

Parts book
Mechatronic High Speed
Overlock Machines

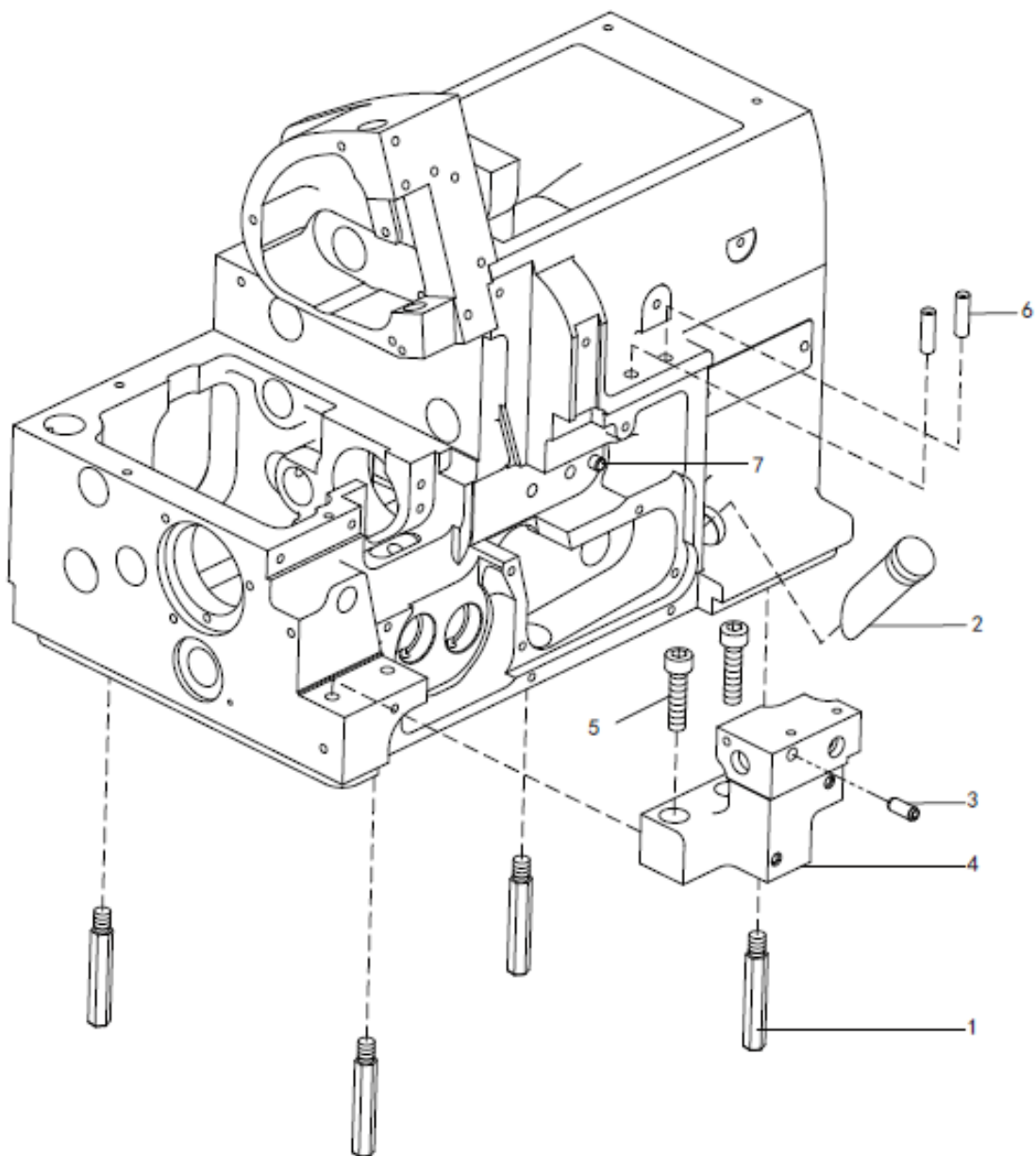
Tre 04 T
Tre Orlo 15 T
Quattro 24 T
Cinque 35 T

 ***texi***

CONTENTS

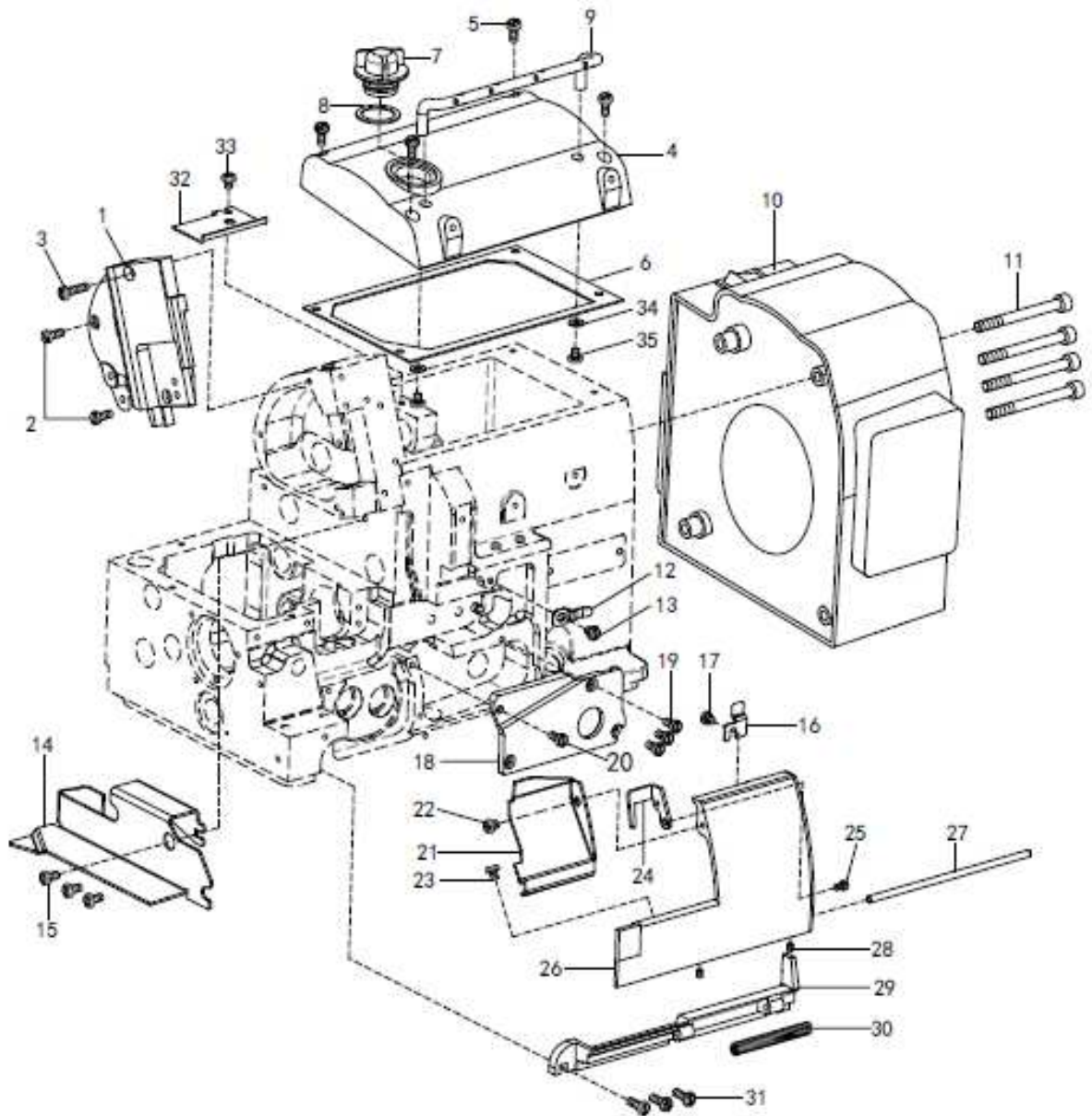
1.	Machine bed frame.....	1
2.	Cover (1).....	2
3.	Cover (2).....	4
4.	Crankshaft drive mechanism.....	6
5.	Needle drive mechanism (1).....	8
6.	Needle drive mechanism (2).....	10
7.	Upper looper drive mechanism.....	12
8.	Lower looper drive mechanism.....	14
9.	Feed mechanism (1).....	16
10.	Feed mechanism (2).....	18
11.	Knife drive mechanism.....	20
12.	Presser foot mechanism (1).....	22
13.	Presser foot mechanism (2).....	24
14.	Lubrication mechanism.....	26
15.	Thread guide & thread take-up mechanism.....	28
16.	Thread tension mechanism.....	30
17.	Chainstitch looper frame (1).....	32
18.	Chainstitch looper frame (2).....	34
19.	H.R. Device.....	36
20.	Oil tank mechanism.....	38
21.	Thread stand parts.....	39
22.	Specific parts (1).....	40
23.	Specific parts (2).....	42
24.	Specific parts (3).....	44
25.	Specific parts (4).....	45
26.	Specific parts (5).....	47
27.	Specific parts (6).....	49
	Gauge parts list.....	50

1. MACHINE BED FRAME



No.	Parts No.	Description	Qty
1	10011847	BED PIN	4
2	10042957	OIL SIGHT GAUGE	1
3	10012905	SPRING PIN	1
4	10033784	BRACKET (3, 4 THREADS)	1
	10033783	BRACKET (5, 6 THREADS)	1
5	10009171	SCREW	2
6	10009452	PIPE	2
7	10003486	SPRING PIN	1

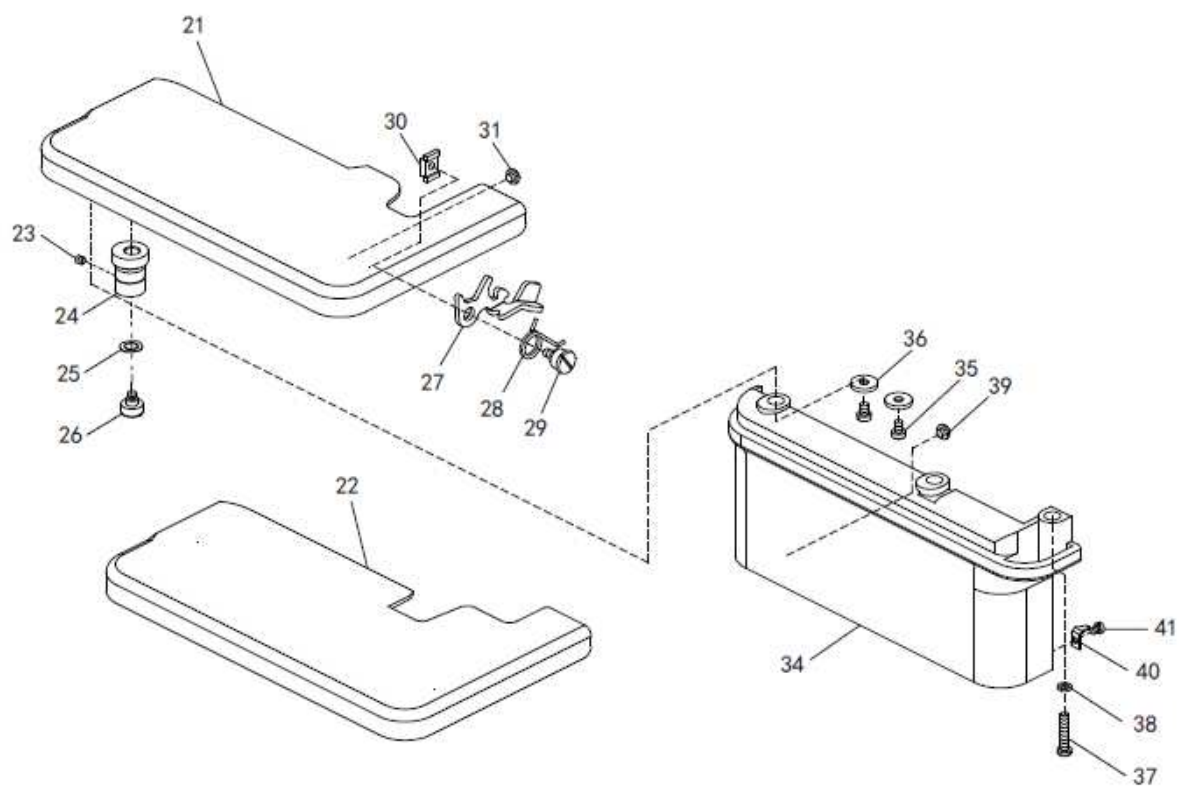
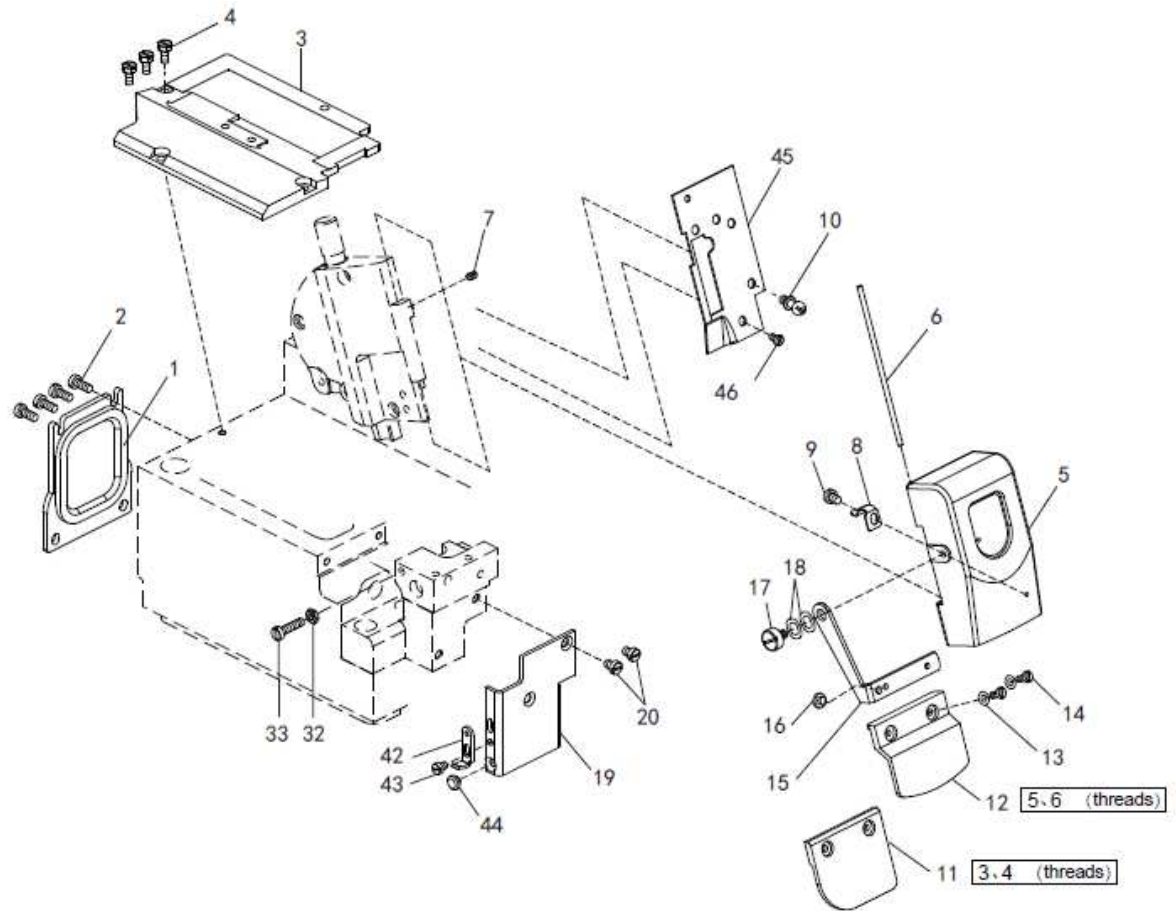
2. COVER (1)



2. COVER (1)

No.	Parts No.	Description	Qty
1	20015567	SIDE COVER	1
2	10009104	SCREW	2
3	10009101	SCREW	1
4	20017673	TOP COVER	1
5	10009101	SCREW	4
6	10008957	GASKET	1
7	10033758	OIL SIGHT WINDOW	1
8	10009156	GASKET	1
9	10009446	THREAD GUIDE	1
10	10051606	CONTROL BOX	1
11	10042898	SCREW	4
12	10033682	FLAT SPRING	1
13	10004171	SCREW	1
14	10033745	FABRIC GUARD (3, 4 THREADS)	1
	10033679	FABRIC GUARD (5, 6 THREADS)	1
15	10010595	SCREW	3
16	10033683	LATCH	1
17	10004171	SCREW	1
18	10033766	COVER	1
19	10010595	SCREW	3
20	10010594	SCREW	1
21	10033746	FRONT COVER (3, 4 THREADS)	1
	10033685	FRONT COVER (5, 6 THREADS)	1
22	10010554	SCREW	1
23	10010554	SCREW	1
24	10033684	LATCH	1
25	10009597	SCREW	1
26	20015568	FRONT COVER	1
27	10009598	PIN	1
28	10009074	SCREW	2
29	10009508	HINGE	1
30	10009509	SPRING	1
31	10009037	SCREW	3
32	10033680	OIL GUARD	1
33	10010554	SCREW	1
34	10002980	WASHER	2
35	10002979	SCREW	2

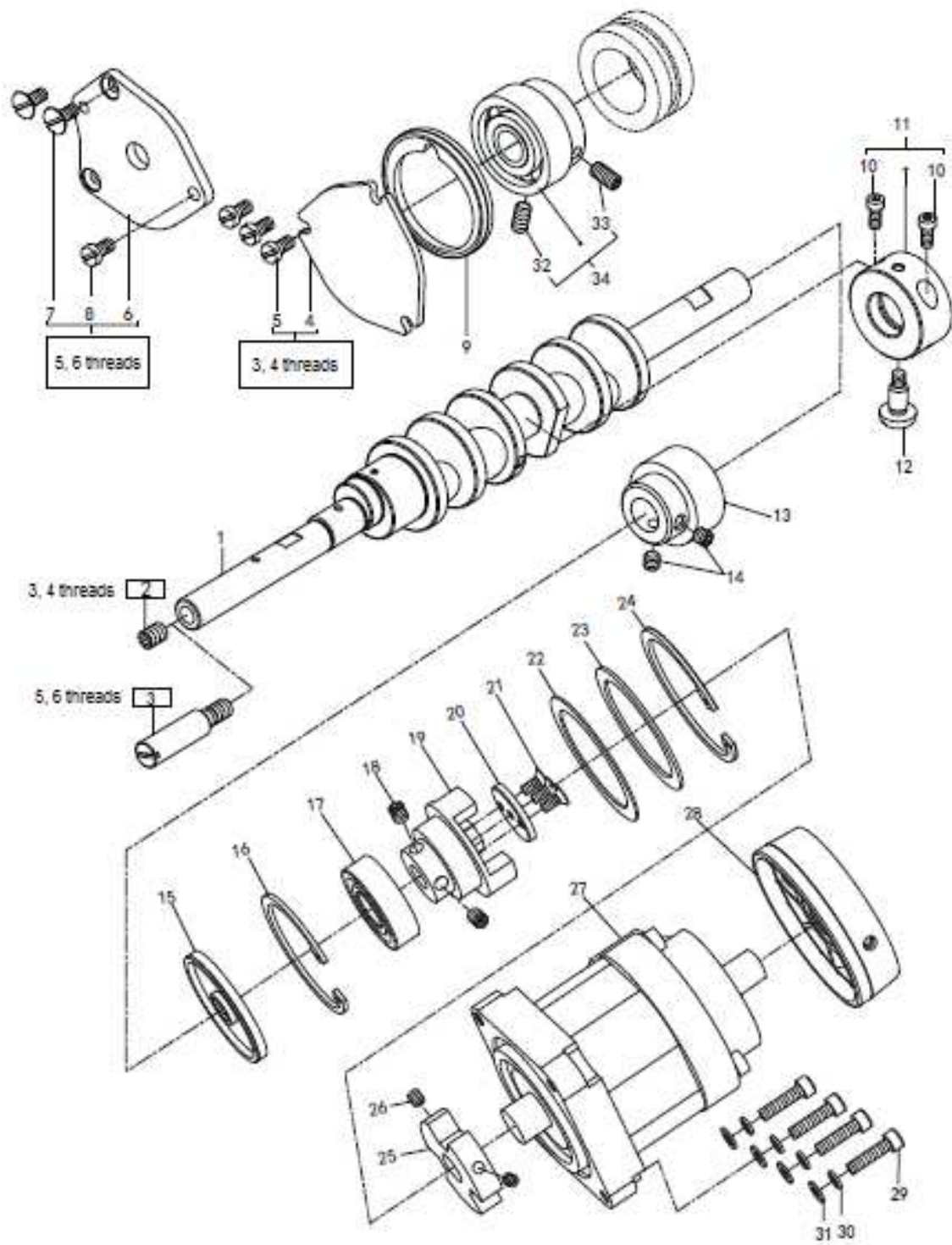
3. COVER (2)



3. COVER (2)

No.	Parts No.	Description	Qty
1	10033690	COVER PLATE	1
2	10033768	SCREW	4
3	10009069	BED COVER PLATE	1
4	10009157	SCREW	3
5	20011538	NEEDLE BAR COVER	1
6	10009615	PIN	1
7	10009074	SCREW	1
8	10033701	SPRING	1
9	10004171	SCREW	1
10	10009047	SCREW	1
11	10033761	EYE GUARD	1
12	10033760	EYE GUARD	1
13	10009600	SCREW	2
14	10009599	WASHER	2
15	10014179	BRACKET	1
16	10009582	CUSHION RUBBER	1
17	10009044	SCREW	1
18	10010596	WASHER	2
19	10033688	LEFT FRONT COVER	1
20	10009049	SCREW	2
21	10042986	CLOTH PLATE ASSEMBLY (3, 4 THREADS)	1
22	10042983	CLOTH PLATE ASSEMBLY (5, 6 THREADS)	1
23	10009074	SCREW	1
24	10033693	BUSHING	1
25	10033686	WASHER	1
26	10010556	SCREW	1
27	10033694	LEVER	1
28	10033695	SPRING	1
29	10033696	SCREW	1
30	10033697	BRACKET	1
31	10033691	CUSHION RUBBER	1
32	10009075	SCREW	1
33	10009471	NUT	1
34	10033759	SIDE COVER	1
35	10010554	SCREW	2
36	10009537	WASHER	2
37	10009291	SCREW	1
38	10008144	WASHER	1
39	10009582	CUSHION RUBBER	1
40	10033700	LATCH	1
41	10009529	SCREW	1
42	10033689	LATCH	1
43	10009514	SCREW	1
44	10009582	CUSHION RUBBER	1
45	10033687	FACE PLATE	1
46	10010594	SCREW	1

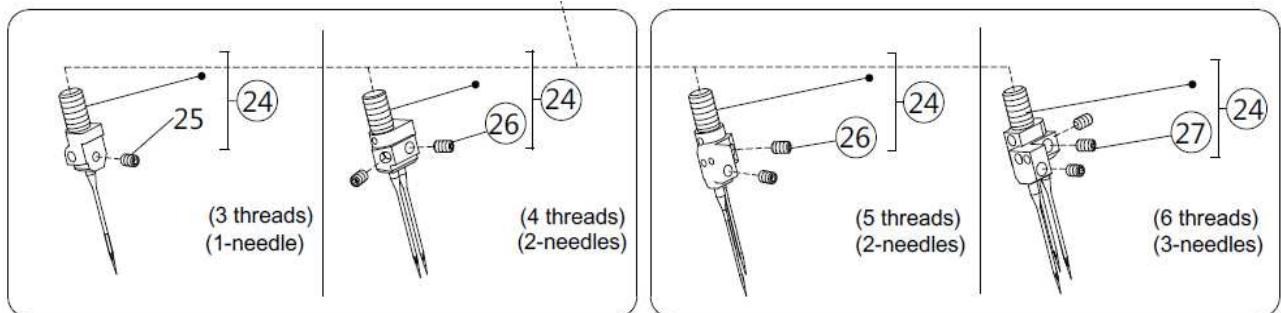
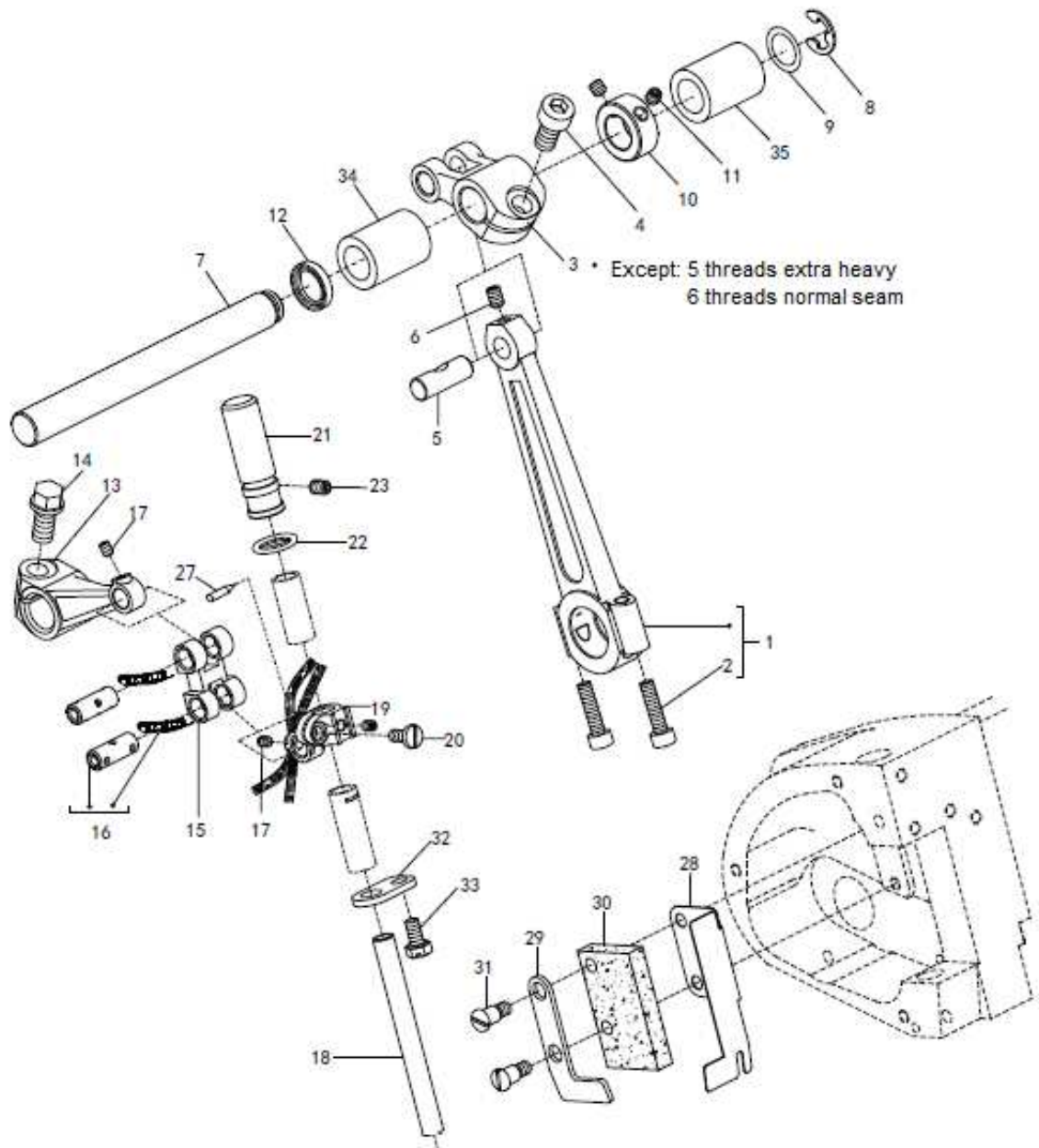
4. CRANK SHAFT DRIVE MECHANISM



4. CRANK SHAFT DRIVE MECHANISM

No.	Parts No.	Description	Qty
1	10035266	CRANK SHAFT	1
2	10009187	SCREW	1
3	10009191	SCREW	1
4	10033747	LEFT COVER	1
5	10010595	SCREW	3
6	10033705	LEFT COVER	1
7	10009195	SCREW	2
8	10009104	SCREW	1
9	10009226	GASKET	1
10	10009115	SCREW	2
11	10035299	BUSHING	1
12	10009196	SCREW	1
13	10009138	WORM	1
14	10012162	SCREW	2
15	10041016	OIL SEAL	1
16	10007882	O RING	1
17	10024755	BEARING	1
18	10012161	SCREW	2
19	10035087	CLUTCH	1
20	10042981	WASHER	1
21	10009049	SCREW	3
22	10042982	SPRING	1
23	10042980	WASHER	1
24	10042996	RING	1
25	10036970	CLUTCH	1
26	10002859	SCREW	2
27	10037498	MOTOR	1
28	20012565	HANDWHEEL	1
29	10000860	SCREW	4
30	10005537	WASHER	4
31	10012318	WASHER	4
32	10012162	SCREW	1
33	10009167	SCREW	1
34	20000662	BEARING	1

5. NEEDLE DRIVE MECHANISM (1)

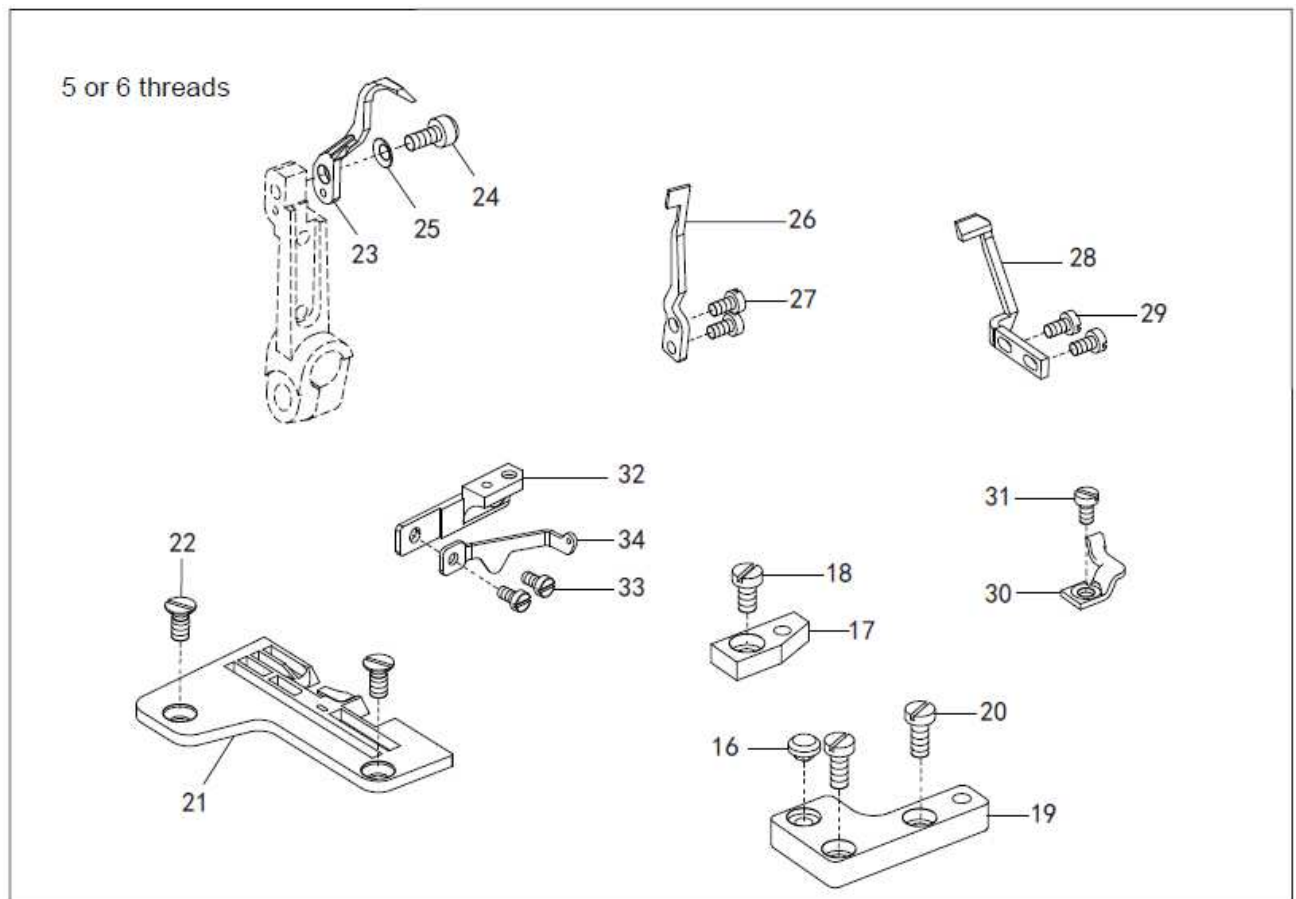
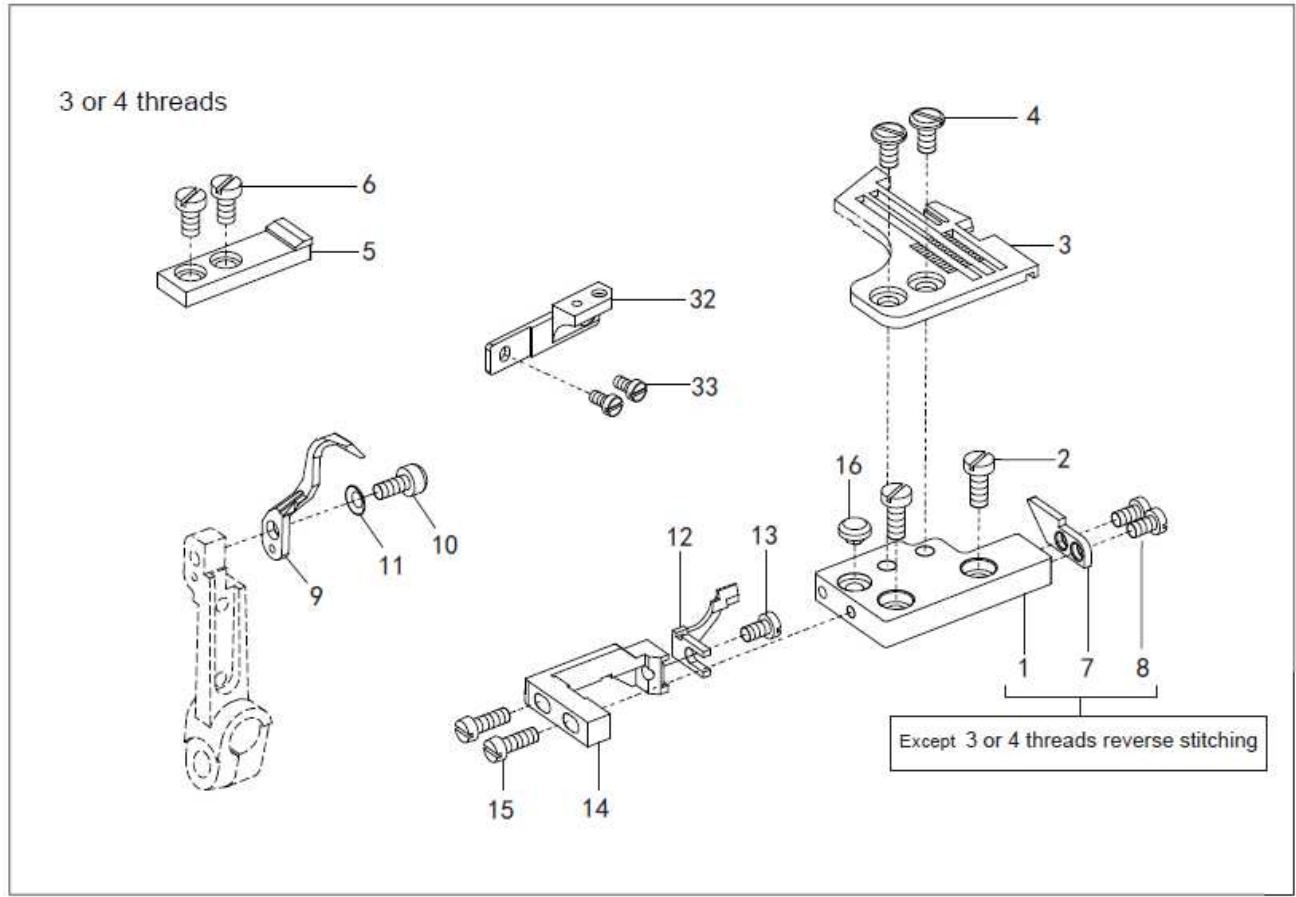


5. NEEDLE DRIVE MECHANISM (1)

No.	Parts No.	Description	Qty
1	10027701	ROD	1
2	10009103	SCREW	2
3	10009108	CRANK	1
4	10009164	SCREW	1
5	10009165	PIN	1
6	10009109	SCREW	1
7	10009229	SHAFT	1
8	10009239	RING	1
9	10009232	WASHER	1
10	10009231	COLLAR	1
11	10009074	SCREW	2
12	10009230	OIL SEAL	1
13	10009244	LEVER	1
14	10009245	BOLT	1
15	10009242	NEEDLE BAR DRIVE	1
16	20001001	PIN ASM	2
17	10009240	SCREW	2
18	10009250	NEEDLE BAR	1
19	10009243	NEEDLE BAR CLAMP	1
20	10009115	SCREW	1
21	10008997	CAP	1
22	10009608	O RING	1
23	10009074	SCREW	1
24	*	NEEDLE HOLDER	1
25	10009255	SCREW	1
26	10009255	SCREW	2
27	10009255	SCREW	3
28	10033707	RACK	1
29	10033708	COVER	1
30	10009016	FELT	1
31	10009019	SCREW	2
32	10009544	COVER	1
33	10009157	SCREW	1
34	10033794	SHAFT SLEEVE	1
35	10033795	SHAFT SLEEVE	1

* SEE GAUGE PARTS LIST

6. NEEDLE DRIVE MECHANISM (2)

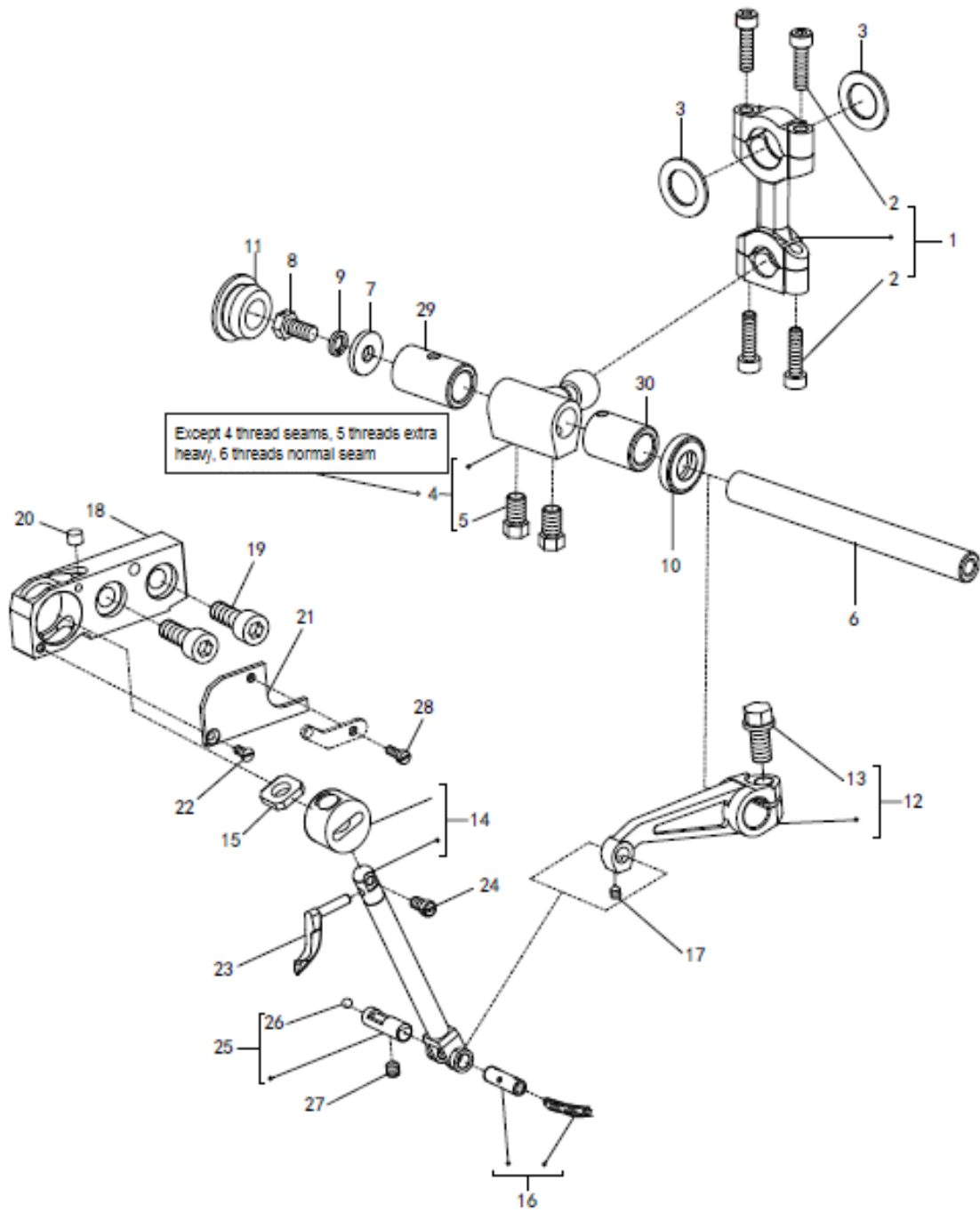


6. NEEDLE DRIVE MECHANISM (2)

No.	Parts No.	Description	Qty
1	10009297	BRACKET	1
	10042973	BRACKET	1
2	10009104	SCREW	2
3	*	NEEDLE PLATE	1
4	10009481	SCREW	2
5	10033749	NEEDLE PLATE SUPPORT	1
	10045865	NEEDLE PLATE SUPPORT	1
6	10010595	SCREW	2
7	10033748	KEY	1
8	10009589	SCREW	2
9	*	NEEDLE REAR GUARD	1
10	10006624	SCREW	1
11	10009464	SPRING WASHER	1
12	*	NEEDLE FRONT GUARD	1
13	10009589	SCREW	1
14	10009314	BRACKET	1
15	10009487	SCREW	2
16	10009582	CUSHION RUBBER	1
17	10034625	BRACKET	1
	10045866	BRACKET	1
18	10010595	SCREW	1
19	10034627	BRACKET	1
	10042977	BRACKET	1
20	10009104	SCREW	2
21	*	NEEDLE PLATE	1
22	10009678	SCREW	2
23	*	NEEDLE GUARD	1
24	10006624	SCREW	1
25	10009464	SPRING WASHER	1
26	*	NEEDLE FRONT GUARD	1
27	10010555	SCREW	2
28	*	NEEDLE REAR GUARD	1
29	10009676	SCREW	2
30	*	NEEDLE FRONT GUARD	1
31	10010555	SCREW	1
32	10042962	BRACKET	1
33	10010595	SCREW	2
34	10033741	THREAD GUIDE	1

* SEE GAUGE PARTS LIST

7. UPPER LOOPER DRIVE MECHANISM

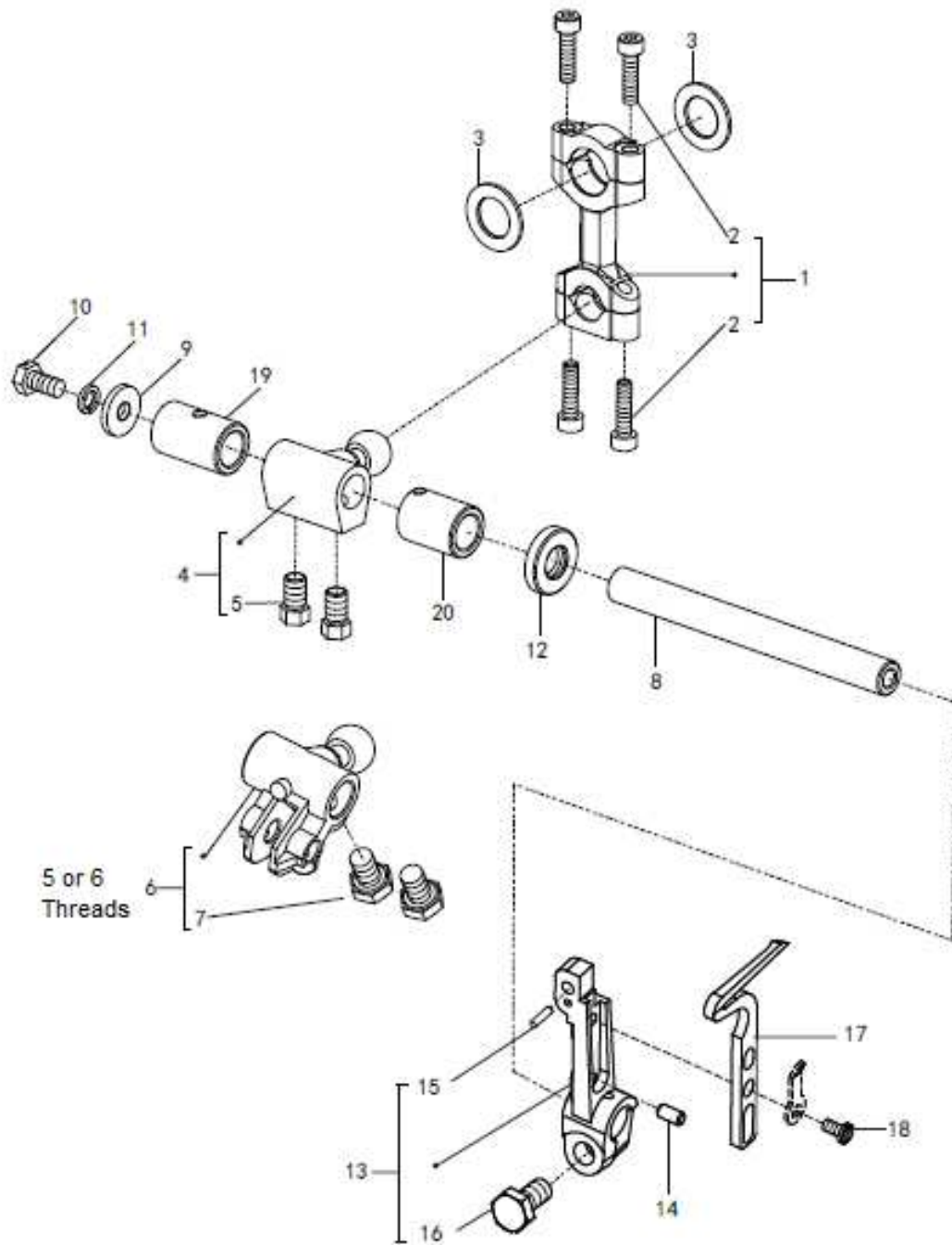


7. UPPER LOOPER DRIVE MECHANISM

No.	Parts No.	Description	Qty
1	10027700	ROD	1
2	10009103	BOLT	4
3	10034399	GUIDE	2
4	10002662	CRANK	1
5	10009163	SCREW	2
6	10030608	SHAFT	1
7	10034711	WASHER	1
8	10009349	SCREW	1
9	10005537	SPRING WASHER	1
10	10009399	OIL SEAL	1
11	10009381	PLUG	1
12	10009372	LEVER	1
13	10009245	SCREW	1
14	10033776	UPPER LOOPER HOLDER	1
15	10009405	FELT	1
16	20001060	PIN ASM	1
17	10009240	SCREW	1
18	10002906	UPPER LOOPER HOLDER	1
19	10009008	BOLT	2
20	10009397	FILTER	1
21	10009378	COVER	1
22	10009379	SCREW	1
23	*	UPPER LOOPER	1
24	10009352	SCREW	1
25	10012322	PIN	1
26	10009826	PLUG	1
27	10009074	SCREW	1
28	10009353	SCREW	1
29	10033786	SHAFT SLEEVE	1
30	10033787	SHAFT SLEEVE	1

* SEE GAUGE PARTS LIST

8. LOWER LOOPER DRIVE MECHANISM

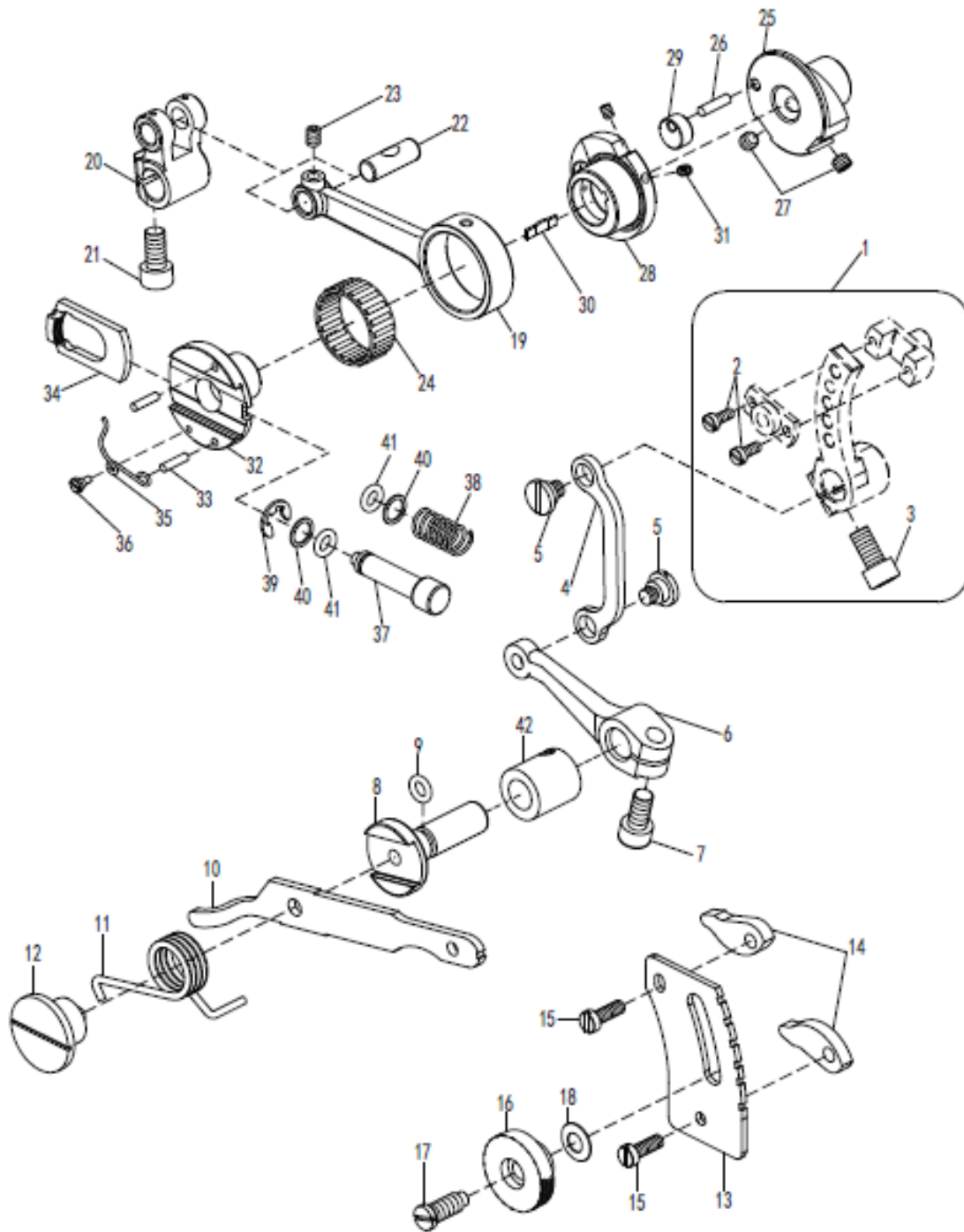


8. LOWER LOOPER DRIVE MECHANISM

No.	Parts No.	Description	Qty
1	10027700	ROD HOLDER	1
2	10009103	SCREW	4
3	10009111	GUIDE	2
4	10004358	CRANK (4 THREADS)	1
	10002662	CRANK (3 THREADS)	1
5	10009163	SCREW	2
6	10002663	CRANK	1
7	10009163	SCREW	2
8	10034609	SHAFT	1
9	10033711	WASHER	1
10	10009349	SCREW	1
11	10005537	SPRING WASHER	1
12	10009399	OIL SEAL	1
13	10002929	LOWER LOOPER HOLDER	1
14	10002956	PIN	1
15	10009480	PIN	1
16	10009245	BOLT	1
17	*	LOWER LOOPER	1
18	10009601	SCREW	1
19	10033788	SHAFT SLEEVE	1
20	10033787	SHAFT SLEEVE	1

* SEE GAUGE PARTS LIST

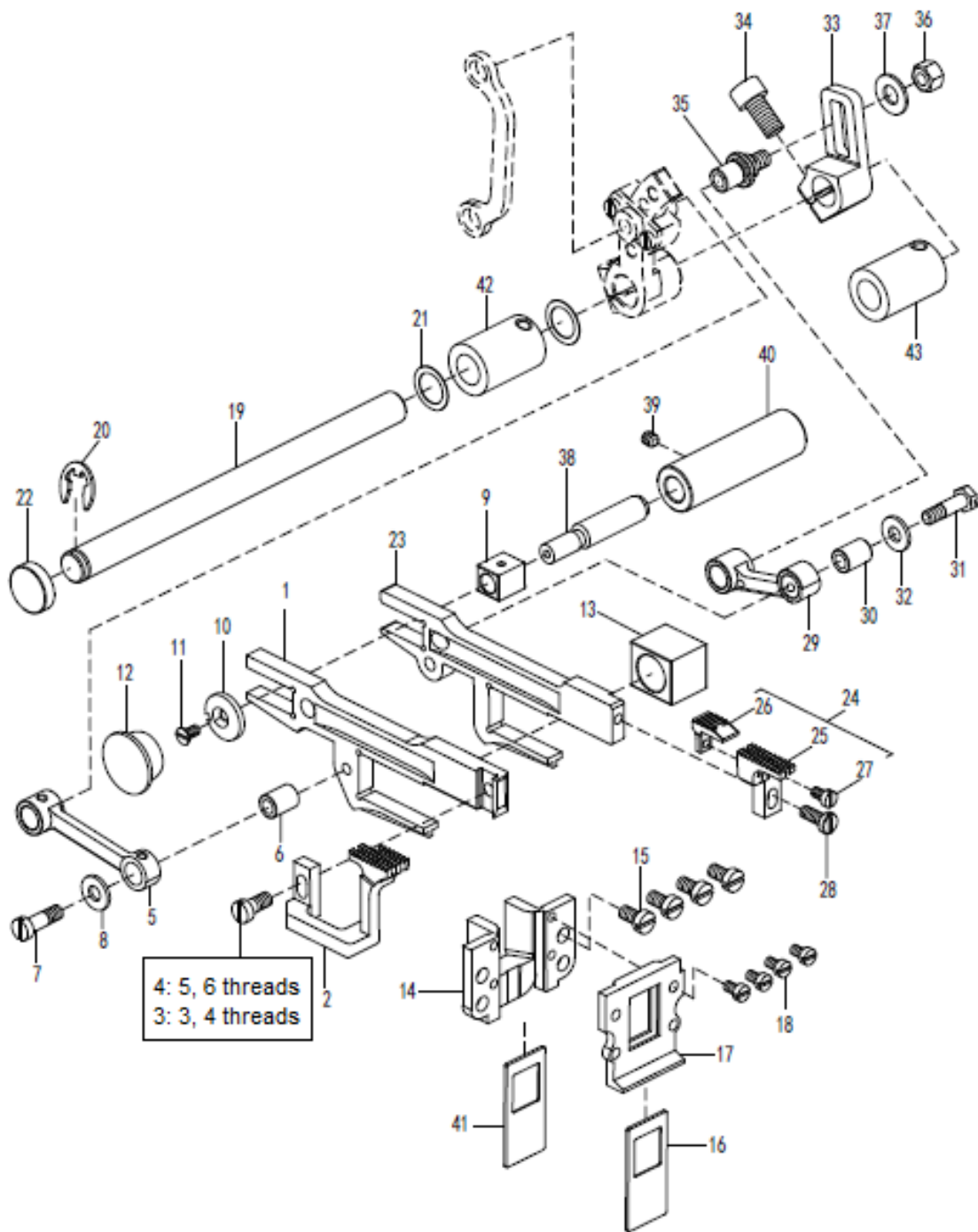
9. FEED MECHANISM (1)



9. FEED MECHANISM (1)

No.	Parts No.	Description	Qty
1	10033785	CRANK ASM	1
2	10009625	SCREW	2
3	10009164	BOLT	1
4	10009605	DIFFERENTIAL FEED ROD	1
5	10009624	SCREW	2
6	10009607	LEVER	1
7	10009164	BOLT	1
8	10034607	SHAFT	1
9	10009608	O RING	1
10	10009560	LEVER	1
11	10009563	SPRING	1
12	10033713	LEVER	1
13	10033715	REGULATOR PLATE	1
14	10009566	STOPPER	2
15	10009037	SCREW	2
16	10009565	NUT	1
17	10009562	SCREW	1
18	10009564	SPRING WASHER	1
19	10002886	ROD	1
20	10009260	CRANK	1
21	10009164	BOLT	1
22	10034610	PIN	1
23	10009109	SCREW	1
24	10002888	NEEDLE BEARING	1
25	10003217	REGULATOR	1
26	10003219	PIN	1
27	10012162	SCREW	2
28	10009327	ECCENTRIC	1
29	10003218	GUIDE	1
30	10009326	FLAT SPRING	1
31	10013019	SCREW	2
32	10002885	ECCENTRIC	1
33	10009298	SPRING PIN	2
34	10002889	RATCHET	1
35	10002887	SPRING	1
36	10002890	SCREW	1
37	10009258	PUSH BUTTON	1
38	10009262	SPRING	1
39	10009654	RING	1
40	10009257	WASHER	2
41	10009261	O RING	2
42	10009426	SHAFT SLEEVE	1

10. FEED MECHANISM (2)

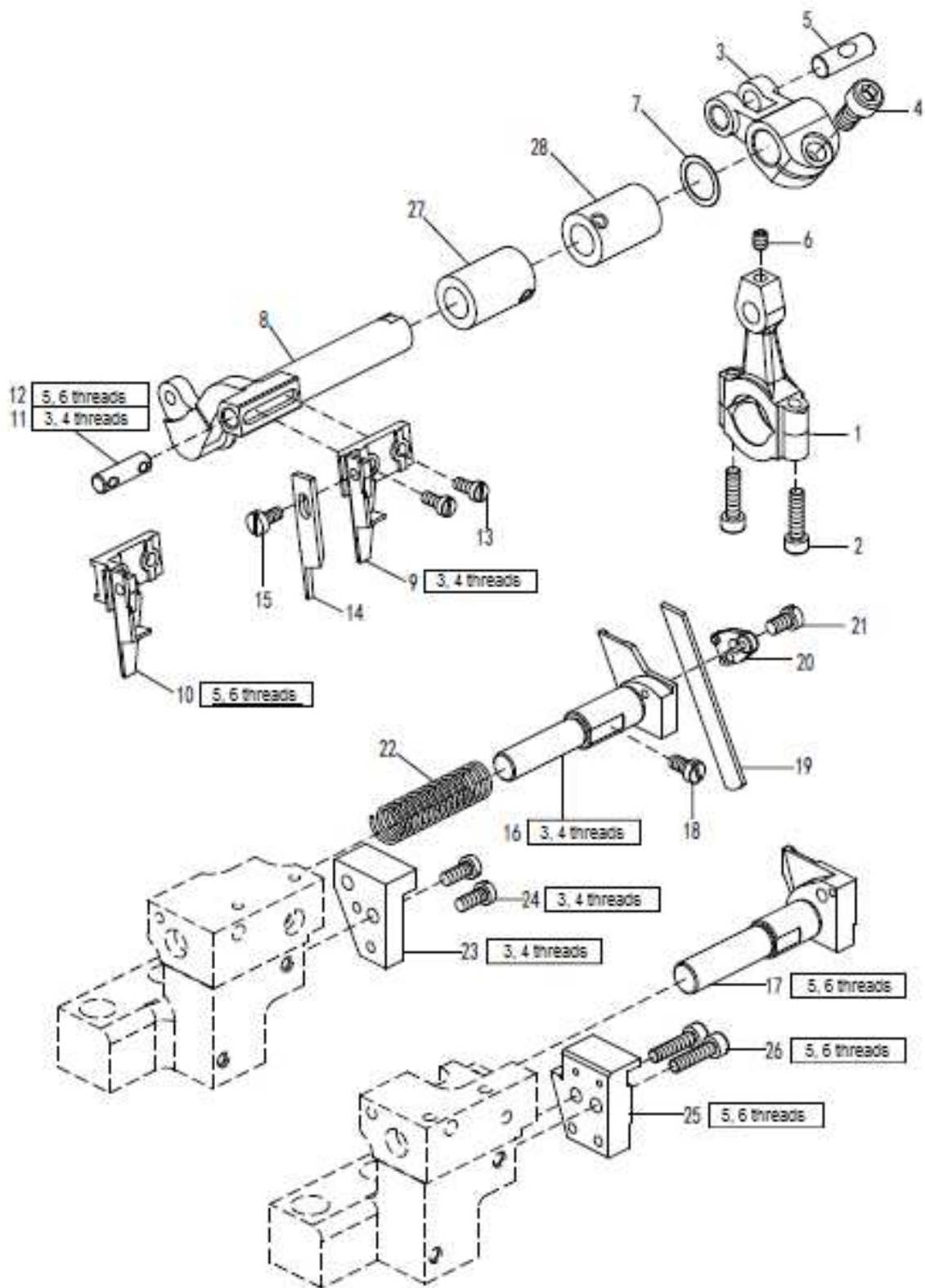


10. FEED MECHANISM (2)

No.	Parts No.	Description	Qty
1	10009631	DIFFERENTIAL FEED BAR	1
2	*	DIFFERENTIAL FEED DOG	1
3	10009586	SCREW	1
4	10009601	SCREW	1
5	10009630	DIFFERENTIAL FEED LINK	1
6	10009569	BUSHING	1
7	10009573	SCREW	1
8	10009571	WASHER	1
9	10009633	BLOCK	1
10	10009627	WASHER	1
11	10009626	SCREW	1
12	10009576	PLUG	1
13	10009629	FEED BAR LIFT	1
14	10042959	FEED BAR GUIDE	1
15	10010595	SCREW	4
16	10042960	OIL SHIELD	2
17	10042958	GUIDE	1
18	10009597	SCREW	4
19	10034608	SHAFT	1
20	10009239	RING	1
21	10009232	WASHER	2
22	10010931	PLUG	1
23	10009567	MAIN FEED BAR	1
24	*	MAIN FEED DOG ASM	1
25	*	MAIN FEED DOG	1
26	*	ASSISTANT FEED DOG	1
27	10010555	SCREW	1
28	10009586	SCREW	1
29	10009568	MAIN FEED LINK	1
30	10009569	BUSHING	1
31	10009573	SCREW	1
32	10009571	WASHER	1
33	10009574	CRANK	1
34	10009164	BOLT	1
35	10009570	PIN	1
36	10009467	NUT	1
37	10012393	WASHER	1
38	10034606	ECCENTRIC PIN	1
39	10009074	SCREW	1
40	10034614	BUSHING	1
41	10042961	OIL SHIELD	1
42	10033790	SHAFT SLEEVE	1
43	10033789	SHAFT SLEEVE	1

* SEE GAUGE PARTS LIST

11. KNIFE DRIVE MECHANISM

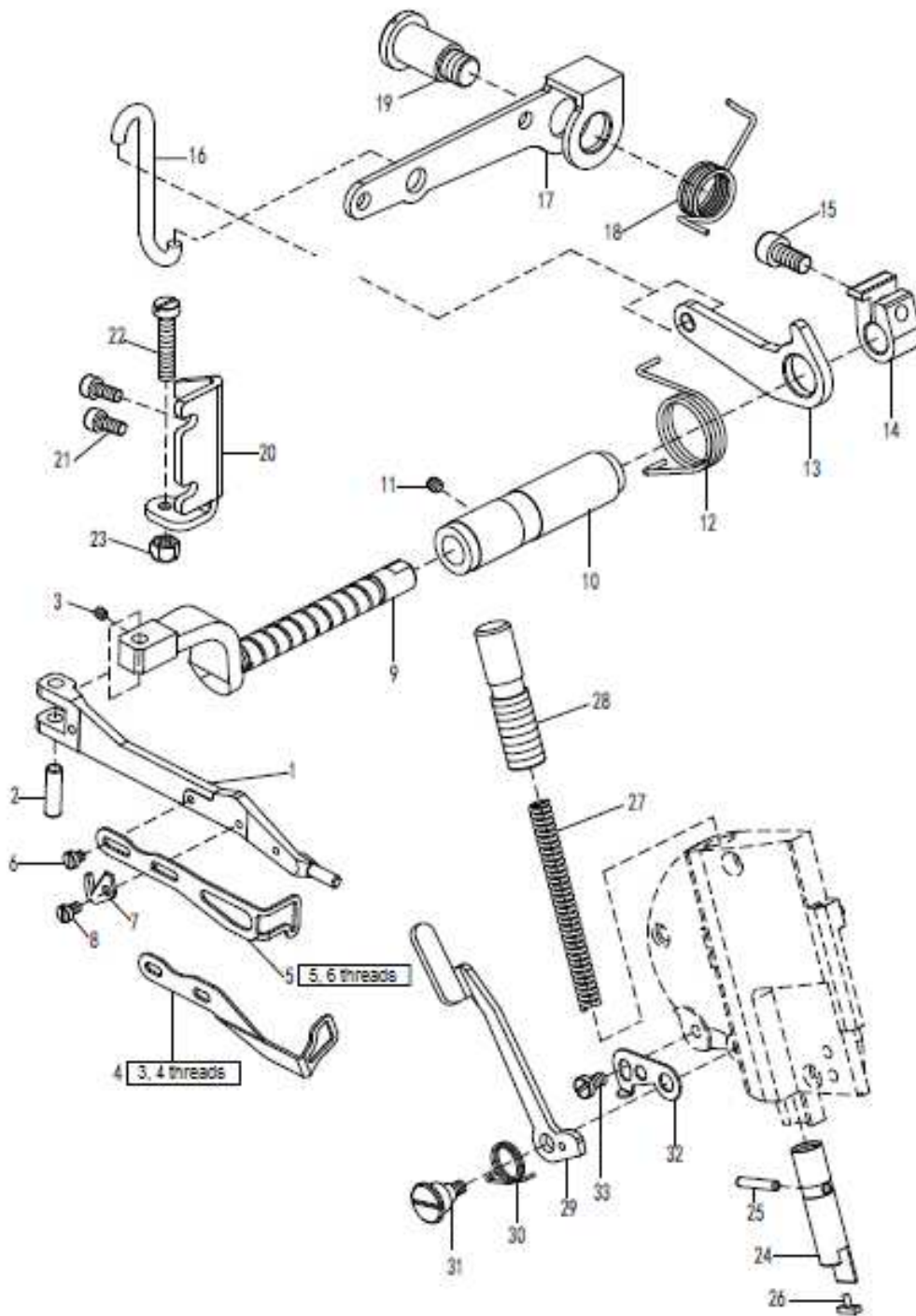


11. KNIFE DRIVE MECHANISM

No.	Parts No.	Description	Qty
1	10002664	ROD	1
2	10009103	SCREW	2
3	10009110	CRANK	1
4	10009164	SCREW	1
5	10009165	PIN	1
6	10009109	SCREW	1
7	10009709	WASHER	1
8	10009484	UPPER BLADE LEVER	1
9	10009488	UPPER BLADE CLAMP	1
10	10009764	UPPER BLADE CLAMP	1
11	10009489	PIN	1
12	10009711	PIN	1
13	10009115	SCREW	2
14	*	UPPER BLADE	1
15	10009483	SCREW	1
16	10009490	LOWER BLADE HOLDER	1
17	10009773	LOWER BLADE HOLDER	1
18	10010595	SCREW	1
19	*	LOWER BLADE	1
20	10009485	LOWER BLADE CLAMP	1
21	10034620	SCREW	1
22	10009746	SPRING	1
23	10034613	GUIDE	1
24	10009104	SCREW	2
25	10009673	GUIDE	1
26	10009037	SCREW	2
27	10033791	SHAFT SLEEVE	1
28	10033794	SHAFT SLEEVE	1

* SEE GAUGE PARTS LIST

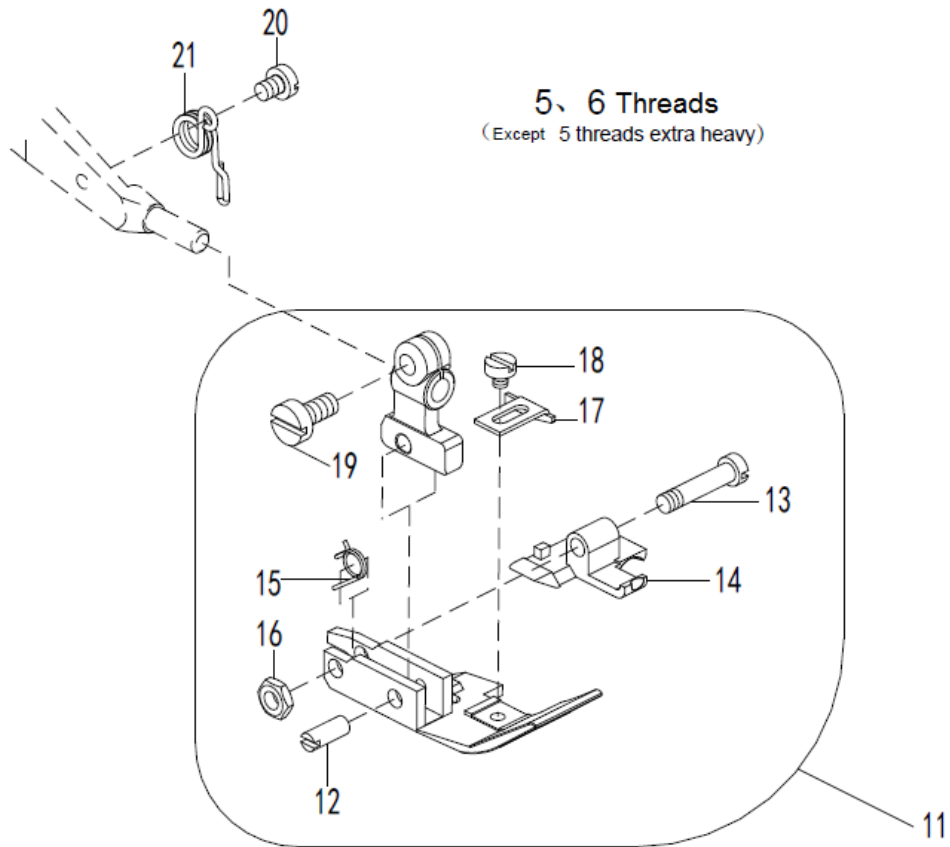
12. PRESSER FOOT MECHANISM (1)



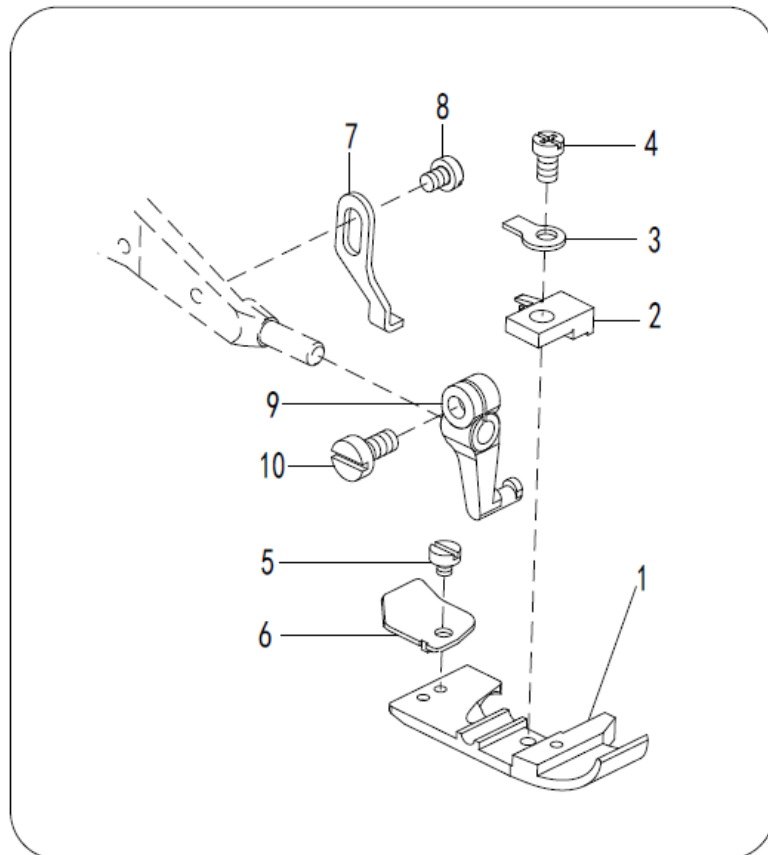
12. PRESSER FOOT MECHANISM (1)

No.	Parts No.	Description	Qty
1	10009315	PRESSER ARM	1
2	10009319	PIN	1
3	10014216	SCREW	1
4	10033750	FINGER GUARD	1
5	10033724	FINGER GUARD	1
6	10009529	SCREW	1
7	10009318	CHAIN CUTTER	1
8	10009597	SCREW	1
9	10039026	SHAFT	1
10	10034617	BUSHING	1
11	10009074	SCREW	1
12	10012101	SPRING	1
13	10033721	LEVER	1
14	10034616	COLLAR	1
15	10009616	SCREW	1
16	10009622	LINK	1
17	10033722	FOOT LIFT	1
18	10009620	SPRING	1
19	10009621	SCREW	1
20	10033723	STOPPER	1
21	10009104	SCREW	2
22	10009623	SCREW	1
23	10009467	NUT	1
24	10009554	PRESSER BAR	1
25	10002844	SPRING PIN	1
26	10009454	PLASTIC MAT	1
27	10009557	SPRING	1
28	10009581	SCREW	1
29	10033719	LEVER	1
30	10009473	SPRING	1
31	10009474	SCREW	1
32	10033720	STOPPER	1
33	10009556	SCREW	1

13. PRESSER FOOT MECHANISM (2)



3、4 Threads
(Except reverse stitching)

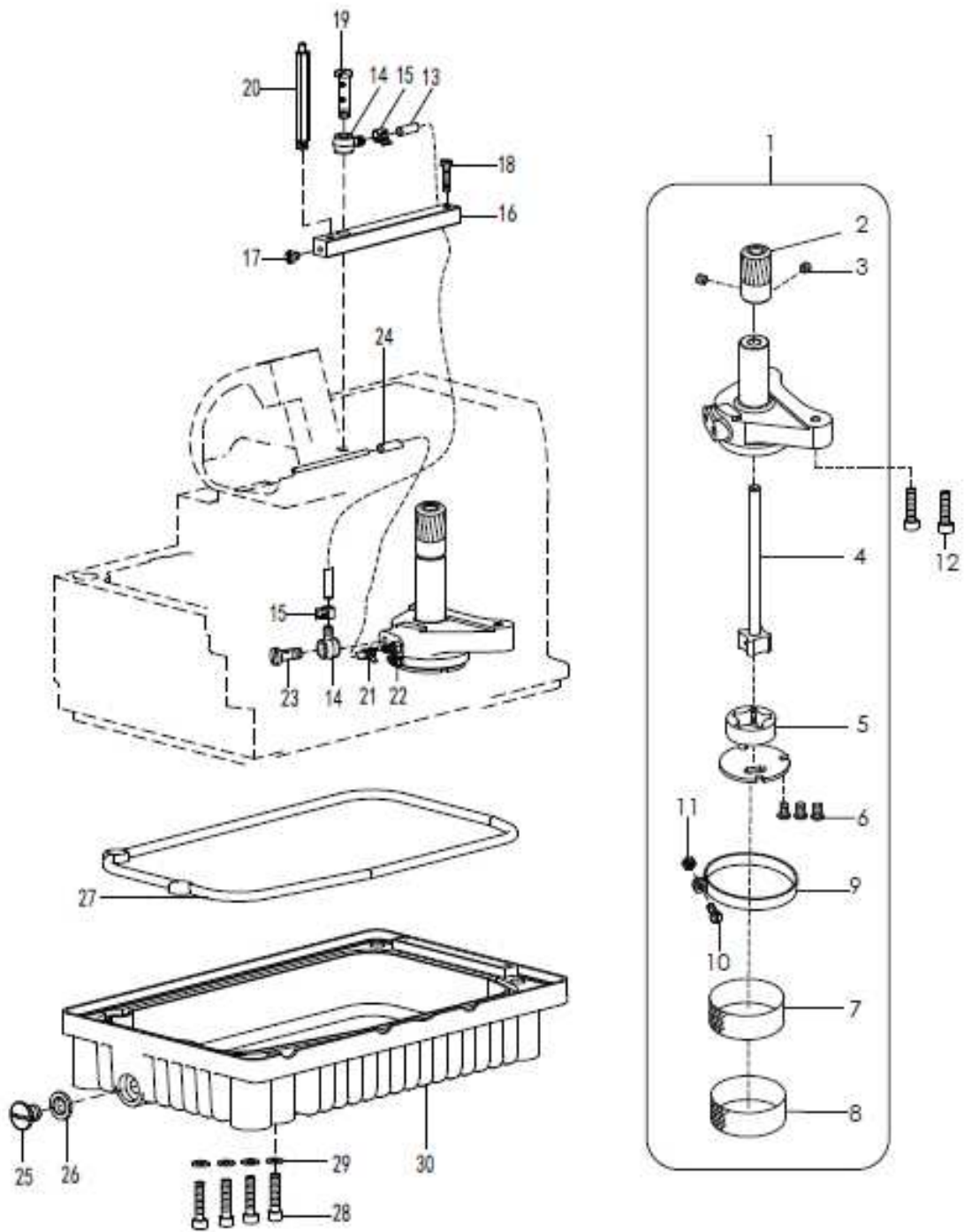


13. PRESSER FOOT MECHANISM (2)

No.	Parts No.	Description	Qty
1	*	PRESSER FOOT	1
2	*	PRESSER FOOT FINGER	1
3	10003188	SET PLATE	1
4	10003192	SCREW	1
5	10003189	SCREW	1
6	10003190	AUXILIARY	1
7	10033751	REGULATOR	1
8	10009529	SCREW	1
9	10002850	BRACKET	1
10	10009580	SCREW	1
11	*	PRESSER FOOT ASM	1
12	10003268	PIN	1
13	10003272	SCREW	1
14	10003271	AFTER FLOOR	1
15	10002757	SPRING	1
16	10002759	NUT	1
17	10003270	FABRIC GUIDE	1
18	10003189	SCREW	1
19	10009580	SCREW	1
20	10009529	SCREW	1
21	10009651	SPRING	1

* SEE GAUGE PARTS LIST

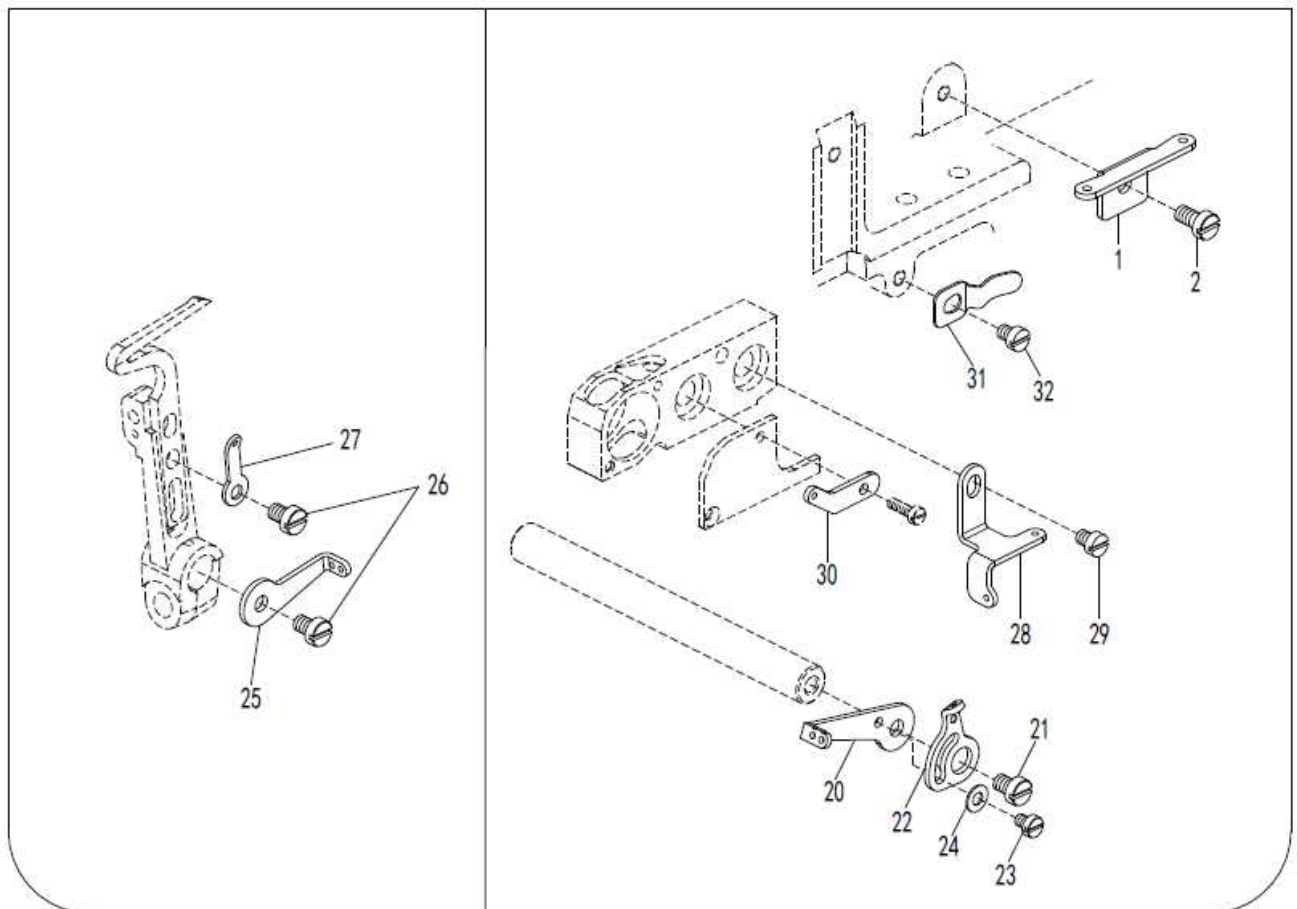
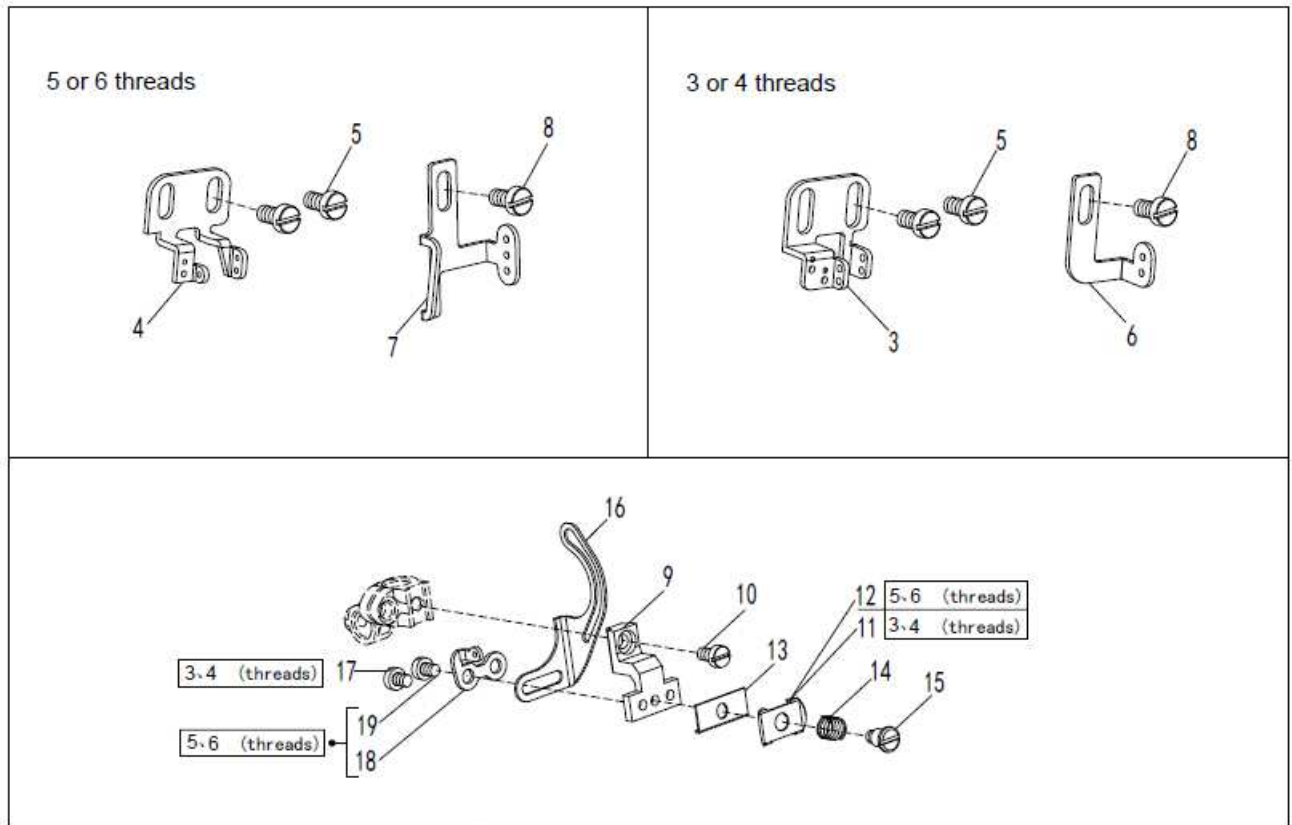
14. LUBRICATION MECHANISM



14. LUBRICATION MECHANISM

No.	Parts No.	Description	Qty
1	10033774	PUMP ASM	1
2	10003175	WORM WHEEL	1
3	10012162	SCREW	1
4	10003174	SHAFT	1
5	10003197	OUTSIDE ROTOR	1
6	10009589	SCREW	3
7	10003201	INSIDE FILTER	1
8	10003199	OUTSIDE FILTER	1
9	10003200	CLAMP	1
10	10003203	SCREW	1
11	10003025	NUT	1
12	10009103	BOLT	2
13	10007796	OIL TUBE	1 (220 MM)
14	10009588	JOINT	2
15	10011471	CLAMP	2
16	10009593	OIL DISTRIBUTOR	1
17	10009595	SCREW	1
18	10009075	SCREW	1
19	10009590	JOINT SCREW	1
20	10009594	SCREW	1
21	10009496	CLAMP	1
22	10009591	JOINT SCREW	1
23	10009592	JOINT SCREW	1
24	10007793	OIL TUBE	1 (240 MM)
25	10009264	SCREW	1
26	10009263	WASHER ASM	1
27	10047350	GASKET	1
28	10014210	SCREW	4
29	10045821	WASHER	4
30	10033771	OIL RESERVOIR	1

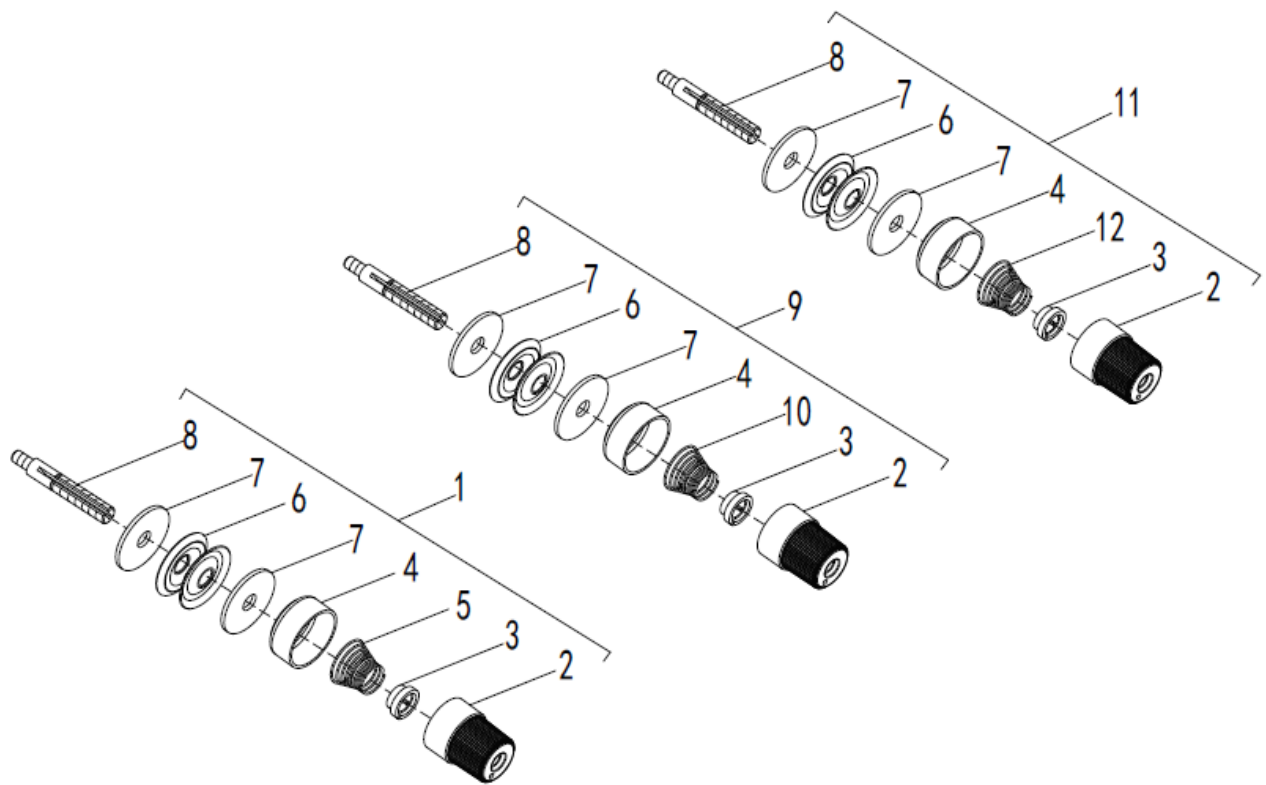
15. THREAD GUIDE AND THREAD TAKE-UP MECHANISM



15. THREAD GUIDE AND THREAD TAKE-UP MECHANISM

No.	Parts No.	Description	Qty
1	10033726	THREAD GUIDE	1
2	10010595	SCREW	1
3	10033753	NEEDLE THREAD GUIDE	1
4	10033732	NEEDLE THREAD GUIDE	1
5	10010594	SCREW	1
6	10033752	NEEDLE THREAD GUIDE	1
7	10033725	NEEDLE THREAD GUIDE	1
8	10010594	SCREW	2
9	10009497	THREAD RETAINER	1
10	10010555	SCREW	1
11	10009522	THREAD RETAINER	1
12	10009525	THREAD RETAINER	1
13	10010608	GUIDE	1
14	10009500	SPRING	1
15	10009501	SCREW	1
16	10012262	NEEDLE THREAD TAKE-UP	1
17	10009521	SCREW	2
18	10010606	THREAD GUIDE	1
19	10010607	SCREW	2
20	10033729	THREAD TAKE-UP	1
21	10010595	SCREW	1
22	10033728	THREAD TAKE-UP	1
23	10009529	SCREW	1
24	10009599	WASHER	1
25	10033730	THREAD TAKE-UP	1
26	10010595	SCREW	1
27	10033731	THREAD GUIDE	1
28	10009524	THREAD GUIDE	1
29	10010554	SCREW	1
30	10009421	THREAD GUIDE	1
31	10033682	SPRING PLATE	1
32	10010595	SCREW	1

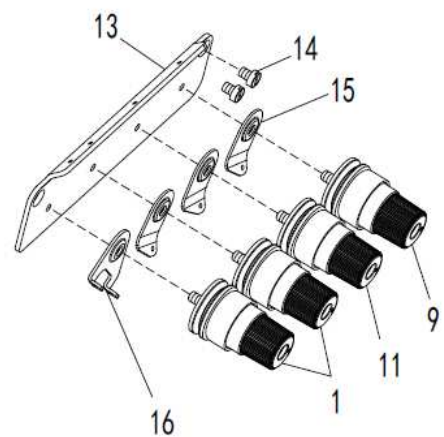
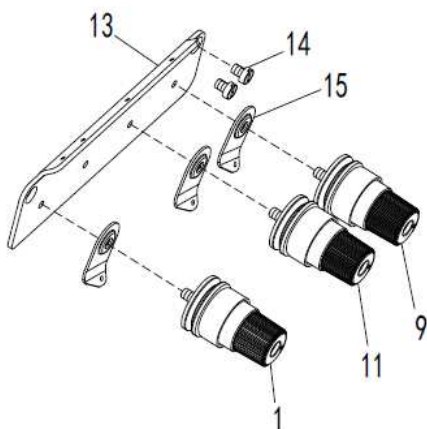
16. THREAD TENSION MECHANISM



3 threads

4, 5 threads

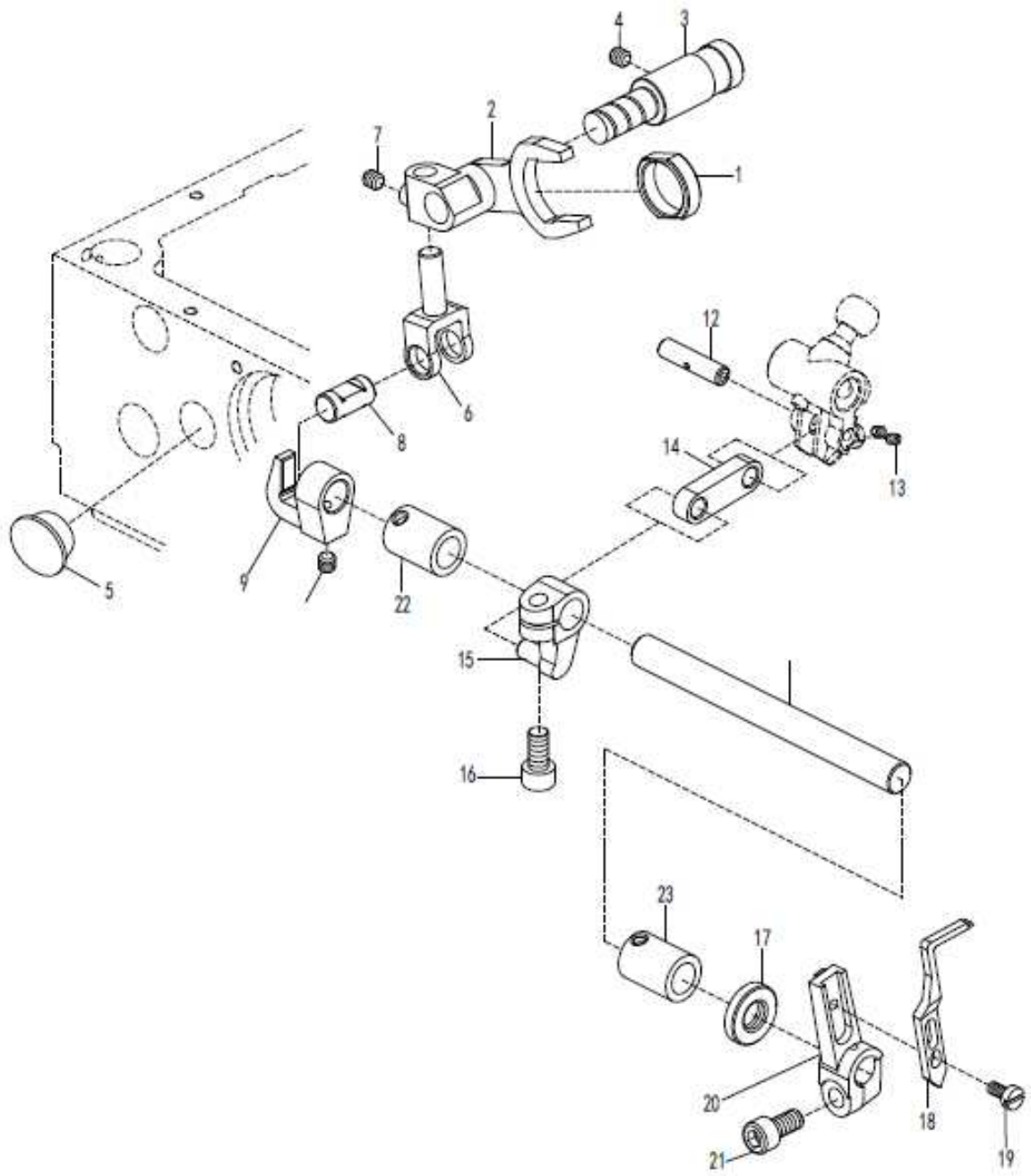
(Except 4 threads reverse stitching)



16. THREAD TENSION MECHANISM

No.	Parts No.	Description	Qty
1	10039507	THREAD TENSION ASM	1
2	10006875	NUT	1
3	10003111	RATCHET	1
4	10006877	CUP	1
5	10009534	SPRING	1
6	10003116	TENSION DISC	2
7	10009010	FELT	1
8	10003112	SCREW STUD	1
9	10039509	THREAD TENSION ASM	1
10	10009533	SPRING	1
11	10039508	THREAD TENSION ASM	1
12	10009532	SPRING	1
13	10003109	THREAD GUIDE	1
14	10009290	SCREW	2
15	10003115	THREAD GUIDE	3
16	10004185	THREAD GUIDE	1

17. CHAINSTITCH LOOPER FRAME (1)

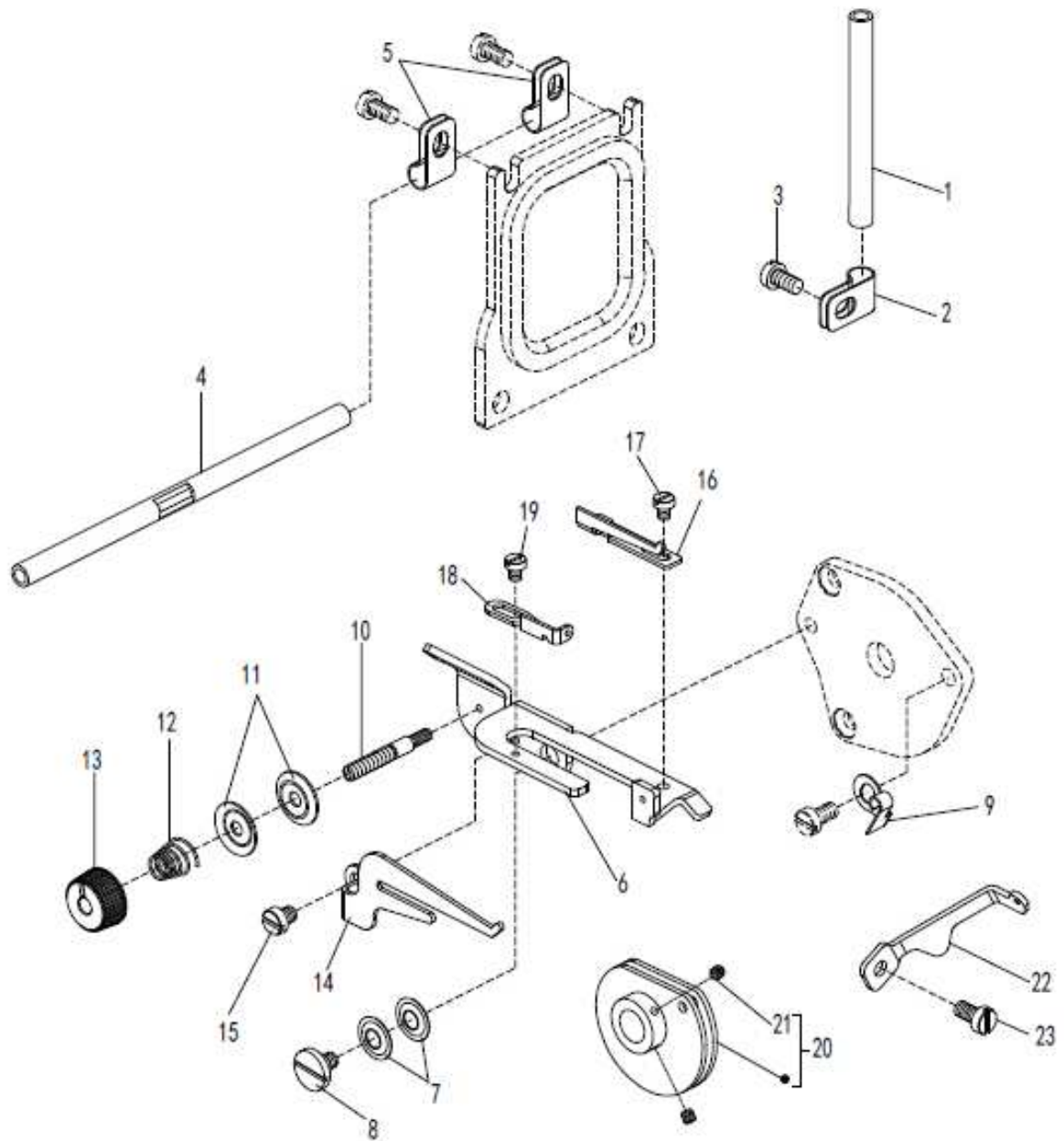


17. CHAINSTITCH LOOPER FRAME (1)

No.	Parts No.	Description	Qty
1	10009863	BLOCK	1
2	10009862	LEVER	1
3	10034622	SHAFT	1
4	10012162	SCREW	1
5	10009576	PLUG	1
6	10009697	PIN	1
7	10012162	SCREW	1
8	10034624	SHAFT	1
9	10009603	HOLDER	1
10	10012162	SCREW	1
11	10034623	SHAFT	1
12	10009132	PIN	1
13	10013019	SCREW	2
14	10009116	LINK	1
15	10009540	CRANK	1
16	10009164	BOLT	1
17	10032288	OIL SEAL	1
18	*	CHAINSTITCH LOOPER	1
19	10009325	SCREW	1
20	10009584	LOOPER HOLDER	1
21	10009245	BOLT	1
22	10033793	SHAFT SLEEVE	1
23	10033793	SHAFT SLEEVE	1

* SEE GAUGE PARTS LIST

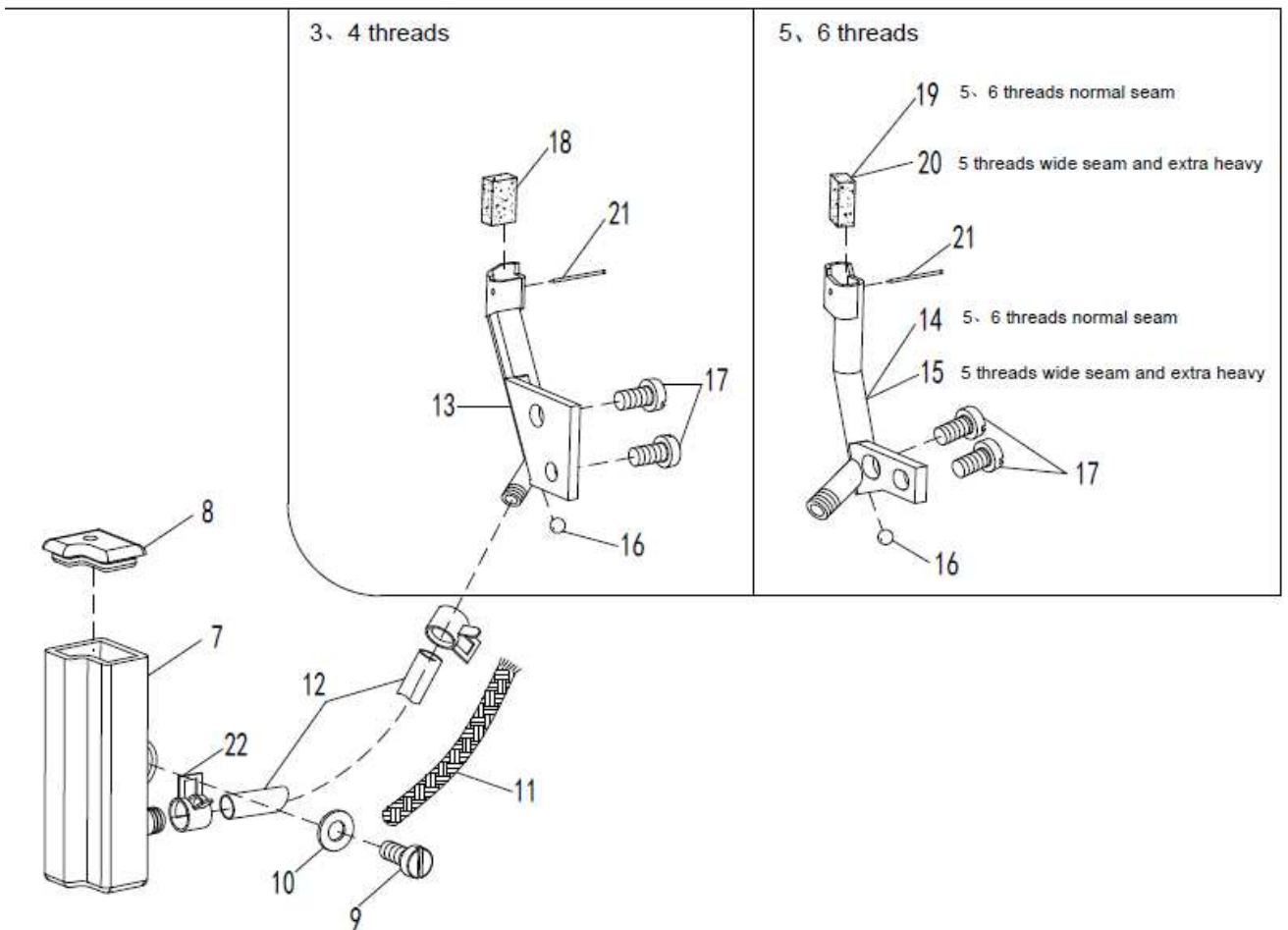
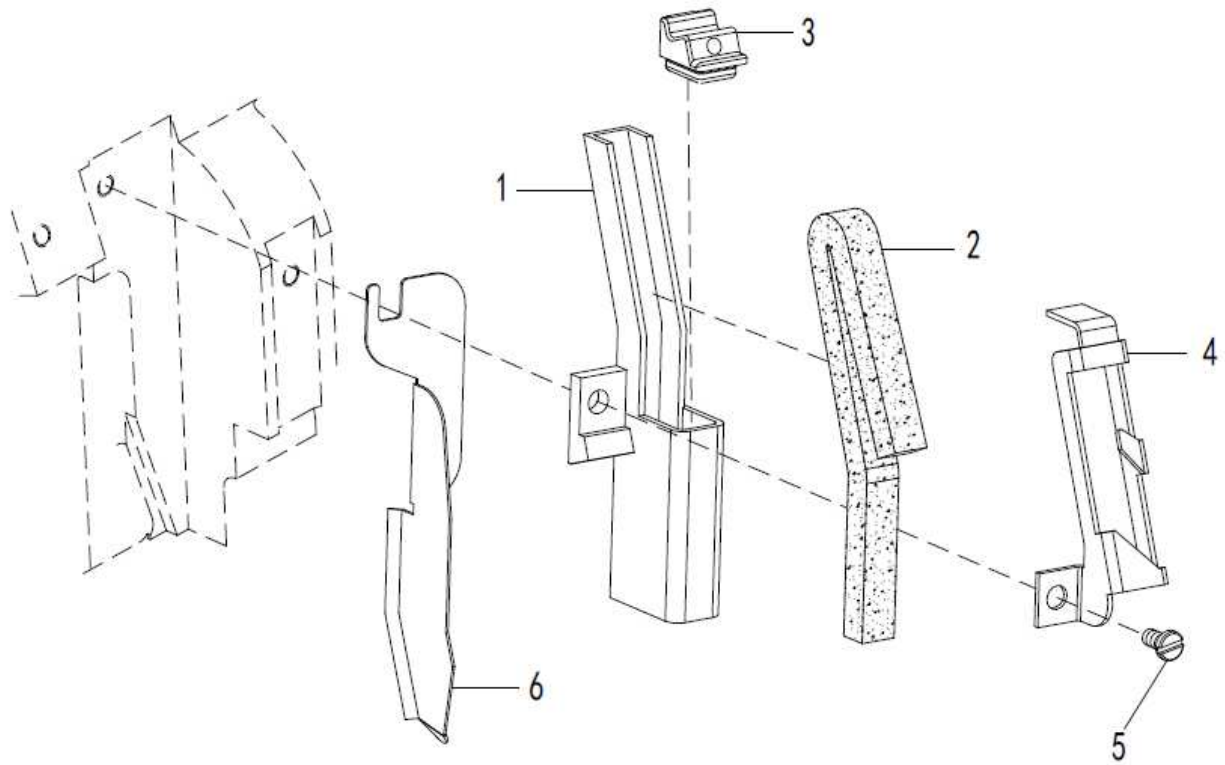
18. CHAINSTITCH LOOPER FRAME (2)



18. CHAINSTITCH LOOPER FRAME (2)

No.	Parts No.	Description	Qty
1	10033698	THREAD GUIDE PIPE	1
2	10033733	BRACKET	1
3	10010594	SCREW	1
4	10033762	THREAD GUIDE PIPE	1
5	10033733	BRACKET	2
6	10010611	BRACKET	1
7	10010556	SCREW	1
8	10010596	WASHER	2
9	10010602	FLAT SPRING	1
10	10010610	SCREW	1
11	10033739	TENSION DISC	2
12	10033738	SPRING	1
13	10033737	KNOB	1
14	10033740	THREAD GUIDE	1
15	10004171	SCREW	1
16	10033735	THREAD GUIDE	1
17	10009529	SCREW	1
18	10033736	THREAD GUIDE	1
19	10009529	SCREW	1
20	10010664	LOOPER THREAD TAKE-UP	1
21	10010196	SCREW	2
22	10033741	THREAD GUIDE	1
23	10010595	SCREW	1

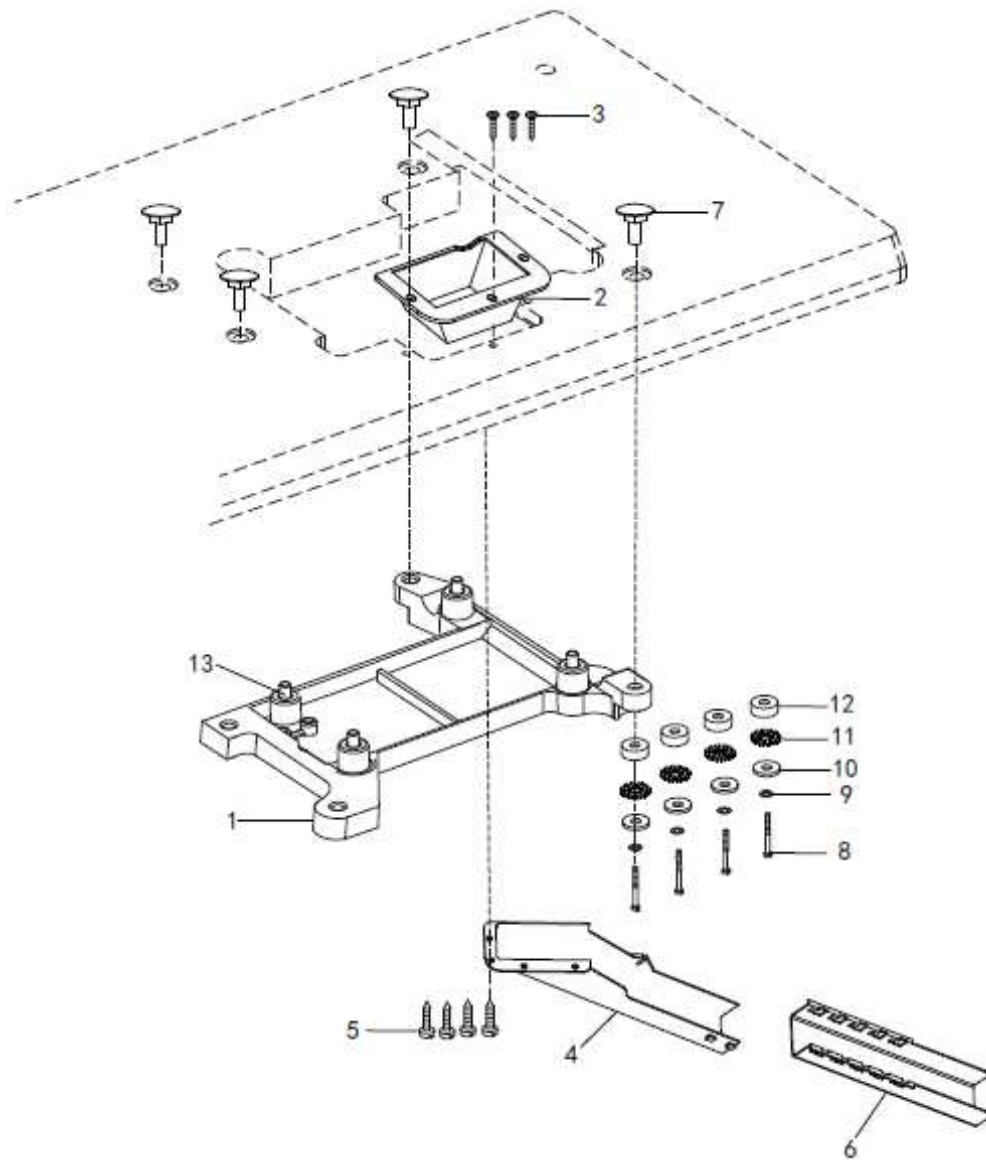
19. HR DEVICE



19. HR DEVICE

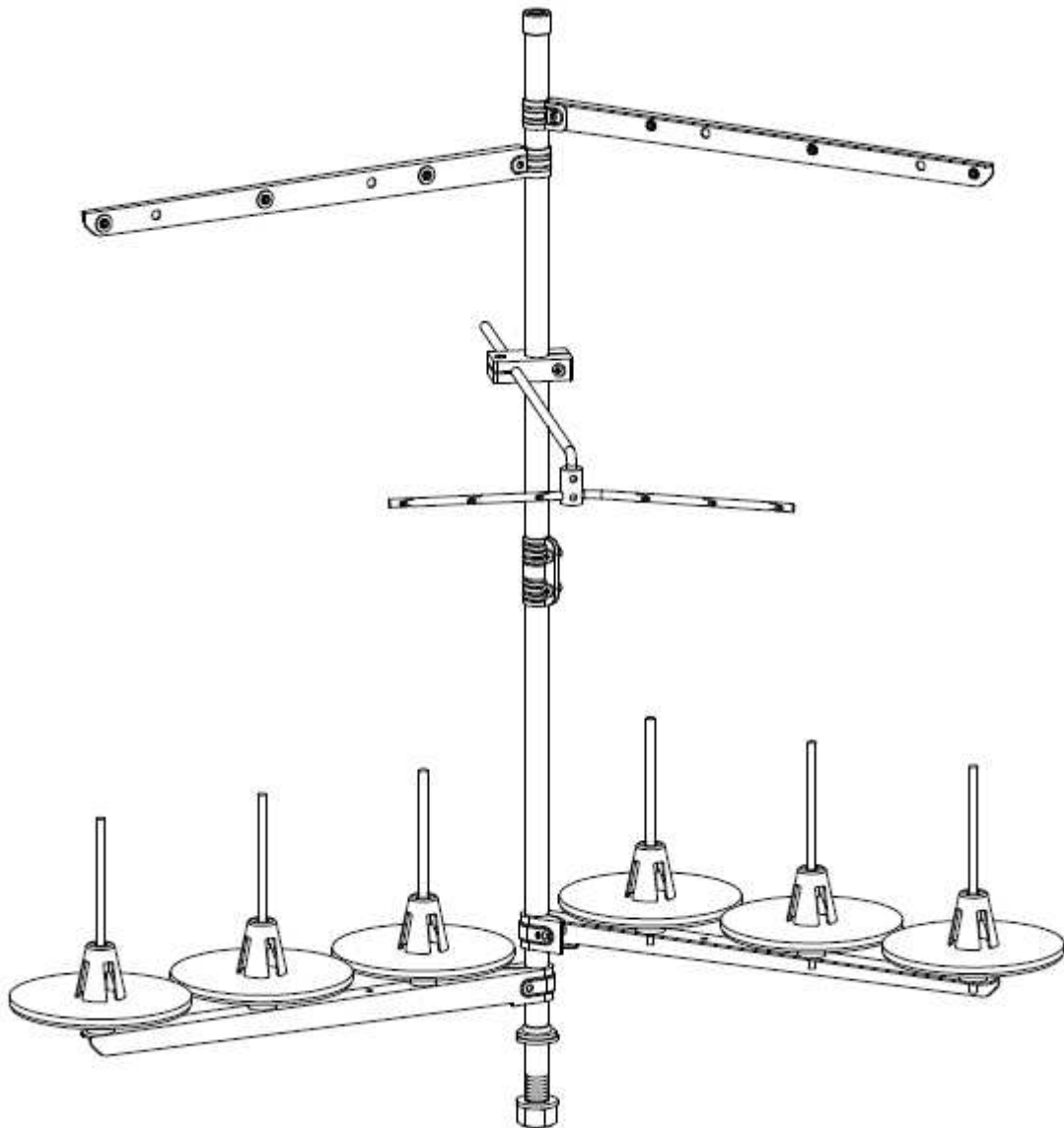
No.	Parts No.	Description	Qty
1	10033763	UPPER OIL BOX	1
2	10009330	FELT	1
3	10009635	COVER	1
4	10033743	FELT COVER	1
5	10009104	SCREW	1
6	10033744	SEAL PLATE	1
7	10009493	OIL BOX	1
8	10009492	COVER	1
9	10009104	SCREW	1
10	10003083	WASHER	1
11	10008072	OIL WICK	1
12	10007796	OIL TUBE	1
13	10009498	SILICONE OIL BOX	1
14	10010471	SILICONE OIL BOX	1
15	10010473	SILICONE OIL BOX	1
16	10009826	PLUG	1
17	10010595	SCREW	2
18	10009494	OIL FELT	1
19	10010472	OIL FELT	1
20	10010474	OIL FELT	1
21	70000122	PIN	1
22	10011471	CLAMP	2

20. OIL TANK MECHANISM



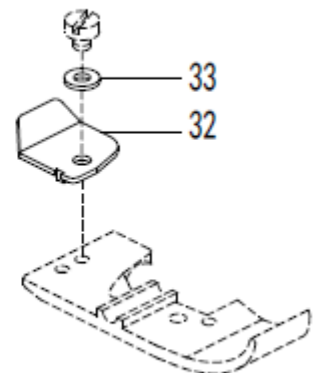
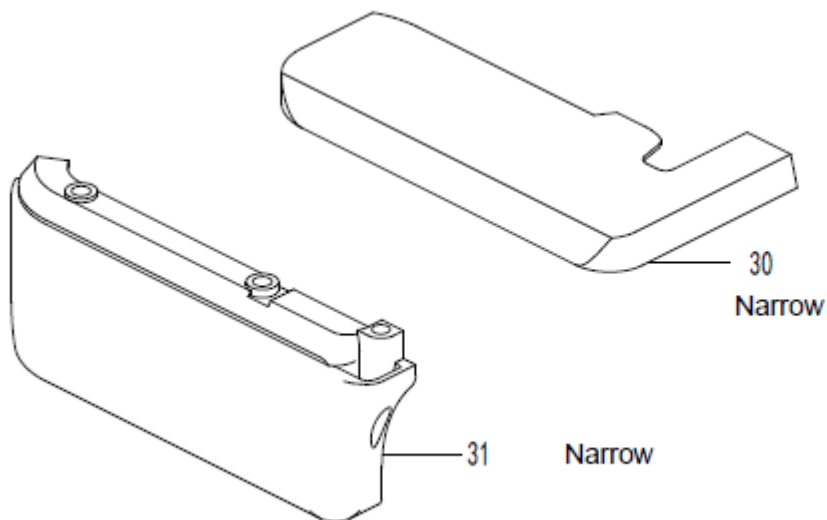
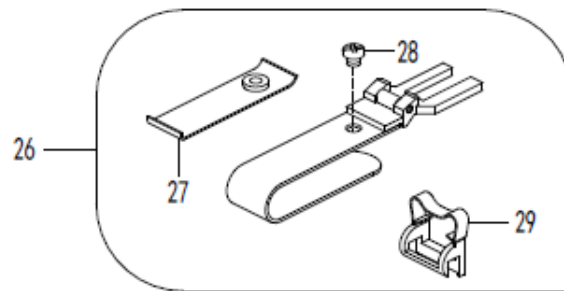
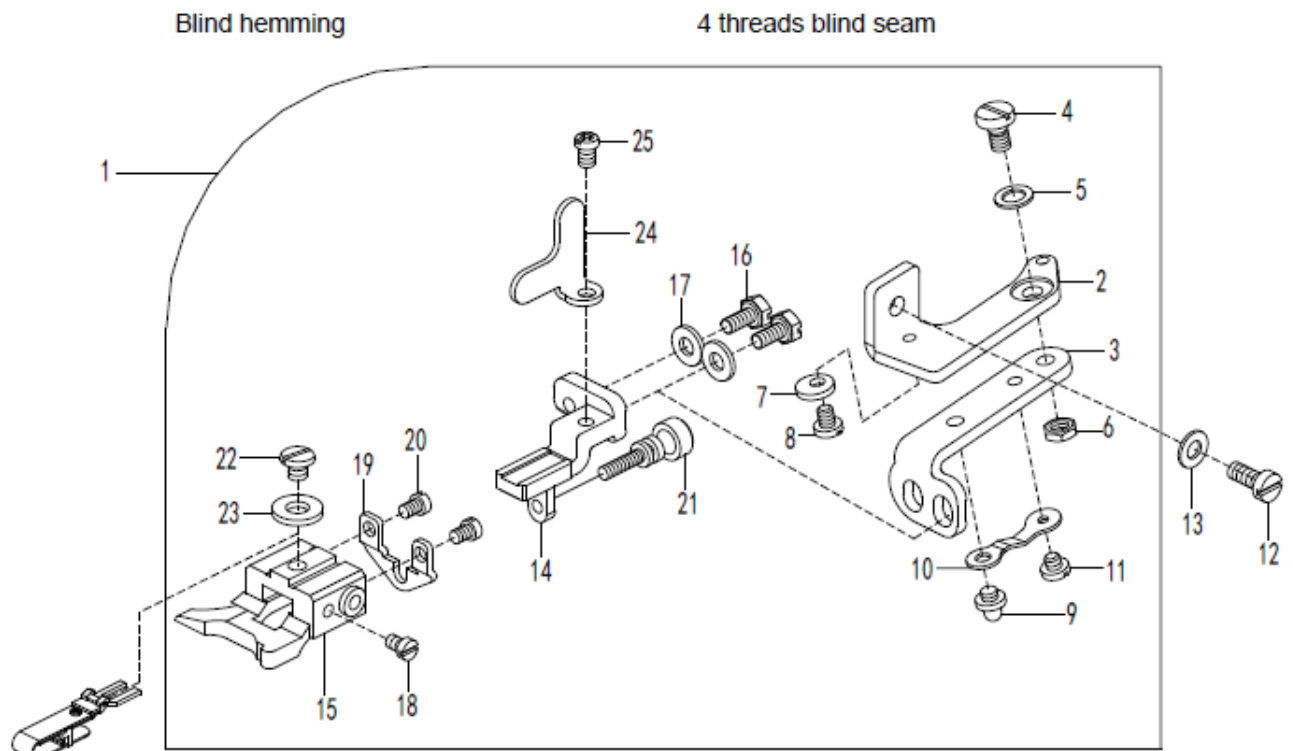
No.	Parts No.	Description	Qty
1	10033772	MACHINE REST BOARD	1
2	10003944	WASTE CHUTE	1
3	10008197	SCREW	3
4	10002891	WASTE CHUTE	1
5	10008197	SCREW	4
6	10003225	WASTE CHUTE	1
7	10009596	NUT	4
8	10003106	BOLT	4
9	10003331	SPRING WASHER	4
10	10009272	WASHER	4
11	10009273	WASHER	4
12	10009271	CUSHION RUBBER	4
13	10012469	CUSHION RUBBER	4

21. THREAD STAND PARTS



No.	Parts No.	Description	Qty
1	10005969	6-SPOOL THREAD STAND ASSEMBLY	1
2	10004956	5-SPOOL THREAD STAND ASSEMBLY	1
3	10007906	4-SPOOL THREAD STAND ASSEMBLY	1
4	10008015	3-SPOOL THREAD STAND ASSEMBLY	1

22. SPECIFIC PARTS (1)

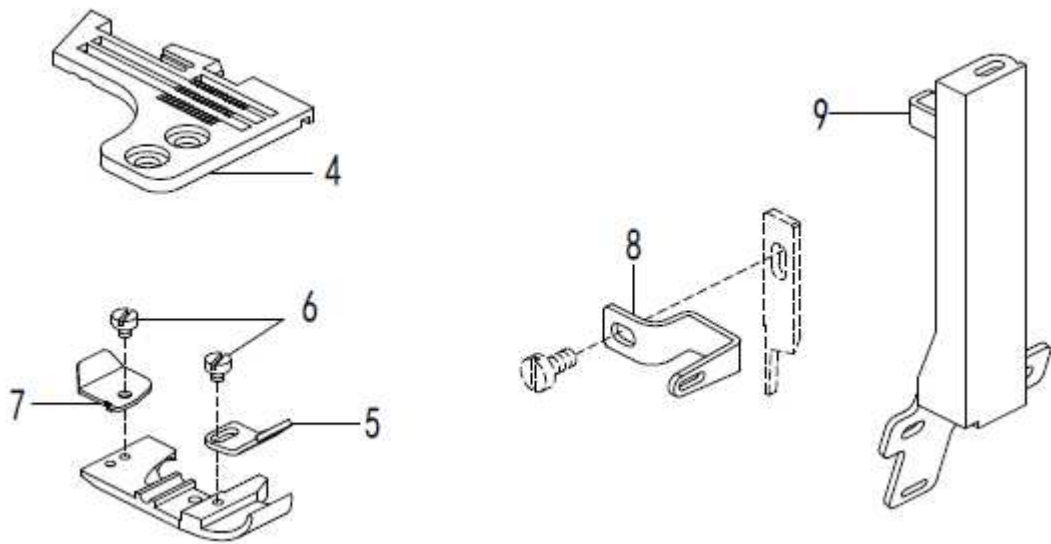
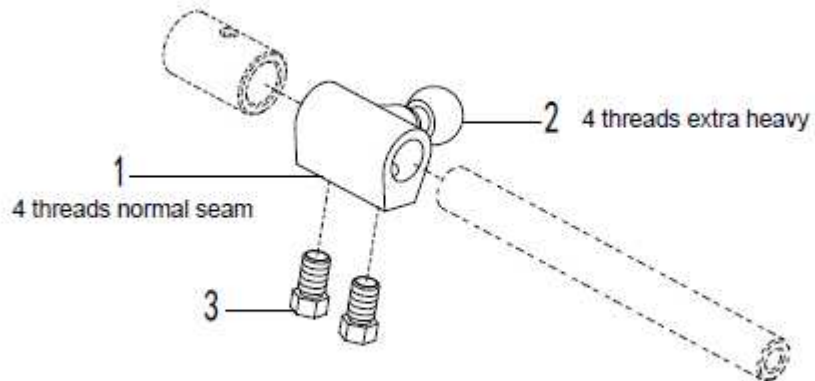


22. SPECIFIC PARTS (1)

No.	Parts No.	Description	Qty
1	10010978	HEMMING ASM	1
2	10004418	BRACKET	1
3	10004423	HINGE	1
4	10010968	SCREW	1
5	10010963	SPRING WASHER	1
6	10004424	NUT	1
7	10004413	WASHER	1
8	10010970	SCREW	1
9	10004422	PIN	1
10	10004411	FLAT SPRING	1
11	10010971	SCREW	1
12	10009104	SCREW	1
13	10002991	SPRING WASHER	1
14	10004415	BRACKET	1
15	10004420	BRACKET	1
16	10010969	SCREW	2
17	10004416	WASHER	2
18	10004414	SCREW	1
19	10004412	BRACKET	1
20	10010964	SCREW	2
21	10010966	SCREW	1
22	10004421	SCREW	1
23	10010967	WASHER	1
24	10004419	ADJUSTING PLATE	1
25	10010965	SCREW	1
26	10004417	FOLDER ASM	1
27	10004429	AUXILIARY PLATE	1
28	10004443	SCREW	1
29	10004446	FLAT SPRING	1
30	10004124	CLOTH PLATE ASM	1
31	10010010	SIDE COVER	1
32	10004452	UNCURLER	1
33	10004450	WASHER	1

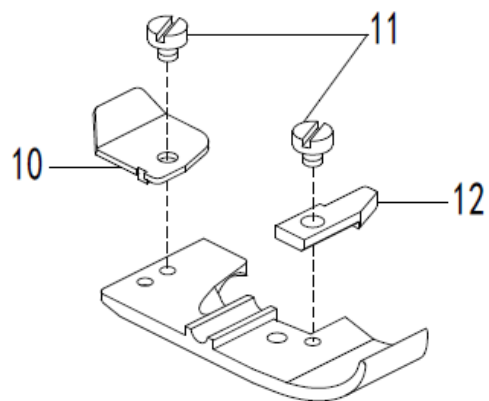
23. SPECIFIC PARTS (2)

Tape attaching



3 threads normal or narrow seaming

Turn down hemming , Plain seaming



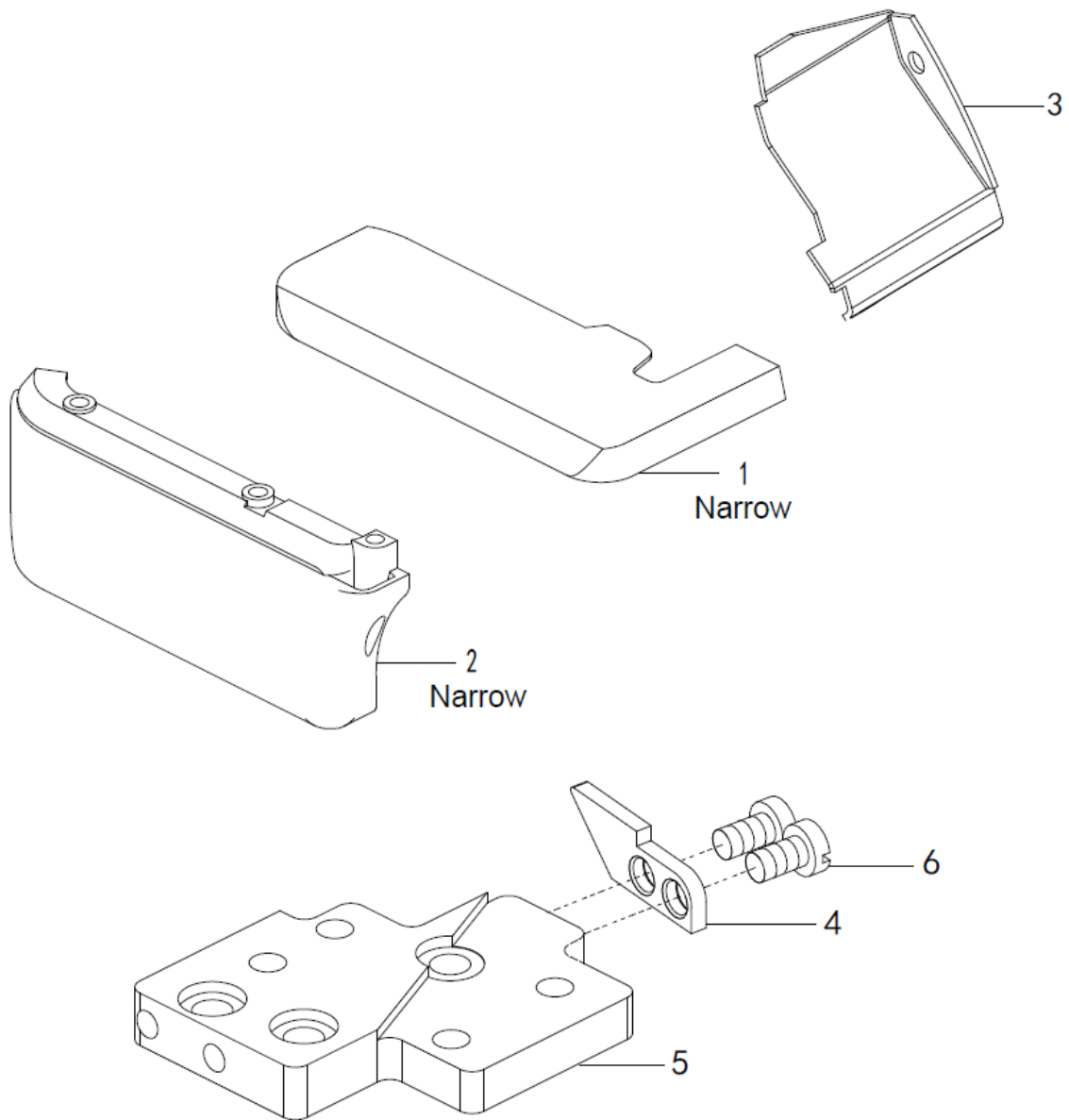
23. SPECIFIC PARTS (2)

No.	Parts No.	Description	Qty
1	10002662	CRANK	1
2	10004358	CRANK	1
3	10009163	BOLT	2
4	*	NEEDLE PLATE	1
5	10004344	FABRIC GUARD	1
6	10004343	SCREW	1
7	10003190	UNCURLER	1
8	10010870	TAPE TAKE-UP	1
9	10010895	TAPE GUIDE	1
10	10003190	UNCURLER	1
11	10003191	SCREW	1
12	10003187	FABRIC GUARD	1

* SEE GAUGE PARTS LIST

24. SPECIFIC PARTS (3)

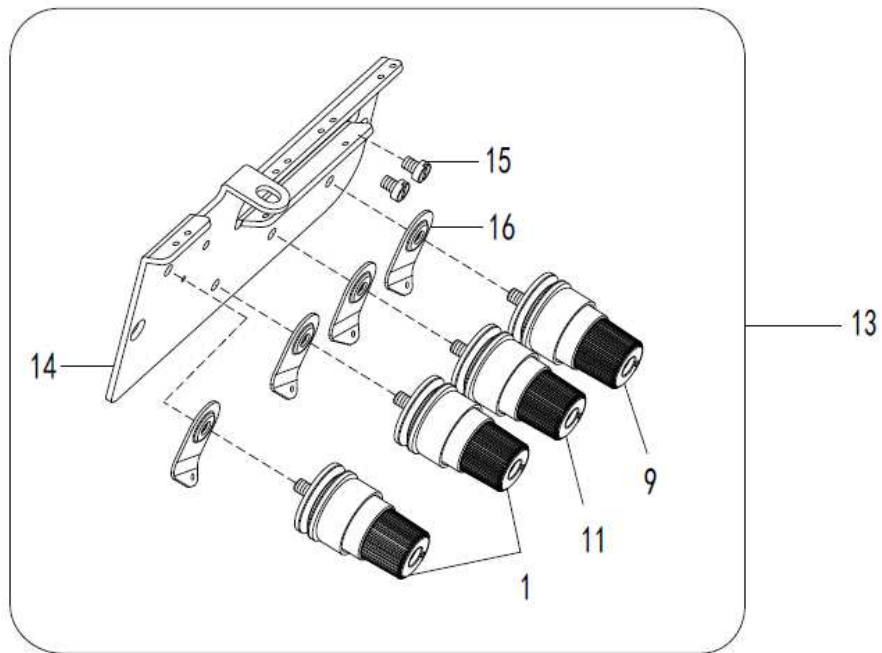
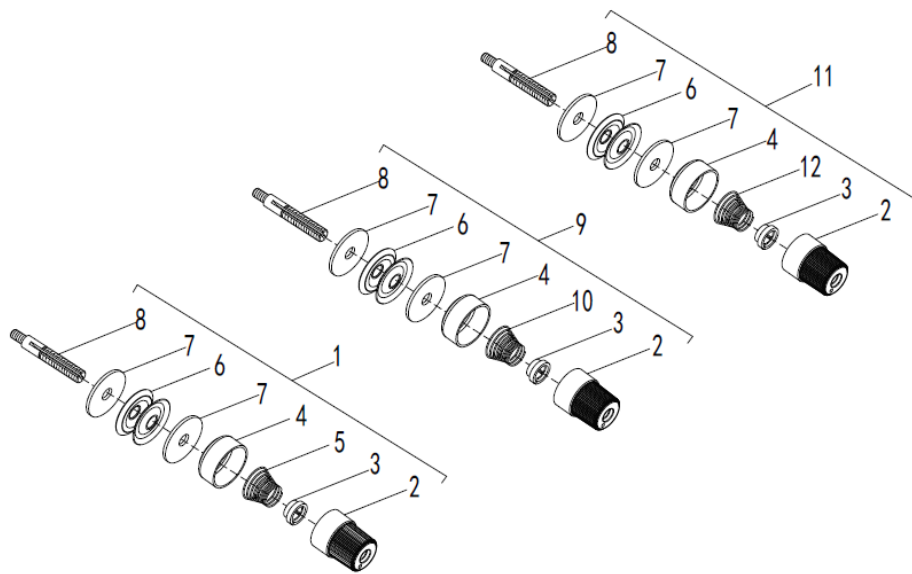
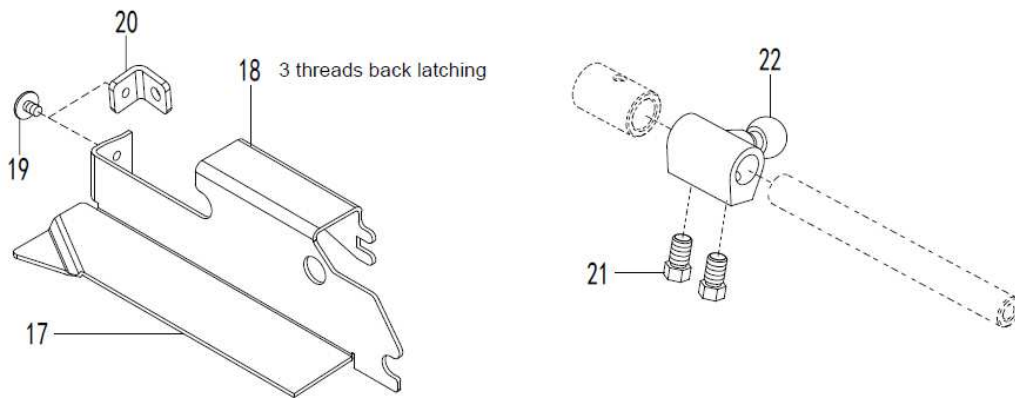
BACK LATCHING



No.	Parts No.	Description	Qty
1	10012758	CLOTH PLATE ASSEMBLY	1
2	10010010	SIDE COVER	1
3	10012719	FRONT COVER	1
4	10012761	NEEDLE PLATE KEY	1
5	10012762	BRACKET	1
6	10010888	SCREW	2

25. SPECIFIC PARTS (4)

4 threads back latching



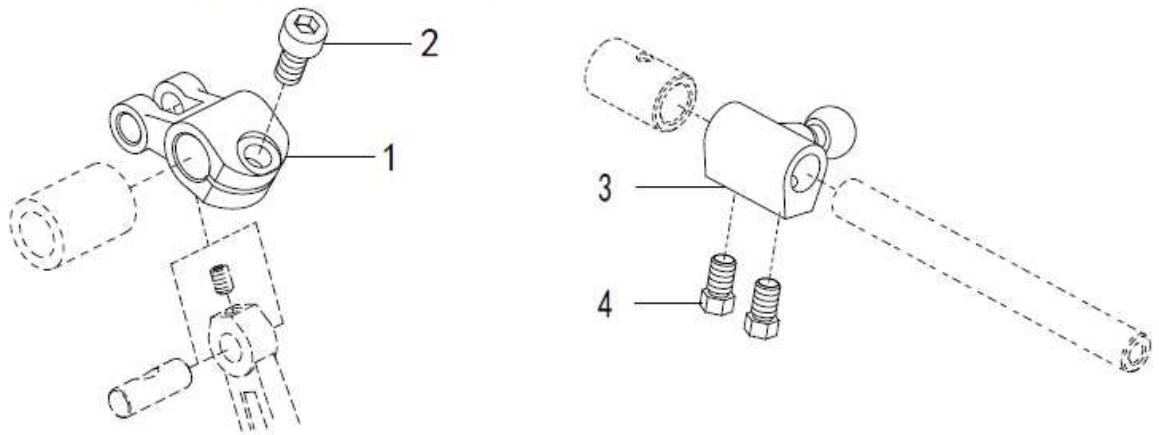
25. SPECIFIC PARTS (4)

No.	Parts No.	Description	Qty
1	10039507	THREAD TENSION ASSEMBLY	2
2	10006875	NUT	1
3	10003111	RATCHET	1
4	10006877	CUP	1
5	10009534	SPRING	1
6	10003116	TENSION DISC	2
7	10009010	FELT	1
8	10003112	SCREW STUD	1
9	10039509	THREAD TENSION ASSEMBLY	1
10	10009532	SPRING	1
11	10039508	THREAD TENSION ASSEMBLY	1
12	10009533	SPRING	1
13	10012814	THREAD TENSION ASSEMBLY	1
14	10005979	THREAD GUIDE	1
15	10009290	SCREW	2
16	10003115	THREAD GUIDE	4
17	10012661	FABRIC GUARD	1
18	10013123	FABRIC GUARD	1
19	10012659	SCREW	1
20	10012660	BRACKET	1
21	10009163	BOLT	2
22	10004358	CRANK	1

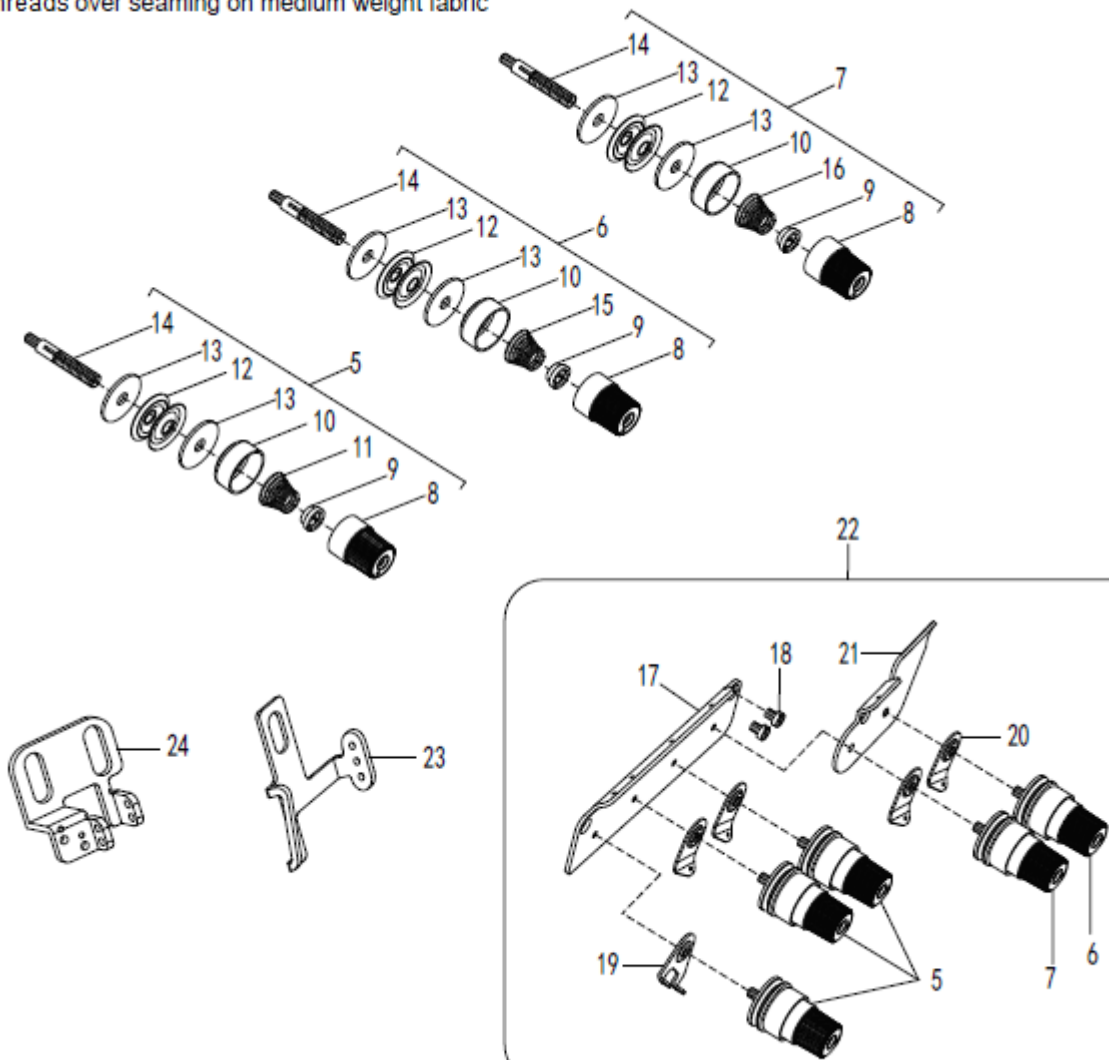
26. SPECIFIC PARTS (5)

6 Threads over seaming on medium weight fabric

5 Threads over seaming on extra heavy weight fabric



6 Threads over seaming on medium weight fabric

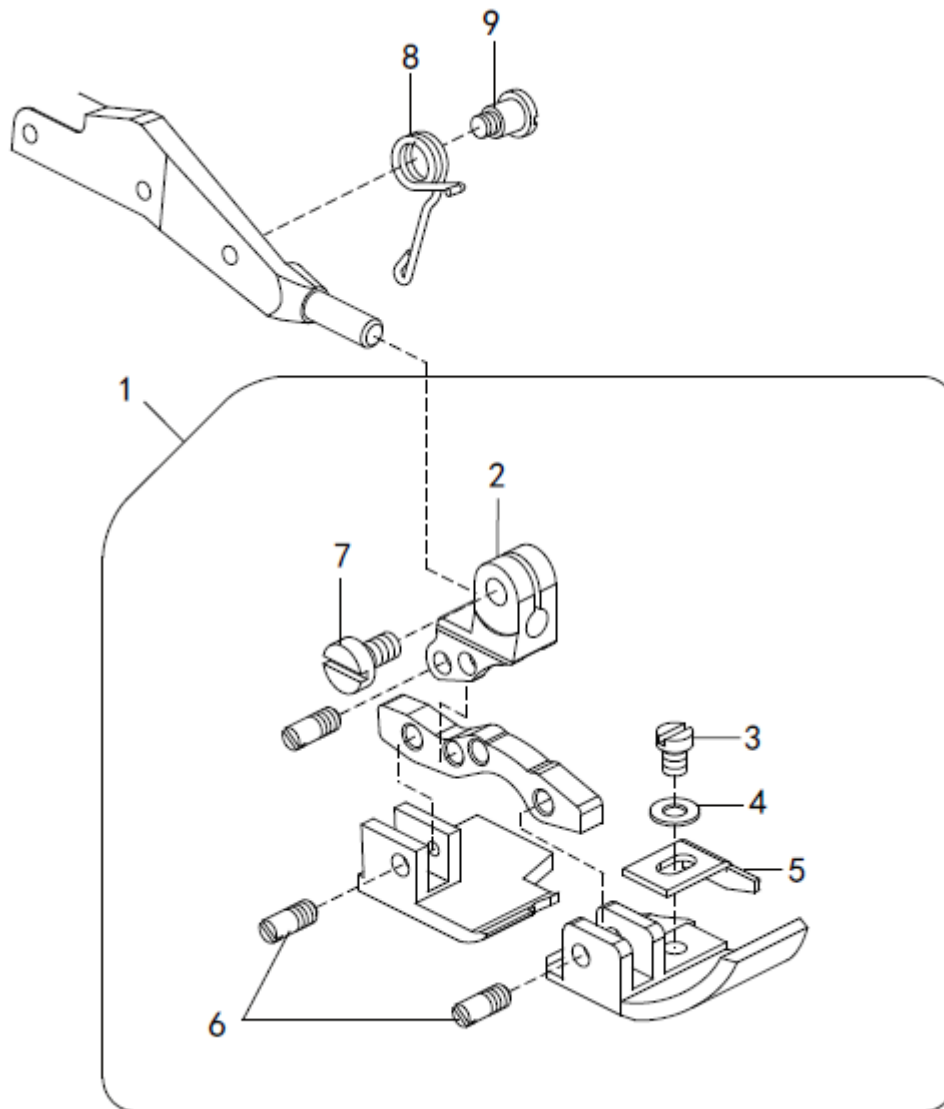


26. SPECIFIC PARTS (5)

No.	Parts No.	Description	Qty
1	10012245	CRANK	1
2	10009164	BOLT	1
3	10004358	CRANK	1
4	10009163	BOLT	2
5	10003110	THREAD TENSION ASSEMBLY	3
6	10003114	THREAD TENSION ASSEMBLY	1
7	10003118	THREAD TENSION ASSEMBLY	1
8	10009531	NUT	1
9	10003111	RATCHET	1
10	10003113	CUP	1
11	10009534	SPRING	1
12	10003116	TENSION DISC	2
13	10003117	FELT	1
14	10003112	SCREW STUD	1
15	10009532	SPRING	1
16	10009533	SPRING	1
17	10003109	THREAD GUIDE	1
18	10009290	SCREW	2
19	10004185	THREAD GUIDE	1
20	10003115	THREAD GUIDE	4
21	10005934	THREAD GUIDE	1
22	10012477	THREAD TENSION ASSEMBLY	1
23	10012479	THREAD GUIDE	1
24	10012478	THREAD GUIDE	1

27. SPECIFIC PARTS (6)

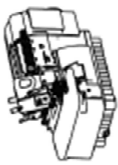






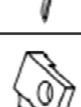
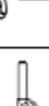





5 Threads – over seaming on extra heavy weight fabric

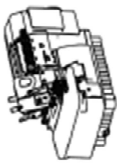



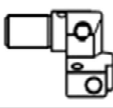







No.	Parts No.	Description	Qty
1	*	PRESSER FOOT ASSEMBLY	1
2	10003268	PIN	1
3	10005223	SCREW	1
4	10005222	WASHER	1
5	10012261	FABRIC GUARD	1
6	10003268	PIN	2
7	10009580	SCREW	1
8	10012260	SPRING	1
9	10009501	SCREW	1

* SEE GAUGE PARTS LIST

GAUGE PARTS LIST

													
MODEL	NEEDLE PLATE	MAIN FEED DOG ASM	MAIN FEED DOG	AUX FEED DOG	DIFF. FEED DOG	PRESSER FOOT	PRESSER FOOT FINGER	UPPER LOOPER	LOWER LOOPER	UPPER KNIFE	LOWER KNIFE	OVERLOCK NEEDLE GUARD - FRONT	OVERLOCK NEEDLE GUARD - REAR
TEXI TRE	10009578	10033777	10003209	10003208	10033778	10002849	10004564	10009609	10009516	10009611	10010866	10009313	10009517
TEXI TRE ORLO	10013122	10013121	10006250	10006251	10013120	10002849	10004337	10009609	10009516	10009611	10010866	10009313	10009517
TEXI QUATTRO	10051311	10051316	10003209	10051312	10033778	10004345	10005977	10011061	10009516	10009611	10010866	10009313	10009517
TEXI CINQUE	10004162	10033781	10004166	10004167	10033782	10033780		10009403	10009516	10009611	10009765	10009674	10009517

									
MODEL	CHAIN STITCH LOOPER	OVERLOCK NEEDLE GUARD - FRONT	OVERLOCK NEEDLE GUARD - REAR	NEEDLE HOLDER	TENSION SPRING ASM	TENSION SPRING ASM	TENSION SPRING ASM	HAND WHEEL	THREAD STAND ASM
TEXI TRE	-	-	-	10009269	10006902	10006751	10006879	20012565	10008015
TEXI TRE ORLO	-	-	-	10009269	10006902	10006751	10006879	20012565	10008015
TEXI QUATTRO	-	-	-	10010104	10006902	10006751	10006879	20012565	10007906
TEXI CINQUE	10009602	10010551	10010550	10009254	10006902	10006751	10006879	20018606	10004956



Dealer :

--