2-12 | 138843001 | 1 | ササエボウツギテ | JOINT | |
| 42-2-13 | 150188009 | 1 | スプールのホルダーササエA | SPOOL HOLDER SUPPORT, A | |
| 42-2-14 | 150194009 | 1 | スプールのホルダーササエB | SPOOL HOLDER SUPPORT, B | |
| 42-2-15 | S02779009 | 2 | スプールのホルダー3 | SPOOL HOLDER, 3 | |
| 42-2-16 | S02788009 | 2 | スレッドハンガークミ3 | THREAD HANGER ASSY, 3 | |
| 42-2-17 | S40641001 | 1 | スプールのジクネジセットA | SPOOL SCREW SET, A | |
| 42-2-17-1 | 021500106 | 4 | 1シユナツ5 | NUT, 1 M5 | |
| 42-2-17-2 | S37038001 | 1 | ナベコヒラザ5X14 | SCREW, PAN (S/P WASHER) M5X14 | |
| 42-2-17-3 | S37037001 | 1 | ナベコヒラザ5X32 | SCREW, PAN (S/P WASHER) M5X32 | |
| 42-2-17-4 | 062501406 | 2 | ナベコ5X14 | SCREW, PAN M5X14 | |
| 42-2-18 | S40642001 | 1 | スプールのジクネジセットB | SPOOL SHAFT SCREW SET, B | |
| 42-2-18-1 | 021500106 | 2 | 1シユナツ5 | NUT, 1 M5 | |
| 42-2-18-2 | S37038001 | 1 | ナベコヒラザ5X14 | SCREW, PAN (S/P WASHER) M5X14 | |
| 42-2-18-3 | S37037001 | 1 | ナベコヒラザ5X32 | SCREW, PAN (S/P WASHER) M5X32 | |
| 42-2-19 | S40643001 | 1 | ホルダーツギテネジセット | HOLDER JOINT SCREW SET | |
| 42-2-19-1 | 014060632 | 2 | アナトメ6X6クボミ | SET SCREW, SOCKET (CP) M6X6 | |
| 42-2-19-2 | 021500106 | 1 | 1シユナツ5 | NUT, 1 M5 | |
| 42-2-19-3 | S37037001 | 1 | ナベコヒラザ5X32 | SCREW, PAN (S/P WASHER) M5X32 | |
| 42-2-20 | S40644001 | 2 | ホルダーツギテネジセット | HOLDER JOINT SCREW SET | |
| 42-2-20-1 | 021500106 | 2 | 1シユナツ5 | NUT, 1 M5 | |
| 42-2-20-2 | 031452206 | 2 | マルモク45X22 | WOOD SCREW, ROUND M4.5X22 | |
| 42-2-20-3 | 062501006 | 2 | ナベコ5X10 | SCREW, PAN M5X10 | |

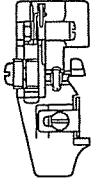
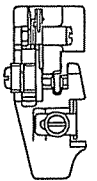

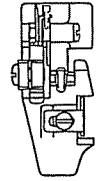

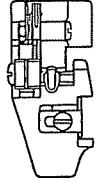




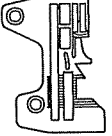
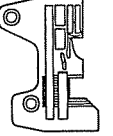
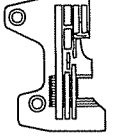
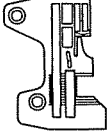
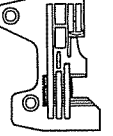
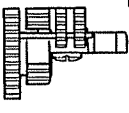
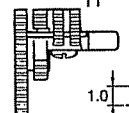
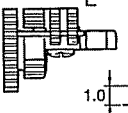
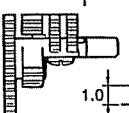
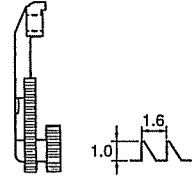
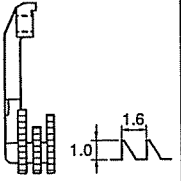

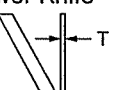
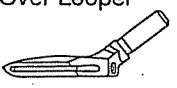
Ga1 . ゲージ部品一覧表 / Gauge parts List

| 用途 Application | 一般地縫用 (薄) Thin | 一般地縫用 (薄・中厚) Thin Medium | 一般地縫用 (中厚・厚) Medium Thick | 極厚物用 Extra Heavy | | ラフラー用 Ruffling |
|---|---|---|---|---|---|---|
| | 4本糸 4 Threads | 4本糸 4 Threads | 4本糸 4 Threads | 4本糸 4 Threads | | 4本糸 4 Threads |
| サブクラス Sub-Class S=Standard H=High-Lift E=Extra High-Lift | 4010-22-S2F -23-S2F -24-S2F -25-S2F | 4020-33-S3F -34-S3F -35-S3F -36-H3F -37-H3F | 4030-54-S3F -55-S3F -56-H3F -57-H3F | 4050-35-E2W | 4050-55-E3W -56-E3W | 4420-25-S3F |
| 針巾 (mm) Needle Gauge | 2 | 3 | 5 | 3 | 5 | 2 |
| 1 針 (個数) Needle (Q'ty) | 151474-011 (2) | 151474-014 (2) | 151474-016 (2) | 151474-018 (2) | | 151474-014 (2) |
| 2 押工組 Presser Foot Assy (押工 F Presser Foot .F) | S19304-101 (S19312-001)  | S19313-201 (S30971-001)  | S19317-101 (S19312-001)  | S25557-001 (S19340-001)  | S19334-001 (S19340-001)  | S25548-101 (S19325-001)  |
| 3 針止め組 Needle Clamp Assy | S29146-001  | S20404-001  | S20406-001  | S29631-001  | S21104-001  | S29146-001  |
| 4 針板 Needle Plate | S25194-001 (2) S25195-001 (3) S19174-001 (4) S19175-001 (5)  | S20235-001 (4) S20236-001 (5) S35651-001 (6) S25196-001 (7)  | S20231-001 (4) S20232-001 (5) S20233-001 (6) S25197-001 (7)  | S25200-001 (3) S25201-001 (5)  | S19185-001 (5) S19186-001 (6) S19187-001 (7)  | S25198-001 (4) S25199-001 (5)  |
| 5 主送り歯組 Main Feed Dog Assy (主送り歯 Main Feed Dog) (補助送り歯 Chain Feed Dog) | S19221-201 (S19222-201) (S33172-001) L  | S20241-101 (S20242-101) (S20243-101) H  | S20239-101 (S20240-101) (S19223-101) F  | S19228-101 (S19229-001) (S19223-101) F  | S19224-201 (S19225-201) (S33172-001) L  | |
| 6 差動送り歯 Differential Feed Dog | S19245-001  | S20244-001  | S25566-001  | S19247-001  | S19246-001  | |
| 7 上メス Upper Knife 角メス Angle Knife | 上メス Upper knife 144074-350  | | | 角メス Angle knife S20898-101  | | 上メス Upper knife 144074-350  |
| 8 下メス Lower Knife  | (2) S20899-001 (T=1.0) (3, 4, 5) S20582-001 (T=1.5) | (3) S20899-001 (T=1.0) (4, 5, 6, 7) S20582-001 (T=1.5) | S20582-001 (T=1.5) | S20583-001 (T=1.5)  | | S20582-001 (T=1.5) |
| 9 上ルーパ Over Looper  | S20421-001 L | S20423-001 (4, 5) M S20421-001 (6, 7) L | S20423-001 (3, 4, 5) M S20421-001 (6, 7) L | S20429-001 Q | | S20423-001 M |

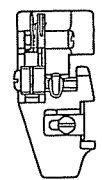
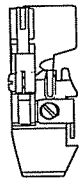
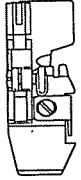
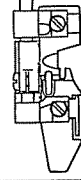
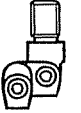



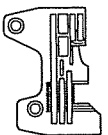
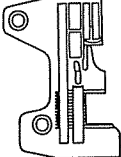
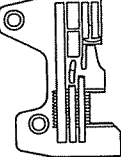
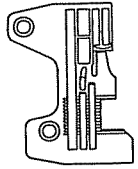
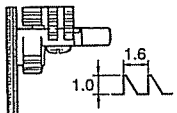
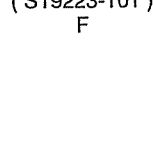
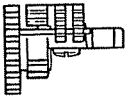

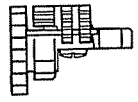
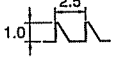
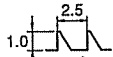
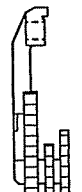
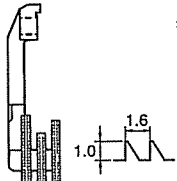
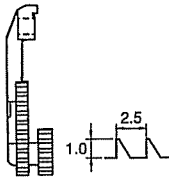
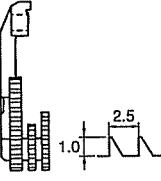
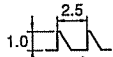
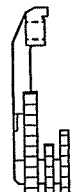
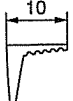
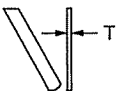
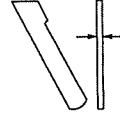
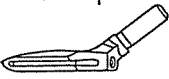
Ga2 . ゲージ部品一覧表 / Gauge parts List

| 用途 Application | ラフラー Ruffling 4本糸 4 Threads | | テープ用 Taping 4本糸 4 Threads | | パイピングラフラー用 Ruffling W / Piping 4本糸 4 Threads | |
|---|--|---|--|--|--|---|
| サブクラス Sub-Class S=Standard H=High-Lift E=Extra High-Lift | 4420-35-S3F | 4430-55-S3F | 4520-35-S3F | 4530-54-S3F -55-S3F | 4620-35-H3F | 4630-55-S3F |
| 針巾 (mm) Needle Gauge | 3 | 5 | 3 | 5 | 3 | 5 |
| 1針 (個数) Needle (Q'ty) | 151474-014 (2) | | 151474-014 (2) | 151474-016 (2) | 151474-014 (2) | |
| 2 押工組 Presser Foot Assy (押工 F Presser Foot .F) | S19321-101 (S19325-001)  | S19326-101 (S19325-001)  | S19330-201 (S30971-001)  | S20882-201 (S30971-001)  | S25550-001 (S25553-001)  | |
| 針止め組 Needle Clamp Assy | S20404-001  | S20406-001  | S20404-001  | S20406-001  | S20404-001  | S20406-001  |
| 4 針板 Needle Plate | S19497-001 (4) S19182-001 (5)  | S19183-001 (5) S19184-001 (6)  | S20235-001 (4) S20236-001 (5)  | S20231-001 (4) S20232-001 (5) S20233-001 (6)  | S19182-001 (5)  | S19183-001 (5) S19184-001 (6)  |
| 5 主送り歯組 Main Feed Dog Assy (主送り歯 Main Feed Dog) (補助送り歯 Chain Feed Dog) | S19224-201 (S19225-201) (S33172-001) L  | S19226-101 (5) (S19227-101) (S19223-101) F S19224-201 (6) (S19225-201) (S33172-101)  | S20241-101 (S20242-101) (S20243-101) H  | S20239-101 (S20240-101) (S19223-101) F  | S19224-201 (S19225-201) (S33172-001) L  | S19226-101 (5) (S19227-101) (S19223-101) F S19224-201 (6) (S19225-201) (S33172-001) L  |
| 6 差動送り歯 Differential Feed Dog | S19246-001  | S20245-001  | S20244-001  | S19246-001  | | |
| 7 上メス Upper Knife | 上メス Upper knife 144074-350  | | | | | |
| 8 下メス Lower Knife  | S20582-001 (T=1.5) | | | | | |
| 9 上ルーパ Over Looper  | S20423-001 M | | S20423-001 (4, 5) M S20421-001 (6) L | | S20423-001 M | |

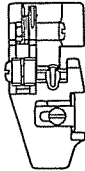
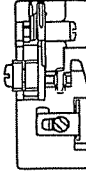
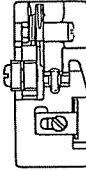
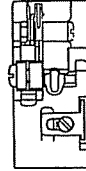
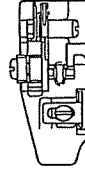





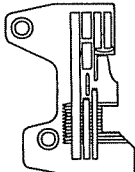
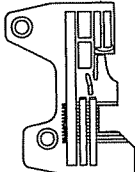
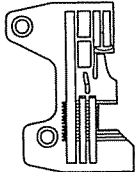
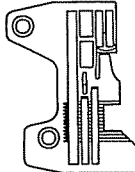
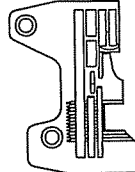
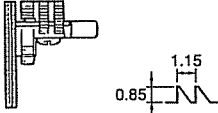
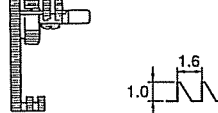
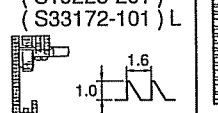
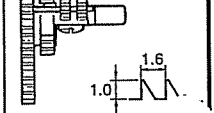
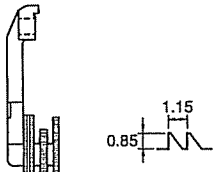
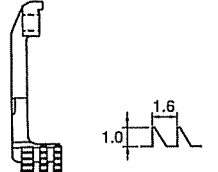
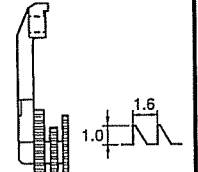

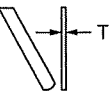
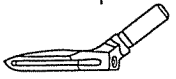
Ga3 . ゲージ部品一覧表 / Gauge parts List

| 用途 Application | バイディング用 Binding 4本糸 4 Threads | 一般地縫用 (薄) Thin 5本糸 5 Threads | 一般地縫用 (薄) Thin (小回り用) (For small type) | 一般地縫用 (薄・中厚) Thin Medium 5本糸 5 Threads | 一般地縫用 (薄・中厚) Thin Medium (小回り用) (For small type) | 一般地縫用 (中厚・厚) Medium Thick 5本糸 5 Threads |
|---|--|---|--|--|--|---|
| サブクラス Sub-Class S=Standard H=High-Lift E=Extra High-Lift | 4720-34-S2F -35-S2F | 5010-22-S2F -23-S2F -24-S2F -25-S2F | 5010-23-S2F -24-S2F -05-S2F | 5020-33-S3F -34-S3F -35-S3F -36-H3F -37-H3F | 5021-33-S2F -34-S2F -35-S2F | 5030-54-S3F -55-S3F -56-H3F -57-H3F |
| 針巾 (mm) Needle Gauge | 3 | 2 | | 3 | | 5 |
| 1 針 (個数) Needle (Q'ty) | 151474-014 (2) | 151474-011 (2) | | 151474-014 (2) | | 151474-016 (2) |
| 2 押工組 Presser Foot Assy (押工F Presser Foot .F) | S25560-101 (S19312-001)  | S19304-101 (S19312-001)  | S30586-001 (3, 4) ツメ Stitch Tongue S30588-001 S30592-001 (5) ツメ Stitch Tongue S30593-001  | S19313-201 (S30971-001)  | S30594-001 (3, 4) ツメ Stitch Tongue S30588-001 S30597-001 (5) ツメ Stitch Tongue S30593-001  | S19317-101 (S19312-001)  |
| 3 針止め組 Needle Clamp Assy | S20404-001  | S29146-001  | | S20404-001  | | S20406-001  |
| 4 針板 Needle Plate | S25202-001 (4) S25203-001 (5)  | S25194-001 (2) S25195-001 (3) S19174-001 (4) S19175-001 (5)  | | S20235-001 (4) S20236-001 (5) S35651-001 (6) S25196-001 (7)  | S19176-001 (3) S19177-001 (4) S19178-001 (5)  | S20231-001 (4) S20232-001 (5) S20233-001 (6) S25197-001 (7)  |
| 5 主送り歯組 Main Feed Dog Assy (主送り歯 Main Feed Dog) (補助送り歯 Chain Feed Dog) | S19221-201 (S19222-201) (S33172-001) L  | | S20241-101 (S20242-101) (S20243-101) H  | | S19221-201 (S19222-201) (S33172-001) L  | S20239-101 (S20240-101) (S19223-101) F  |
| 6 差動送り歯 Differential Feed Dog | S19245-001  | | | | | S20244-001  |
| 7 上メス Upper Knife | 上メス Upper knife 144074-350  | | | | | |
| 8 下メス Lower Knife  | S20582-001 (T=1.5) | (2) S20899-001 (T=1.0) (3, 4, 5) S20582-001 (T=1.5) | | (3) S20899-001 (T=1.0) (4, 5, 6, 7) S20582-001 (T=1.5) | | S20582-001 (T=1.5) |
| 9 上ルーパ Over Looper  | S20423-001 M | S20422-001 A | | S20424-001 (3,4,5) B S20428-001 (6,7) C | S20424-001 B | S20424-001 (4,5) B S20428-001 (6,7) C |

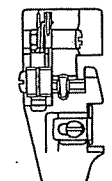
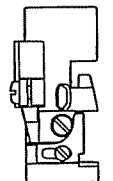
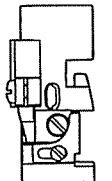
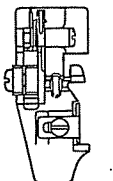
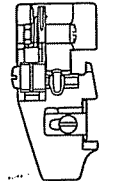
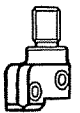
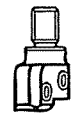

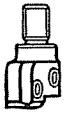
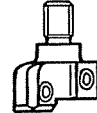
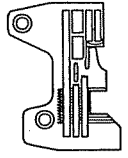
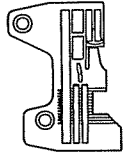
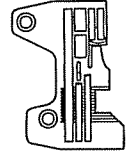
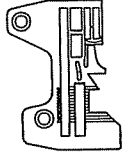
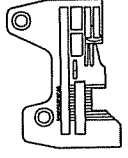
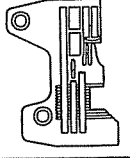
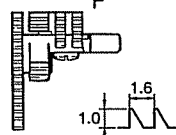
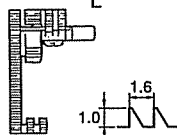
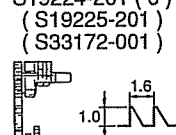
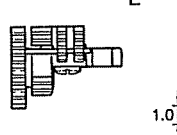
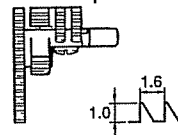
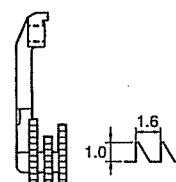
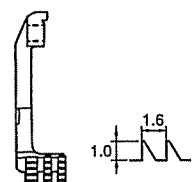
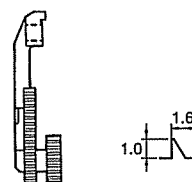
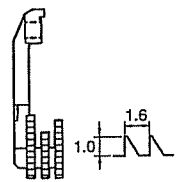
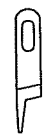
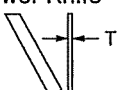

Ga4 . ゲージ部品一覧表 / Gauge parts List

| 用途 Application | 一般地縫用 (中厚・厚) Medium Thick 5本糸 5 Threads | 極厚物用 Extra Heavy 5本糸 5 Threads | | 極厚物用 Extra Heavy (縦ポケット用) (For Vertical Pocket) |
|--|---|--|--|---|
| サブクラス Sub-Class S=Standard H=High-Lift E=Extra High-Lift | 5033-54-H3A -55-H3A -56-H3A -57-H3A | 5050-33-E2W -35-E2W | 5050-55-E3W -56-E3W -57-E3W | 5051-55-E3W -56-E3W -57-E3W |
| 針巾 (mm) Needle Gauge | 5 | 3 | 5 | |
| 1 針 (個数) Needle (Q'ty) | 151474-016 (2) | 151474-018 (2) | | |
| 2 押工組 Presser Foot Assy (押工 F Presser Foot .F) | (S19312-001)  | S25557-001 (S19340-001)  | S19334-001 (S19340-001)  | S30525-001 (S30532-001)  |
| 止メ組 Needle Clamp Assy | S21104-001  | S29631-001  | S21104-001  | S21104-001  |
| 4 針板 Needle Plate | S20231-001 (4) S20232-001 (5) S20233-001 (6) S25197-001 (7)  | S25200-001 (3) S25201-001 (5)  | S19185-001 (5) S19186-001 (6) S19187-001 (7)  | S19185-001 (5) S19186-001 (6) S19187-001 (7)  |
| 5 主送り歯組 Main Feed Dog Assy (主送り歯 Main Feed Dog) (補助送り歯 Main Feed Dog) | S35840-001 (S35991-001) (S19223-101) F  | S19228-101 (S19229-001) (S19223-101) F  |   | S38595-001 (S38596-001) (S19223-101) F   オプションパーツ Option parts ウェットスーツ用 For Wet suit  S38597-001  |
| 6 差動送り歯 Differential Feed Dog | S35992-001  | S25566-001  | S19247-001  |  S38597-001  |
| 7 上メス Upper Knife 角メス Angle Knife | 角メス Angle knife S20898-101  | | | |
| 8 下メス Lower Knife  | S20582-001 (T=1.5) | S20583-001 (T=1.5)  | | |
| 9 上ルーパ Over Looper  | S20428-001 C | S20438-101 G | | |

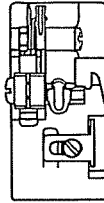

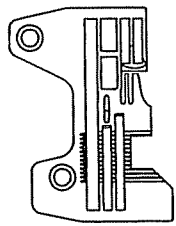
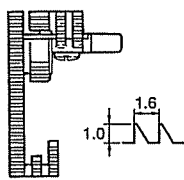
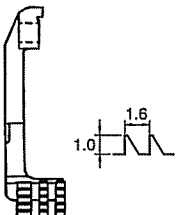

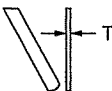
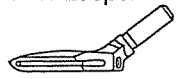
Ga5 . ゲージ部品一覧表 / Gauge parts List

| 用途 Application | SS用 New Synthetic Fiber | ラフラー Ruffling 5本糸 5 Threads | | | テープ用 Taping 5本糸 5 Threads |
|---|--|--|---|--|---|
| サブクラス Sub-Class S=Standard H=High-Lift E=Extra High-Lift | 50S0-35-S3F | 5420-24-S3F -25-S3F | 5420-34-S3F -35-S3F | 5430-55-S3F -56-H3F | 5520-34-S3F -35-S3F |
| 針巾 (mm) Needle Gauge | 3 | 2 | 3 | 5 | 3 |
| 1 針 (個数) Needle (Q'ty) | 151474-039 (2) | 151474-014 (2) | | | |
| 2 押工組 Presser Foot Assy (押工 F (Presser Foot .F) | S36875-001 (S19312-001)  | S25548-101 (S19325-001)  | S19321-101 (S19325-001)  | S19326-101 (S19325-001)  | S19330-201 (S30971-001)  |
| 3 針止め組 Needle Clamp Assy | S20404-001  | S29146-001  | S20404-001  | S20406-001  | S20404-001  |
| 4 針板 Needle Plate | S36874-001  | S25198-001 (4) S25199-001 (5)  | S19497-001 (4) S19182-001 (5)  | S19183-001 (5) S19184-001 (6)  | S20235-001 (4) S20236-001 (5)  |
| 5 主送り歯組 Main Feed Dog Assy (主送り歯) (Main Feed Dog) (補助送り歯) (Chain Feed Dog) | S36871-001 (S36872-001) (S20243-101) H  | S19224-201 (S19225-201) (S33172-001) L  | S19226-101 (5) (S19227-101) (S19223-101) F S19224-201 (6) (S19225-201) (S33172-101) L  | S19241-101 (S20242-101) (S20243-101) H  | |
| 6 差動送り歯 Differential Feed Dog | S36873-001  | S19246-001  | S20245-001  | | |
| 7 上メス Upper Knife | 上メス Upper knife 144074-350  | | | | |
| 8 下メス Lower Knife  | S20582-001 (T=1.5) | | | | |
| 9 上ルーパ Over Looper  | S20424-001 B | S20424-001 (5) B S20428-001 (6) C | | S20424-001 B | |




Ga6 . ゲージ部品一覧表 / Gauge parts List

| 用途 Application | テープ用 Taping 5本糸 5 Threads | パイピングラフラー用 Ruffling W / Piping 5本糸 5 Threads | | バイディング用 Binding 5本糸 5 Threads | 3本針 一般地縫用 (薄・中厚) 3 Needles Thin Medium | |
|--|---|--|---|---|--|---|
| サブクラス Sub-Class S=Standard H=High-Lift E=Extra High-Lift | 5530-54-S3F -55-S3F -56-H3F | 5620-35-S3F | 5630-55-S3F -56-H3F | 5720-34-S2F -35-S2F | 6030-B5-H2F | 6030-B5-H3F |
| 針巾 (mm) Needle Gauge | 5 | 3 | 5 | 3 | 5, 2.2 | |
| 1 針 (個数) Needle (Q'ty) | 151474-016 (2) | 151474-014 (2) | | | 151474-016 (3) | |
| 2 押工組 Presser Foot Assy (押工 F Presser Foot .F) | S20882-201 (S30971-001)  | S25550-001 (S25553-001)  | S25555-001  | S25560-101 (S19312-001)  | S25562-101 (S19312-001)  | |
| 針止メ組 Needle Clamp Assy | S20406-001  | S20404-001  | S20406-001  | S20404-001  | S29148-001  | |
| 4 針板 Needle Plate | S20231-001 (4) S20232-001 (5) S20233-001 (6)  | S19182-001 (5)  | S19183-001 (5) S19184-001 (6)  | S25202-001 (4) S25203-001 (5)  | S25204-001  | S31975-001  |
| 5 主送り歯組 Main Feed Dog Assy (主送り歯 Main Feed Dog) (補助送り歯 Chain Feed Dog) | S20239-101 (S20240-101) (S19223-101) F  | S19224-201 (S19225-201) (S33172-001) L  | S19226-101 (5) (S19227-101) (S19223-101) F S19224-201 (6) (S19225-201) (S33172-001)  | S19221-201 (S19222-201) (S33172-001) L  | S20239-101 (S20240-101) (S19223-101) F  | |
| 6 差動送り歯 Differential Feed Dog | S20244-001  | S19246-001  | | S19245-001  | | S20244-001  |
| 7 上メス Upper Knife | 上メス Upper knife 144074-350  | | | | | |
| 8 下メス Lower Knife  | S20582-001 (T=1.5) | | | | | |
| 9 上ルーパ Over Looper  | S20424-001 (4, 5) B S20428-001 (6) C | S20424-001 B | S20424-001 (5) B S20428-001 (6) C | S20424-001 B | S20430-001 D | |

Ga7 . ゲージ部品一覧表 / Gauge parts List

| | |
|---|--|
| 用途 Application | 3本針 ラフラー用 3 Needles Ruffling |
| サブクラス Sub-Class S=Standard H=High-Lift E=Extra High-Lift | 6430-B5-H3A |
| 針巾 (mm) Needle Gauge | 5 , 2.2 |
| 1 針 (個数) Needle (Q'ty) | 151474-014 (3) |
| 2 押工組 Presser Foot Assy (押工 F (Presser Foot .F) | S31981-001 (S19325-001)  |
| 3 針止め組 Needle Clamp Assy | S29148-001  |
| 4 針板 Needle Plate | S31979-001  |
| 5 主送り歯組 Main Feed Dog Assy (主送り歯 (Main Feed Dog) (補助送り歯 (Chain Feed Dog) | S19226-101 (S19227-101) (S19223-101) F  |
| 6 差動送り歯 Differential Feed Dog | S19246-001  |
| 7 角メス Angle Knife | S20896-101  |
| 8 下メス Lower Knife  | S20582-001 (T=1.5) |
| 9 上ルーパ Over Looper  | S20430-001 D |

Wa. 警告ラベル / Warning labels

| 警告ラベル / Warning labels | 品名 / Name of parts | Size(mm) | Code |
|---|---------------------------|----------|------------|
|  | 操作注意ラベル・和 | 40 X 64 | S38350-001 |
|  | Label, operation Eng. | 40 X 64 | S38349-001 |
|  | アースマーク Mark, grounding | φ 12 | S37060-001 |

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| | Z -42-2-15 | 46 | S19247001 | Ga6 -6 | 52 | | Ga2 -5 | 48 |
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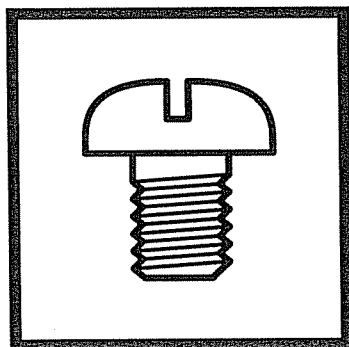
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